

# HIGH ACCURACY AND HIGH RIGIDITY BALLSCREW ACTUATOR

SG, SE, SC SERIES







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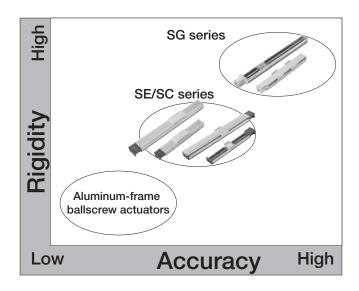


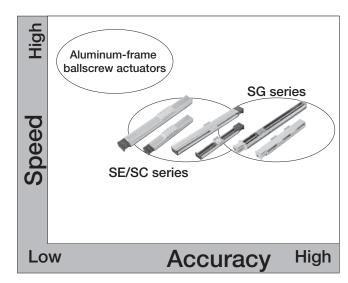


## **BALLSCREW ACTUATORS**

A ballscrew actuator of KURODA is a compact single-axis unit consisting of a ball screw and a slide guide. With its slide block set in U-guide rail, the actuator has achieved low-profile design and compact shape, making it possible to considerably reduce necessary space as compared with the usual table type structure. Despite of its compact structure, the actuator with U-guide rail shows high rigidity against bending moment and deflection, and it can be applied to a structure supported by one end. The linear motion unit, which is gothic arched and in 4 points-contact structure, makes it possible to deliver high precision and high rigidity.

## POSITIONS OF BALLSCREW ACTUATORS





## **WIDE VARIATIONS**

Model No.			SG series					SE series				SC series (Note 2)		
IVIOGE	ei No.	SG20	SG26	SG33	SG3320	SG46	SG55	SE15	SE23	SE30	SE45	SC23	SC30	SC45
						ated positioning accuracy $\pm 5\mu\mathrm{m}$ ated positioning accuracy $\pm 10\mu\mathrm{m}$								
Screw shat	ft dia. (mm)	6	8	10	12	15	20	6 8 10 15 8 10			10	15		
	1	0						0						
	2		0	•				0	0	•		0	•	
1 1	4								•	0			0	
Lead (mm)	5	0	0	0					0	0	0	0	0	0
(11111)	8								•					
	10			0		0				0	0		0	0
	20				0	0	0				0		•	0

<sup>○ :</sup> In-stock items
• : Manufactured by order

(Note 2) SC series is a full-cover version of SE series ballscrew actuators. For more information, refer to front matter 5, pages 6 and 89 to 105.



<sup>(</sup>Note 1) The above table shows precision information on repeated positioning accuracy in particular, as an example.

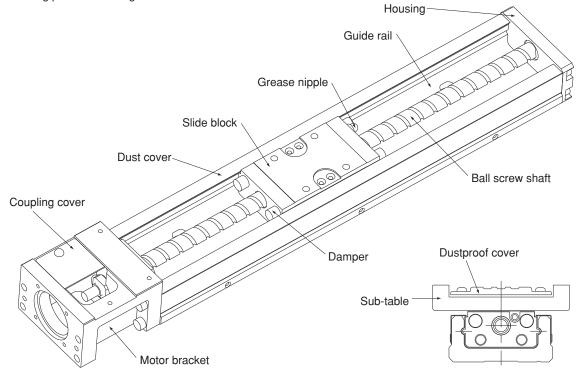
Performance of actuators may be different from the values shown above, depending on applied options and usage.

For other precision information, refer to description pages for each series.

#### FEATURES OF SG/SE SERIES

## ■ No necessity for adjustment

Ball screw and slide guide are integrated in ballscrew actuator, eliminating the need for complicated fine adjustment and reducing the number of working processes to a great extent.

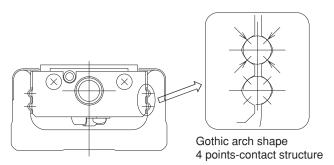


## High rigidity

With U-guide rail, rigidity of ballscrew actuator has remarkably improved despite of its compact structure, making it possible to be applied even to a structure supported at only one end.

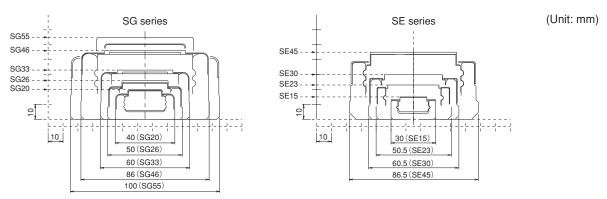
## High accuracy

Linear motion unit uses "4 or 2 Ballway of 4 points-contact" structure to assure high rigidity. Guide rail, slide block and ball screw shaft are precisely worked, making accurate positioning possible.



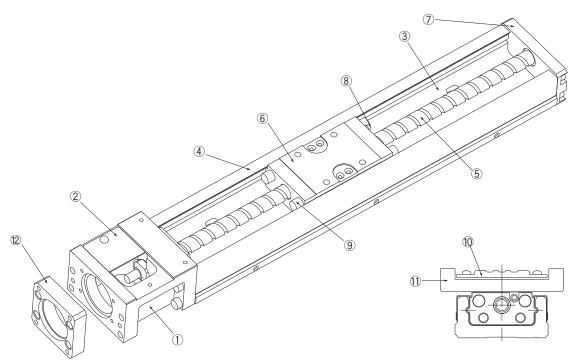
## Space-saving

With its slide block set in U-guide rail, the actuator has achieved low-profile design and compact shape, making it possible to considerably reduce necessary space as compared with usual table type structure.





## KEY COMPONENTS AND MATERIALS OF SG AND SE SERIES

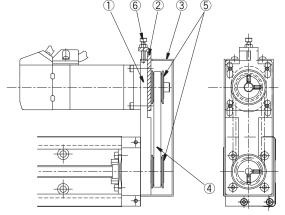


No.	Part name	Material	Remarks
1	Motor bracket	Aluminum alloy	Anodized treatment or baking finish
2	Coupling cover	Aluminum alloy	Anodized treatment
3	Guide rail	Stainless steel (SG20, SG26) Carbon steel (SG33, SG46, SG55, SE15, SE23, SE30, SE45)	Black coating (Note 1)
4	Dust cover	Aluminum alloy	Anodized treatment
(5)	Ball screw shaft	Chromium-molybdenum steel (SG series) Carbon steel (SE series)	
6	Slide block	Chromium-molybdenum steel	
7	Housing	Aluminum alloy	Anodized treatment or baking finish
8	Grease nipple	Stainless steel	
9	Damper (Note 2)	Synthetic rubber	
10	Dustproof cover	Aluminum alloy	Anodized treatment
11)	Sub-table	Aluminum alloy	Anodized treatment
12	Intermediate flange	Aluminum alloy (SG20, SG26, SE15, SE23, SE30, SE45) Carbon steel (SG33, SG46, SG55)	Anodized treatment Black coating

(Note 1) Guide rails made from stainless steel are not surface-treated.

(Note 2) Damper position of SG series is different from SE series. For more information, refer to dimensions of each series.

(Note 3) Stainless steel is used for bolts and machine screws to joint components of actuator.



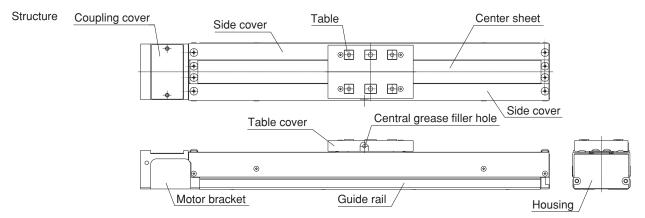
No.	Part name	Material	Remarks
1	Motor mounting plate	Rolled steel	Black coating
2	Tension plate	Stainless steel	
3	Pulley cover	Stainless steel (SG series) Cold-rolled steel plate (SE/SC series)	Anti corrosive black coating (Note 4)
4	Timing belt	Resin	
(5)	Timing pulley	Aluminum alloy	
6	Tension bolt	Stainless steel	

(Note 4) Anti corrosive black coating of pulley cover applies to SE and SC series.



## FEATURES OF SC SERIES (FULL-COVER TYPE)

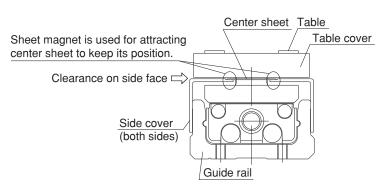
Full-cover type SC series, built on KURODA SE series, has remarkably improved its dust-preventive performance.



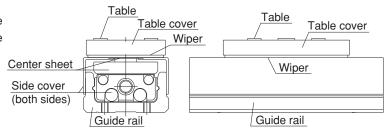
## ■ Remarkably improved dust prevention!

Compared to SE series with dustproof cover, dust prevention has been remarkably improved through making clearance on side face of actuator as narrow as it can be and effectively applying new center sheet designed to straddle the tables, so as to prevent entry of dust.

Center sheet is a flexible stainless sheet having a structure to keep its position and to prevent it from being lifted.



For further improved dust prevention, a wiper can be optionally equipped so that a gap between bottom of table cover and side cover/center sheet is filled.



## Down-sized body meeting space-saving needs!

SC series has full-cover type body with the same width and dimensions as SE series' guide rail.

Replacing SE series with the full-cover type SC series requires just the same mounting space (width) as SE series (Note that mounting height is different).

## ■ Easy maintenance!

In order for more efficient grease-up work, which is usually found cumbersome, a central grease filler hole is provided on the side face of the table, as standard equipment of SC series.

Supplying grease to ball screws and guide parts can be completed at a time through the central grease filler hole. (A plug is equipped with standard spec. model).

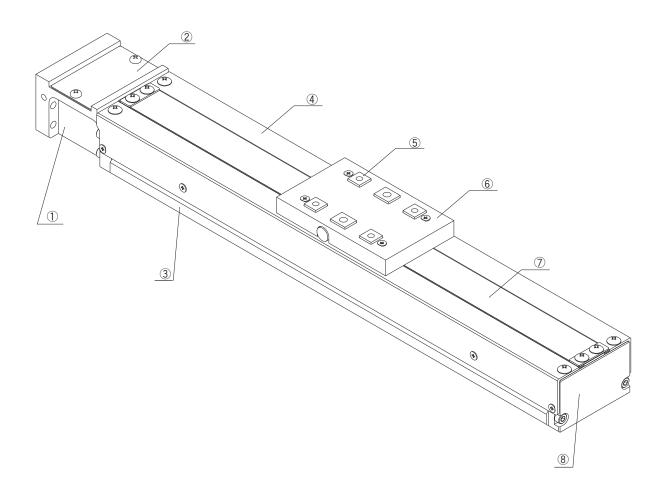
Grease nipple to be attached to grease filler hole is available as an option. (For more information, refer to pages 96, 100, and 104.)

## ■ Guide with remarkable rigidity!

Having steel U-guide rails similar to SG/SE series, SC series shows high rigidity despite of its compact structure, and it can be applied to a structure supported by one end. (For more information, refer to front matter 11.)



## KEY COMPONENTS AND MATERIALS OF SC SERIES



No.	Part name	Material	Remarks
1	Motor bracket	Aluminum alloy	Anodized treatment
2	Coupling cover	Aluminum alloy	Anodized treatment
3	Guide rail	Carbon steel	Black coating
4	Side cover	Aluminum alloy	Anodized treatment
(5)	Table	Aluminum alloy	Anodized treatment
6	Table cover	Synthetic resin	
7	Center sheet	Stainless steel	
8	Housing	Aluminum alloy	Anodized treatment

(Note 1) Ball screws used for SC series have the same specifications as SE series.

(Note 2) Stainless steel is used for bolts and screws to joint components of actuator.



## VARIATIONS OF SLIDE BLOCK

Two types of actuator with long block and short block are available. Additional types with either 2 long blocks or 2 short blocks are also available. Appropriate type can be selected from the variations according to your purpose of use.

## With 1 long block: A

Applied to SG, SE, and SC series.

Mounting datum surface

Grease nipple mounting position

## With 2 long blocks: B

Applied to SG and SE series. (Not available for SC series.)

This configuration may not be applicable depending on guide rail length.

For more information, refer to dimensions of each series.

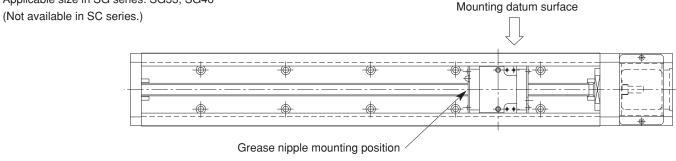
Grease nipple mounting position

Grease nipple mounting position

Driven block

## With 1 short block: C

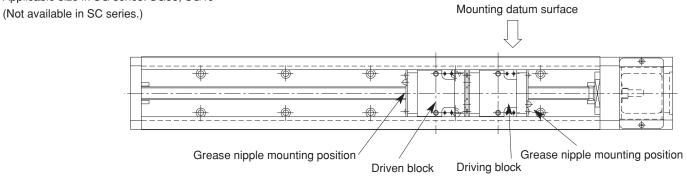
Applicable size in SE series: SE45 Applicable size in SG series: SG33, SG46



Driving block

## With 2 short blocks: D

Applicable size in SE series: SE45 Applicable size in SG series: SG33, SG46





#### SUMMARY OF ACCURACY INDICATORS

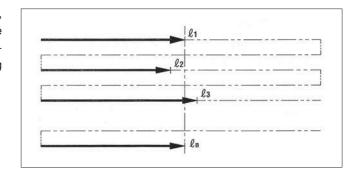
Performance of ballscrew actuators are shown using various accuracy indicators described below. For details in tolerance of the accuracy indicators, refer to table of performance (accuracy) information for each series.

#### Repeated positioning accuracy

Repeat positioning of slide block in the same direction 7 times, measure stop position of slide block and halve maximum difference between obtained readings. Perform this measurement at the center and both ends of travel distance. Maximum value among obtained value is used as measured value.

Repeated positioning accuracy

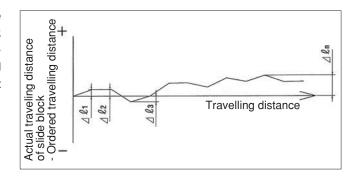
 $=\pm 1/2$  ((maximum value of Qn) - (minimum value of Qn))



#### Positioning accuracy

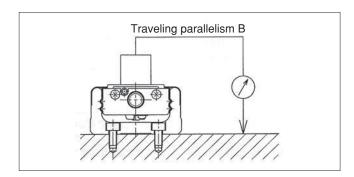
Position slide block properly in a fixed direction and use the obtained position as datum point. Perform positioning of slide block in the same direction and measure difference between actual traveling distance of slide block from datum point and distance ordered to be traveled from datum point. Perform this measurement throughout stroke range and use maximum value.

Positioning accuracy=(\Delta &n) max



## Traveling parallelism B

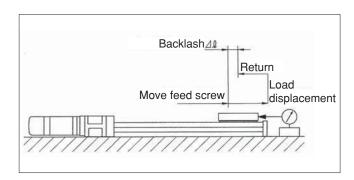
Fix indicator at the center of slide block and apply it to surface plate equipped with guide rail. Move slide block throughout traveling distance and use maximum distance among readings of test indicator as measured value.



#### Backlash

Move slide block by rotating ball screw shaft and read test indicator when slide block is slightly moved and use its reading as reference value. Move slide block from this state in the same direction by pressuring prescribed load and measure difference between reading of test indicator with load removed and reference value. Perform this measurement at the center and both ends of traveling distance and use maximum value as a measured value.

Backlash= ∆ Q





 Firmly tighten the fixed part and connection of the ballscrew actuator.

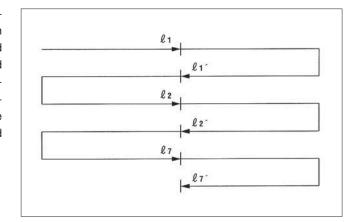
Improper mounting of the body may adversely affect safety and accuracy depends on the circumstances.



## REFERENCE DATA ON ACCURACY ACCURACY OF UNIT PRODUCT

#### Lost Motion

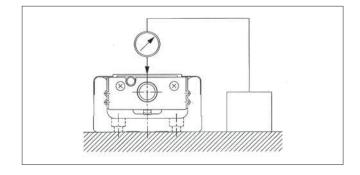
Perform positioning in a positive (or negative) direction and measure the position ( $\varrho_1$ ). Move the slide block in the same direction and perform positioning in a negative (or positive) direction and measure the position ( $\varrho_1$ ). Move it further in the same direction and thereafter repeat the procedure in the positive and negative directions seven times each. Obtain the differences of the average values of the stop positions. Conduct this measurement for the entire moving range and use the obtained maximum value as a measured value.



#### Traveling Parallelism A

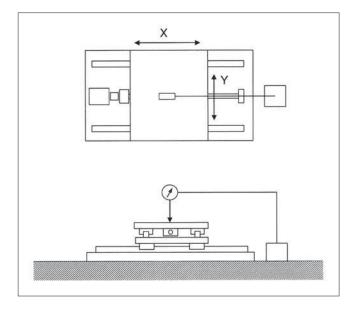
In the case of ballscrew actuators:

Set dial gauge on surface plate, fix indicator on top of slide block, obtain the maximum difference of dial gauge readings in measurable moving range in longitudinal direction of slide block. And use it as a measured value. Since the measurable range is small for ballscrew actuators, Traveling Parallelism B is used as the measurement method for all of the cases except for a few exceptions.



In the case of X-Y stages:

Set dial gauge on surface plate, fix indicator at the center of table, obtain the maximum difference of dial gauge readings in entire moving range in X-Y direction. The maximum difference is used as a measured value.





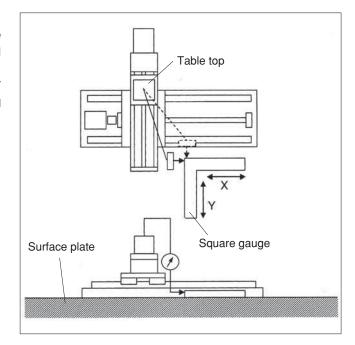
## REFERENCE DATA ON ACCURACY ACCURACY OF UNIT PRODUCT

#### Squareness

In case squareness cannot be measured on the table top:

Set a dial gauge on the table top. On surface plate close to the table travel range, fix a square gauge in parallel to X (or Y) travel direction.

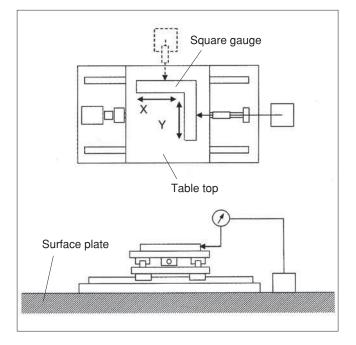
Place a fix indicator against the side of square gauge parallel to Y (or X) travel direction. The maximum reading value of the dial gauge in the entire travel range is a measured value of squareness.



In case squareness can be measured on the table top:

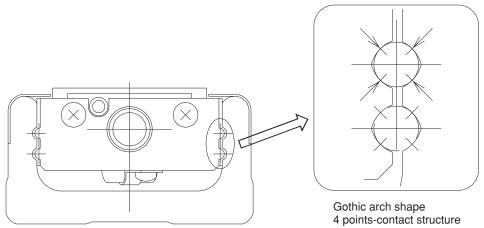
Set a dial gauge on surface plate. On the table top, fix a square gauge in parallel to X (or Y) travel direction.

Place a fix indicator against the side of square gauge parallel to Y (or X) travel direction. The maximum reading value of the dial gauge in the entire travel range is a measured value of squareness.



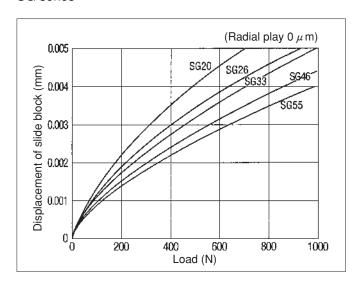
## **RIGIDITY**

Linear motion units of SG, SE, and SC series, having gothic-arched grooves and 4 points-contact structure on guide rails and slide blocks, have attained high rigidity. Displacement by each radial load in each size with long block configuration is shown below as a reference.

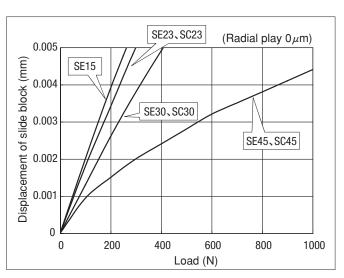


## Displacement of Slide block by Radial Load

#### SG series



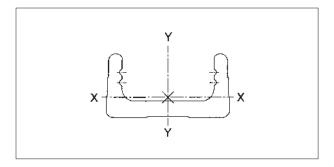
#### SE/SC series



## Sectional Secondary Moment of Guide Rail

The following table shows sectional secondary moments of guide rails in each size.

	Sectional seconda	ry moments (mm <sup>4</sup> )	Mass
Model No.	I <sub>X</sub> (X axis)	I <sub>Y</sub> (Y axis)	Mass (kg/100mm)
SG20	6.50×10³	6.00×10 <sup>4</sup>	0.250
SG26	1.69×10⁴	1.47×10 <sup>5</sup>	0.380
SG33	5.11×10 <sup>4</sup>	3.42×10 <sup>5</sup>	0.600
SG46	2.42×10 <sup>5</sup>	1.49×10 <sup>6</sup>	1.240
SG55	2.29×10 <sup>5</sup>	2.28×10 <sup>6</sup>	1.500
SE15	2.71×10 <sup>3</sup>	2.36×10 <sup>4</sup>	0.147
SE23, SC23	1.44×10 <sup>4</sup>	1.37×10 <sup>5</sup>	0.410
SE30, SC30	3.88×10⁴	3.14×10 <sup>5</sup>	0.560
SE45, SC45	1.45×10⁵	1.26×10 <sup>6</sup>	1.110





## OPTION AND MANUFACTURING BY ORDER

Catagory				S	G series				SE se	ries		SC series		
Category			SG20	SG26	SG33	SG46	SG55	SE15	SE23	SE30	SE45	SC23	SC30	SC45
	Motor	1		0	0	0	0	0	0	0	0	0	0	0
	bracket configu-	R0/RN type bracket (Note 1)	0	0	0	0	0			0	0	_	0	0
	ration	Parallel motor mounting unit	_	_	0	0				0	0	_	0	0
		Dustproof cover	0	0	0	0	0	0	0	0	0	_	_	_
	Type of	Standard full-cover (Note 2)	_	_	_	_	_	_		_	_	0	0	0
	cover	Full-cover with grease nipple (Note 2)	_	_	_		_		_	_	_	0	0	0
		Full-cover with wiper (Note 2)	_	_	_	_	_	_	_	_	_	0	0	0
Option		Full-cover with grease nipple and wiper (Note 2)	_	_	_				_	_	_	0	0	0
	Sensor	Photo-microsensor Ass'y	0	0	0	0	0	_	0	0	0	0	0	0
	0011001	Proximity sensor Ass'y	0	0	0	0	0	0	0	0	0	0	0	0
	Sensor ra	ail Ass'y	0	0	0	0	0	0	0	0	0	0	0	0
	Surface t	reatment (Note 3)	0	0	0	0	0	0	0	0	0	0	0	0
	Dust prev	ventive grease	0	0	0	0	0	0	0	0	0	0	0	0
	Dowel pi	n hole (slide block)	0	0	0	0	0	_	0	0	0	—	_	_
	Dowel pi	n hole (guide rail)	0	0	0	0	0	_	0	0	0	0	0	0
	Intermed	iate stroke	•	•	•				•	•	•	•	•	•
	Oil hole (	Note 4)	•	•	•			_	•	•	•	_	_	_
	XY brack	et	•	•	•	•		•	•	•	•	•	•	•
Manufactured	Motor as	sembling	•	•	•			•		•	•	•	•	•
by order (Note 8)	Long rail	configuration	•	•	•	•				•	•		•	•
(	Grease o	ptions (Note 5)	•	•	•	•	•	•	•	•	•	•	•	•
	Motor bra	acket configuration (Note 6)	•	•	•			•		•	•		•	•
	Sensor o	ptions (Note 7)	•	•	•			•	•	•	•	•	•	•

O: Option

—: Not available

: Manufactured by order

- (Note 1) R0 type bracket is applied to SG series and RN type is applied to SE and SC series.
- (Note 2) Full-cover type with wiper and with grease nipple is applied only to SC series.
- (Note 3) Anti corrosive black coating (film thickness 1-2  $\mu$  m) is provided as surface treatment.
- (Note 4) Oil hole for SG and SE series is applied to the configuration with sub-table.
- (Note 5) Any grease application other than standard or option grease applications will be provided on a manufactured by order basis.
- (Note 6) Ballscrew actuator with motor bracket or intermediate flange configuration other than standard or option configuration will be provided on a manufactured by order basis.
- (Note 7) Ballscrew actuator requiring a sensor other than option configuration or two sensors attached on both ends will be provided on a manufactured by order basis.
- (Note 8) For ballscrew actuators to be provided on a manufactured by order basis, specifications will be determined after consultation with customers. Please consult KURODA after completing the Specification Data Sheet attached at the end of this catalogue.



## HOW TO INTERPRET MODEL NO.

	Lead	Slide block	Guide rail length	Performance grade	Motor bracket configuration	Type of cover	Sensor	Surface treatment	Grease	] [	Dowel pin hole
SG33	10	Α -	500	P .	– A1	С	С	-  N	N	-	PS
1	2	3	4	(5)	6	7	8	9	10		10

Model No. of Main Body

Model No. of Option

#### 1) Model of ballscrew actuator

The 2-digits number represents height of mounting surface, from the bottom face of guide rail to top face of slide block. (For SG/SE series with dustproof cover and SC series, Model No. of the unit used as base of the body is shown.)

SG series	SG20	SG26	SG33	SG46	SG55
SE/SC series	SE15	SE/SC23	SE/SC30	SE/SC45	

#### ② Lead of ball screw

Permissible speed varies depending on the lead. For more information, refer to dimensions of each series.

Land			SG series			SE/SC series					
Lead	SG20	SG26	SG33	SG46	SG55	SE15	SE/SC23	SE/SC30	SE/SC45		
1mm	0					0					
2mm		0				0	0				
4mm								0			
5mm	0	0	0				0	0	0		
10mm			0	0				0	0		
20mm			0	0	0				0		

3 Variation of slide blocks and number of blocks to be mounted

For configuration with 2 slide blocks, a driving block and driven block in combination is mounted. For more information, refer to dimensions of each series.

4 Guide rail length

For more information, refer to dimensions of each series. Please note that the guide rail length is different from overall length or maximum stroke length of actuator.

Model No.				S	Standard gui	de rail lengt	th			
SE15	100	150	200							
SE23	150	200	250	300						
SE30	150	200	300	400	500	600	700	750		
SE45	340	440	540	640	740	840	940			
SC23	150	200	250	300						
SC30	150	200	300	400	500	600	700	750		
SC45	540	640	740	840	940					
SG20	100	150	200							
SG26	150	200	250	300						
SG33	150	200	300	400	500	600*				
SG46	340	440	540	640	740	840*	940*	1040*	1140*	1240*
SG55	980	1080	1180	1280*	1380*					

- $\boldsymbol{\cdot}$  Asterisked  $(\mbox{}^{\star})$  item in the above table applies only to performance grade H.
- For long rail configurations, please consult KURODA.
- ⑤ Performance of ballscrew actuators, including various positioning accuracy indicators and traveling parallelism For more information on accuracy, refer to a table of accuracy information for each series.
- 6 Motor bracket configuration

Intermediate flange may be used in combination with basic configuration. For more information, refer to a table of motor bracket configurations and motor option for each series.

7 Type of cover

For more information, refer to dimensions of each series.

- With or without sensor / type of sensor
  - For more information, refer to dimensions of each series.
- (9) With or without surface treatment applied on guide rails and ball screws
  - With standard specifications (Symbol N), only guide rails are treated with black coating (except for guide rails made from stainless steel).
- Type of grease applied on slide blocks and ball screws of ballscrew actuators With standard specifications, Multemp PS No.2 Grease (KYODO YUSHI CO., LTD.) is contained.
- ① Dowel pin holes on guide rails and slide blocks

The column will be left blank (no symbol) if actuator is without dowel pin holes. For more information, refer to configuration drawings for each series.





## FOR SAFETY USE

Be sure to read the following instructions before use. For common instructions, refer to the text of this catalog.

The following safety precautions recommend the correct usage of our products to prevent an injury and a damage.

These precautions are classified into 3 categories: "DANGER","WARNING" and "CAUTION" according to the degree of possible injury or damage and the degree of impendence of such injury or damage.

Be sure to follow all these precautions, as they include important contents regarding safety.

<b>DANGER</b>	warning warning	<b>CAUTION</b>
Indicates an impending hazardous situation that may arise due to improper handling or operation and could result in a serious injury or death.	Indicates a potentially hazardous situation that may arise due to improper handling or operation and could result in a serious injury or death.	Indicates a potentially hazardous situation that may arise due to improper handling or operation and could result in an injury or property damage only.

Be sure to obey "Labor Safety and Sanitation Law" and other safety rules and regulations in addition to these precautions. There is some situation that may lead to a serious result according to circumstances, even if it is mentioned in the category of "CAUTION". Be sure to follow these precautions, as they contain important matters.

## **MARNING**

Select a ballscrew actuator properly.

As operating conditions for products mentioned in this catalog are diversified, the applicability of ballscrew actuator to the intended system should be determined by the total system designer or the person who determined specifications for such system after conducting an analysis and testing as necessary.

The person who determined the applicability of the system shall be responsible for assuring the intended system performance and safety. When configuring a system, the system designer should thoroughly examine all specifications for such a system by referring to the latest product catalog and data, and also take into consideration the possibility of equipment troubles.

- The ballscrew actuator should be handled by persons who have sufficient knowledge and rich experience.
   Thoroughly read this catalog and operation manual before use.
  - · Never disassemble the ballscrew actuator. Dust can enter the inside, degrading the accuracy of the module and causing an accident. When the ballscrew actuator has been disassembled from necessity, return it to our company for repair and reassembling. (In this case, repairing charges are required.)
  - · When mounting a ballscrew actuator to a machine and dismounting it from machine, check that a fall prevention means has been taken and the moving part of the machine has been fixed beforehand.
- When using the ballscrew actuator in the following conditions or environments, take the proper safety measures and consult KURODA beforehand.
  - $\cdot$  Conditions and environments other than specified and outdoor use.
  - · Applications to nuclear power equipment, railroads aircraft, vehicles, medical equipment, equipment connected with food and drink, and the likes.
  - · Applications which require extreme safety and will also greatly affect men and property.
- During operation, make sure to keep your hands away from either of stroke ends, where slide block moves, to prevent your finger from being caught.
- During operation, make sure to keep your hands away from screws and axis terminals of ball screw shaft, which are rotating parts, to prevent your hands from being caught.
- Pay adequate attention not to allow the actuators to be used for military purpose including for arms and weapons.





## BALLSCREW ACTUATOR/COMMON INSTRUCTIONS

Be sure to read the following instructions before use. Also refer to "FOR SAFETY USE".

#### **DESIGN**



## **WARNING**

 Especially when there is the possibility that the ballscrew actuator is dangerous to the human body, provide it with a protective cover.

When there is the possibility that the load and the moving part of the ballscrew actuator are dangerous to the human body, design the structure to prevent the human body from touching such load and moving part directly.

- Firmly tighten the fixed part and connection of the ballscrew actuator.Improper mounting of the body may adversely affect safety and accuracy according to circumstances.
- Take into consideration the behavior of the ballscrew actuator in an emergency.

When the machine is immediately stopped in an emergency by a person or by a safety device in case of power failure or system trouble, the motion of the module can injure the human body and can damage the machine. So design the machine to prevent an injury to the human body and a damage to the machine.

#### **SELECTION**



## **WARNING**

· Check specifications.

Be sure to use the ballscrew actuator within the given specifications.

 When selecting a rigid type as coupling for connecting a motor, consult KURODA.

#### MOUNTING



#### CAUTION

 Be careful not to dent and flow the body and the mounting surface of the table, side cover, and center sheet.

Such dent or flaw will degrade parallelism of mounting surface, resulting in rattling of the guide and increased slide resistance. Note that, since the center sheet of SC series are very thin, such dent or flaw may ruin its dust preventive capability or lead to damage of the sheet function.

- When connecting the ballscrew actuator to a load with an external support or guide, do so in accordance with a proper connecting method and perform centering satisfactorily.
- When mounting a load, do not apply an excessive shock or moment.

If the ballscrew actuator receives external force exceeding the permissible moment, the guide will loosen and sliding resistance will increase.

 Do not start the system until it is confirmed that the ballscrew actuator works properly.

After mounting the ballscrew actuator, perform an appropriate functional test and make sure that it is correctly mounted and works safely without fail before starting the system.

 Although corners of components, such as motor bracket, housing, side cover, and center sheet, are beveled, pay enough attention not to hurt yourself when handling them.

#### **OPERATING ENVIRONMENT**



#### **DANGER**

 Do not use the ballscrew actuator in a place where an explosive atmosphere exists.



## **WARNING**

- Do not use the ballscrew actuator in an atmosphere containing corrosive gases, chemicals, seawater, water and vapor and in a place where it can be stained with such matters.
- When using the ballscrew actuator in a place where it is exposed to dust, cuttings, spatters, etc., fit a protective cover or other protector.
- Do not use the ballscrew actuator in a vibratory or shockable place; otherwise causing a bad condition or breakdown.

When using the ballscrew actuator in such an environment, consult KURODA.



## **CAUTION**

 Since the SC series is equipped with sheet magnet on side covers for attracting center sheet to keep its position, be careful not to have the magnet contaminated with iron power or metallic fragments.

#### **LUBRICANTS**



## **CAUTION**

- Unless otherwise specified, the nut contains Multemp PS No.2 Grease (KYODO YUSHI CO., LTD.) as a lubricant.
- · Checking and supplying lubricant

Check the lubricant 2 to 3 months after the ball screw is used for the first time. If it is extremely dirty, wipe off old grease and apply new grease. Then, check and supply the lubricant once every year as a general rule. However, as the service life of lubricants varies according to operating conditions and environment, adjust the intervals properly.

When feeding additional grease (lubricant), use the same brand of grease as initially contained.

With SC series, a central grease filler hole (M3) is provided on side surface of table, making it possible for the grease to be supplied to ball screw and guide through the filler hole.

Supply additional grease as necessary, preferably with the interval indicated above. When adding grease, 2 dispenses by grease gun (approx. 1 to 2 cc) should be supplied.

After supplying additional grease, operate the table to the extent of full stroke to apply the grease over the component. Wipe off excess grease attached around the central grease filler hole.

Do not use at high temperature over 60 celsius degree.

As resin is used in ballscrew actuator, use at lower temperature than 60 celsius degree. For ballscrew actuator with sensor, use at lower temperature than 55 celsius degree.



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#### **VARIATIONS**

Mode	el No.	SG20	SG26	SG33	SG3320	SG46	SG55
	mance ade	-	ted position ted position	_			
Screw shaft dia. (mm)		6	8	10	12	15	20
	1	0					
Lood	2		0	•			
Lead (mm)	5	0	0	0			
(111111)	10			0		0	•
	20				0	0	0

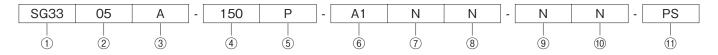


O: In-stock items

: Manufactured by order

(Note 1) Asterisked (\*) items may be different from the values shown above, depending on applied options and usage.

#### HOW TO INTERPRET MODEL NO.



#### 1 Model 2 Lead

① Model	② Lead
SG20	1, 5
SG26	2, 5
SG33	5, 10, 20
SG46	10, 20
SG55	20

#### 3 Slide block

Model	Slide block		
SG20	A: With 1 long block B: With 2 long blocks		
SG26	A: With 1 long block		
5626	B: With 2 long blocks		
SG33	A: With 1 long block B: With 2 long blocks		
SG46	C: With 1 short block		
3040	D: With 2 short blocks		
SG55	A: With 1 long block B: With 2 long blocks		

#### 4 Guide rail length (NOTE 2) (NOTE 3)

Model	Guide rail length (mm)			
SG20	100, 150, 200			
SG26	150, 200, 250, 300			
SG33	150, 200, 300, 400, 500, 600*			
SG46	340, 440, 540, 640, 740, 840*, 940*, 1040*, 1140*, 1240*			
SG55	980, 1080, 1180, 1280*, 1380*			

#### ⑤ Performance grade

Р	Repeated positioning accuracy±1µm
Н	Repeated positioning accuracy±3µm

#### 6 Motor bracket configuration

Model	Motor bracket configuration
SG20	A0, A1, A3, A5, A6, A8, A9, AA, R0
SG26	A0, A1, A3, A5, A6, A8, A9, AA, R0
SG33	A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□
SG46	A0, A1, A2, A3, A4, B0, C0, D0, R0, E□, F□, G□
SG55	A0, A1, A2, A3, A4, R0

#### Type of cover

N	Without cover	
С	With cover	
L	Low housing	

#### (8) Sensor

Model	Sensor
SG20	N: Without sensor S: Photo-microsensor
SG26	K, E: Proximity sensor 1: For sensor rails only
SG33	Without sensor
SG46	M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor
SG55	1, 2, 3: For sensor rails only

#### 9 Surface treatment (Note 4)

N	Standard treatment
L	Anti corrosive black coating

#### 10 Grease (Note 5)

Model	Grease
SG20	
SG26	N: Standard grease
SG33	S: Dust preventive
SG46	KURODA S grease
SG55	

#### 11 Dowel pin hole

No dowel pin hole
For slide block only
For guide rail only
For both slide block and guide rail

(Note 1) Short slide block type (Symbol: C, D) is not available in lead 20mm.

(Note 2) For specifications of guide rail with long rails or intermediate stroke with non-standard length, consult KURODA.

(Note 3) Asterisked (\*) items in the table apply only to performance grade H.

(Note 4) With standard surface treatment (Symbol: N), guide rails of SG20 and SG26 are not treated with anti corrosive coating. For SG33, SG46 and SG55, only guide rails are treated with black coating as the standard surface treatment.

(Note 5) With standard grease (Symbol: N), Multemp PS No.2 Grease (KYODO YUSHI CO., LTD.) is contained in slide block and ball screw components.



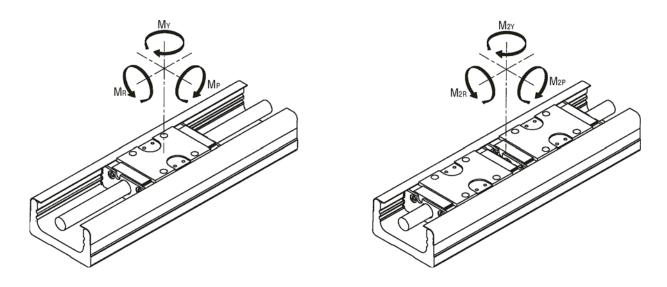
#### **SPECIFICATIONS**

	Model No.			SG2	2001	SG2	2005	SG	2602	SG2	2605	SG3	3305	SG3	3310	SG	3320	SG4	1610	SG4	620	SG	5520	
I	Perforr	mance grad	le		Н	Р	Н	Р	Н	Р	Н	Р	Н	Р	Н	Р	Н	Р	Н	Р	Н	Р	Н	Р
	Rad	ial clearanc	е	$\mu\mathrm{m}$	-3~0	-6~-3	-3~0	-6~-3	-4~0	-8~-4	-4~0	-8~-4	-3~0	-7~-3	-3~0	-7~-3	-3~0	-7~-3	-5~0	-11~-5	-5~0	-11~-5	-6~0	-18~-6
		Basic dynamic load rating	С	kΝ		4.2	27			7.	78				12	2.6				29	.8		43	3.2
		Basic static load rating	Со	kΝ		7.8	39			14	.98		22.7			51.2			74	1.0				
			М₽			35 99			181					610			1,0	88						
	Long	Ctatio	M <sub>2P</sub>			19	99			55	50				1,0	35				3,2	85		5,4	165
	block	Static permissible	MΥ	N•m		4	2			11	18				2	15				72	27		1,2	297
			M <sub>2Y</sub>			237		656		1,233					3,9	14		6,5	513					
			MR			10	)1			255			500					1,6	12		2,7	'01		
Guide			M <sub>2R</sub>			20	)1			509 1,000					3,224			5,4	102					
Galao	Basic dynamic load rating C KN							7	.8					19	.9	9								
	Basic static load rating C		Со	kΝ								11	1.4				28.8							
	Short block		МР											4	.9			- 4	207			Not		
		olock Static permissible moment	М2Р		N	ot av	ailabl	Δ	N	ot av	ailabl	Δ		30	68		avai	ot lable		1,3	36		available	
			MΥ	N∙m	14	Not available	C	110t available			5	9				246			avanabio					
			M <sub>2</sub> Y											4	39				1,593					
			MR								2	50				907								
			M <sub>2R</sub>										50	00				1,814						
	Sh	aft diamete	r	mm		6	3			8				1	0		1	2		1	5		2	0
Ball		Lead		mm	1		5	5	2	2	5	5	5			0	2	_	1		20			0
screw		acer to ball					_			_	_			1:1		1:1		1:1		1:1		2:1		2:1
00.0	Basic dy	namic load rating	Ca	kΝ	0.6	63	0.6	65	2.	60	2.0	35	3.35	2.11	2.20	1.39	2.32	1.46	4.40	2.77	4.40	3.36	5.40	4.12
	Basic static load rating Coa kN			1.3		0.9		_	64	3.0			2.95	3.50	1.75	4.05	2.03	-		7.90				
Fixed	Model No. of bearing AC5-14DF or equivalent AC6-16DF or equival		valent	708ADFP5 or equivalent			ent	7001ADFP5 or equivalent			7002A or equ	DFP5 ivalent												
		namic load rating	_			1.3	31			1.	79				4	.40				6.7	77		7.	74
bearing	Basic st	atic load rating	Cob	kΝ		1.2	25			1.	76				4	.36				7.4	45		9.	50

(Note 1) Static permissible moment,  $M_{\tiny 2P}$  and  $M_{\tiny 2Y}$ , means the values for when 2 slide blocks are used in close contact with each other.

(Note 2) For your use of P grade model of SG20 and SG26 at small stroke (SG2001: 7mm or less, SG2005: 25mm or less, SG2602: 14mm or less, SG2605: 25mm or less) and at high-frequency reciprocation, consult KURODA.

#### **DIRECTION OF MOMENT**





## **ACCURACY**

Model No.	Guide rail length		positioning y (μm)		g accuracy m)		arallelism B m)	Back (μ	dash m)	Starting torque (N•m)	
INO.	(mm)	Н	Р	Н	Р	Н	Р	Н	Р	Н	Р
	100										
SG20	150	±3	±1	50	20	25	10	5	2	0.01	0.012
	200										
	150					25	10	5			
SG26	200	±3	±1	50	20				2	0.015	0.04
	250		<u>-</u> '	30	20				2		0.04
	300										
SG33	150			30	15			5			
	200		±1	30	13	25	10				
	300	±3 (±5)	(±3)	35	20	23	10		2	0.07	0.15
	400		(±3)		20					0.07	
	500			40	25	35	15				
	600		_	70	_	33	_		_		_
	340	-		35	20						
	440		±1 (±3)	33	20	- 35	15		2	- 0.10	0.15
	540			40	25						
	640				23						0.17
SG46	740	±3		50	30	40	20	5			0.17
3040	840	(±5)						3		0.10	
	940			80							
	1040		_		_	50	_		_		_
	1140			100							
	1240			100							
	980	±3		80	35		25				0.17
	1080		±1	00	35		20	5	2		0.17
SG55	1180			100	40	50	30			0.12	0.20
	1280		_				_		_		_
	1380				_						

<sup>(</sup>Note 1) Measurement is to be performed with KURODA's specified motor mounted.



<sup>(</sup>Note 2) Above starting torque value is applied when the standard grease is used. The value may change depending on the properties of the grease.

<sup>(</sup>Note 3) The values enclosed in brackets in the table are applied to a parallel motor mounting.

## **INERTIA**

Inertia for slide block and ball screw of ballscrew actuator is shown in the following table.

(Unit:  $\times 10^{-5}$ kg·m<sup>2</sup>)

			Without dus	toroof cover	•		With dustr	roof cover	× 10 °kg·m²
	Guide rail		block		block	Long	block		block
Model No.	length	1 block	2 blocks	1 block	2 blocks	1 block	2 blocks	1 block	2 blocks
	(mm)	A	В	C	D	A	В	C	D
	100	0.0134				0.0135			
SG2001	150	0.0183	0.0185	_	_	0.0184	0.0187	_	_
GGLGGT	200	0.0233	0.0235			0.0234	0.0237		
	100	0.0236	-			0.0200	-		
SG2005	150	0.0176	0.0270	_	_	0.0250	0.0318	_	_
OGZOOO	200	0.0276	0.0270			0.0300	0.0368		
	150	0.0270	- U.0020			0.0616	- U.0000		
	200	0.0765	0.0783			0.0773	0.0797		
SG2602	250	0.0703	0.0783	-	_	0.0773	0.0757	-	_
	300	0.1080	0.0333			0.1090	0.0334		
	150	0.0699	0.110			0.1030	0.1110		
	200	0.0856	0.0963			0.0744	0.1050		
SG2605	250	0.0030	0.0903	-	_	0.1060	0.1030	-	_
	300	0.1010	0.1120			0.1000	0.1210		
			0.1260	0.156	0.164		0.1370	0.16	0.171
	150	0.164		0.156	0.164	0.171	_	0.16	
	200	0.202	0.000	0.194	0.203	0.209	- 0.010	0.198	0.21
SG3305	300	0.279	0.299	0.271	0.279	0.286	0.313	0.275	0.286
	400	0.355	0.375	0.348	0.356	0.362	0.389	0.351	0.363
	500	0.432	0.452	0.424	0.432	0.439	0.466	0.428	0.439
	600	0.508	0.528	0.501	0.509	0.515	0.542	0.504	0.516
	150	0.219	_	0.188	0.221	0.247	_	0.202	0.249
	200	0.257	_	0.227	0.259	0.285	_	0.24	0.287
SG3310	300	0.334	0.414	0.303	0.336	0.361	0.469	0.317	0.364
	400	0.410	0.490	0.380	0.412	0.438	0.546	0.394	0.44
	500	0.487	0.567	0.456	0.489	0.515	0.622	0.47	0.517
	600	0.563	0.643	0.533	0.565	0.591	0.699	0.547	0.593
	150	0.594	_	_	_	0.706	_	_	_
	200	0.674	_	_	_	0.785	_	_	_
SG3320	300	0.833	1.150		_	0.944	1.380	_	_
0 00020	400	0.991	1.310		_	1.100	1.530	_	_
	500	1.150	1.470	_	_	1.260	1.690	_	_
	600	1.310	1.630	_	_	1.420	1.850	_	_
	340	1.79	2.02	1.69	1.82	1.87	2.17	1.74	1.92
	440	2.18	2.41	2.08	2.20	2.25	2.56	2.13	2.31
	540	2.57	2.79	2.46	2.59	2.64	2.95	2.52	2.69
	640	2.95	3.18	2.85	2.98	3.03	3.33	2.9	3.08
SG4610	740	3.34	3.57	3.24	3.37	3.42	3.72	3.29	3.47
004010	840	3.73	3.96	3.63	3.75	3.8	4.11	3.67	3.83
	940	4.12	4.35	4.02	4.14	4.19	4.5	4.06	4.22
	1040	4.50	4.74	4.41	4.53	4.58	4.88	4.44	4.61
	1140	4.89	5.12	4.79	4.92	4.97	5.27	4.83	4.99
	1240	5.28	5.51	5.18	5.30	5.35	5.66	5.22	5.38
	340	2.47	3.39	2.07	2.58	2.78	3.99	2.27	2.98
	440	2.86	3.77	2.46	2.96	3.17	4.38	2.66	3.37
	540	3.25	4.16	2.84	3.35	3.55	4.77	3.05	3.76
	640	3.64	4.55	3.23	3.74	3.94	5.16	3.44	4.14
004000	740	4.03	4.94	3.62	4.13	4.33	5.55	3.82	4.53
SG4620	840	4.41	5.34	4.02	4.51	4.71	5.93	4.17	4.82
	940	4.80	5.72	4.41	4.90	5.09	6.32	4.56	5.21
	1040	5.19	6.11	4.80	5.29	5.48	6.71	4.95	5.59
	1140	5.57	6.50	5.18	5.68	5.87	7.09	5.34	5.98
	1240	5.96	6.89	5.57	6.06	6.26	7.48	5.72	6.37
	980	14.6	16.4	2.01	2.00	15.2	17.6	<del></del>	1 0.07
	1080	15.9	17.6			16.5	18.8		
SG5520	1180	17.1	18.8	_	_	17.7	20	_	_
545526	1280	18.3	20			18.9	21.2		
	1380	19.5	21.3			20.1	22.5		
	1300	13.5	۷۱.۵			۷.۱	22.5		

(Note 1) Dash (-) in the above table means the configuration is not available.



Low housing

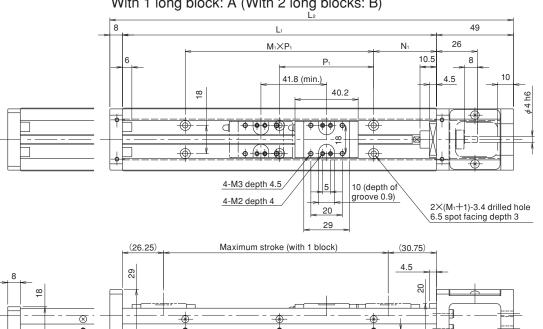
Model No.	Lead	Slide block
	* *	*
SG20		A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
100, 150, 200	P, H	-

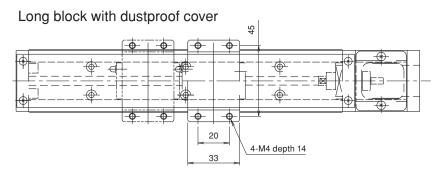
 $2\times(M_2+1)$ -M2.5 depth 5 (both sides)

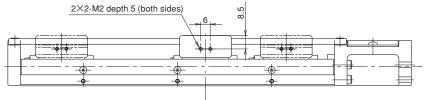
#### LONG BLOCK CONFIGURATIONS

With 1 long block: A (With 2 long blocks: B)

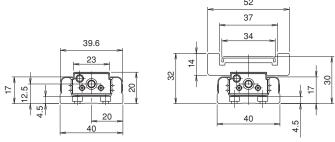


 $M_2 \times P_2$ 





#### Without dustproof cover With dustproof cover





Motor bracket configuration	Type of cover	Sensor		Surface trea
* *	*	*		*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatr L: Anti corrosive b

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	-

* *
No symbol: No dowel pin hole PS: For slide block only
PR: For guide rail only PSR: For both slide block and guide rail

Dowel pin hole

## LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length					Maximum stroke		
Guide fail lerigin	overall length	N₁	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long block		
<b>L</b> <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks	
100	157	20	1×60	20	1×60	43	_	
150	207	15	2×60	15	2×60	93	51	
200	257	40	2/00	40	2/00	143	101	

## PERMISSIBLE SPEED / MASS

Guide rail length	Permissible s	speed (mm/s)	Mass (kg)									
L <sub>1</sub>	Lead		Withou	it cover	With	cover	Slide block					
(mm)	1mm	5mm	Α	В	А	В	Without cover	With cover				
100			0.45	_	0.5	_						
150	187	925	0.58	0.65	0.63	0.74	0.07	0.11				
200			0.71	0.78	0.77	0.88						

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

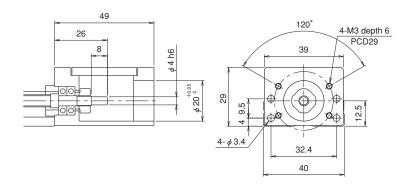


Model No.	Lead	Slide block
	* *	*
SG20	01: 1mm 05: 5mm	A: With 1 long block B: With 2 long blocks

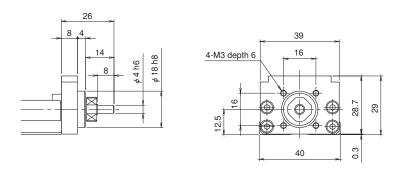
Guide rail length	Performance grade	
* * *	*	
100, 150, 200	P, H	_

## MOTOR BRACKET CONFIGURATIONS

Motor bracket configuration: A0



Motor bracket configuration: R0



Mass of the R0 configuration is 0.04 kg less than the value shown in the table on page 7.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

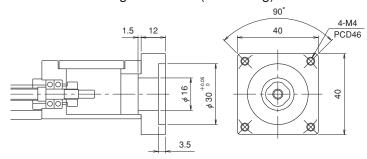
Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

* *	
No symbol: No dowel pin hole	
PS: For slide block only PR: For guide rail only	
PSR: For both slide block and guide rail	

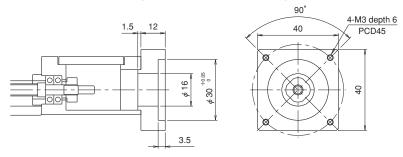
Dowel pin hole

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

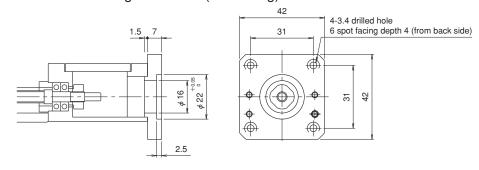
Motor bracket configuration: A1 (mass: 38g)



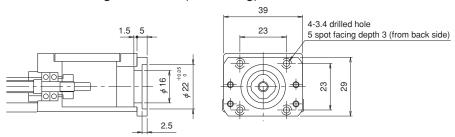
Motor bracket configuration: A3 (mass: 39g)



#### Motor bracket configuration: A5 (mass: 26g)



#### Motor bracket configuration: A6 (mass: 10g)



(Note) For A5 and A6 configurations, install the intermediate flange to motor before mounting it to actuator.

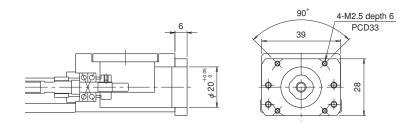


Model No.	Lead	Slide block
	* *	*
SG20	01: 1mm 05: 5mm	A: With 1 long block B: With 2 long blocks

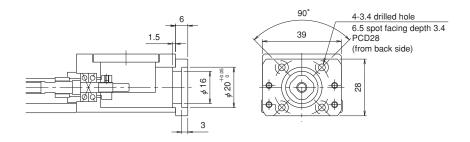
Guide rail length	Performance grade	
* * *	*	
100, 150, 200	P, H	-

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

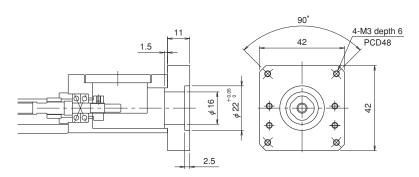
Motor bracket configuration: A8 (mass: 12g)



Motor bracket configuration: A9 (mass: 14g)



Motor bracket configuration: AA (mass: 46g)



(Note) For A9 and AA configurations, install the intermediate flange to motor before mounting it to actuator.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

Dowel pin hole
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

	Motor option		Motor bracket	Recommended	
Motor type	Maker	Model No.	Output (W)	configuration	coupling
	PANASONIC	MUMA5A	50	AA	
		MUMA01	100		
	PANASONIC	MSMA3A	30	A3	
		MSMD(MSMA)5A	50		
		HC-AQ0135	10		
	MITSUBISHI	HC-AQ0235	20	A8	
	ELECTRIC	HC-AQ0335	30		
	ELECTRIC	HF-KP(MP)053	50	A1	
		HF-KP(MP)13	100	AI	
AC Servo motor		SGMM-A131*	10	A9	
		SGMM-A231 *	20		- SFC-010DA2 (MIKI PULLEY)
	YASKAWA ELECTRIC	SGMM-A331 *	30		
		SGMAH-A3	30	A1	
		SGMJV,SGMAV(SGMAS)-5A	50		
		SGMJV,SGMAV(SGMAS)-01	100		
		SGMAV(SGMAS)-C2	150		
	SANYO	Q1AA04003D	30	A1	
	ELECTRIC	Q1AA04005D	50		
	LLLOTTIO	Q1AA04010D	100		
	ORIENTAL	UPD534M-A	_	A5	
	MOTOR	PMU33AH	_	A6	
Stepping motor	WICTOR	UPK(RK)54,AS4	_	A5	
	SANYO ELECTRIC	F series□42mm	_	A5	
	TECHNO DRIVE	* K-S54 *	_	A5	

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type of coupling for connecting a motor, consult KURODA.
- For detailed specifications of above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



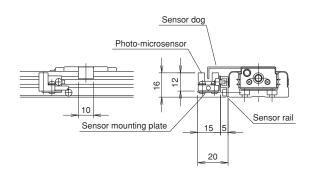
Model No.	Lead	Slide block
	* *	*
SG20	01: 1mm 05: 5mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
100, 150, 200	P, H	-

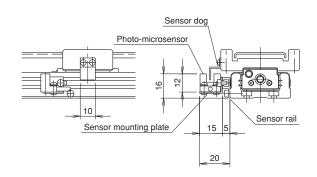
#### SENSOR

Symbol S (NPN): Photo-microsensor (Panasonic Industrial Devices SUNX)

#### Without dustproof cover

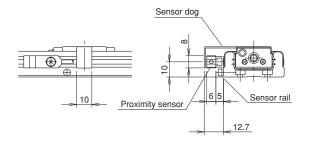


With dustproof cover

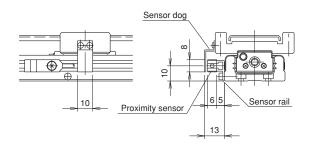


Symbol K (NPN)/E (PNP): Proximity sensor (Azbil)

#### Without dustproof cover



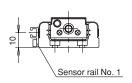
With dustproof cover

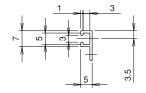


#### SENSOR RAIL

Sensor rails only available with no sensors.

#### Sensor rail No. 1







Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

* *
No symbol: No dowel pin hole
PS: For slide block only
PR: For guide rail only
PSR: For both slide block and guide rail

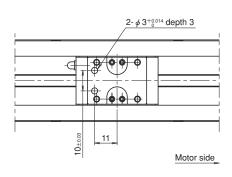
Dowel pin hole

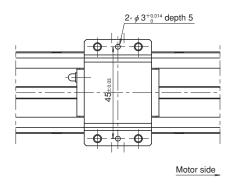
#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For actuators with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

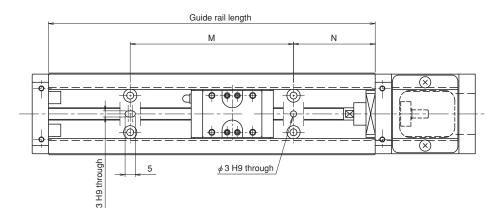
Long block without dustproof cover with "PS"

Long block with dustproof cover with "PS"





Guide rail with "PR"



(Unit: mm)

Guide rail length	N	M	Dowel pin height
100	20	60	
150	15	120	Less than 4.5
200	40	120	

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

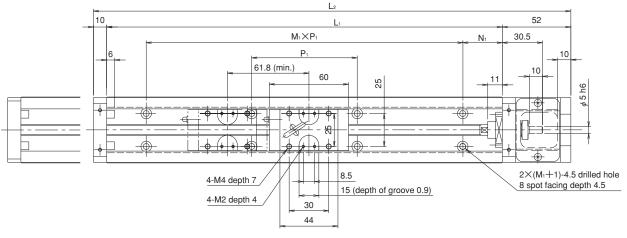


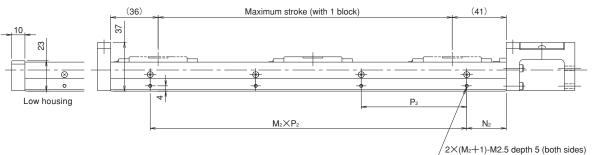
Model No.	Lead	Slide block
	* *	*
SG26	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	P, H	_

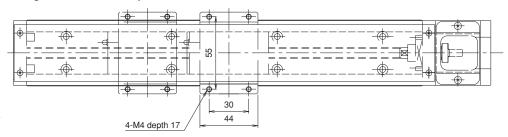
## LONG BLOCK CONFIGURATIONS

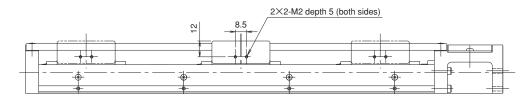
With 1 long block: A (With 2 long blocks: B)



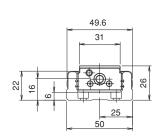


#### Long block with dustproof cover

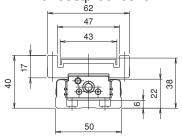




#### Without dustproof cover



#### With dustproof cover





Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

Dowel pin hole

## LONG BLOCK DIMENSIONS

(Unit: mm)

Guido rail longth	Overall length					Maximum stroke		
	Guide rail length Overall length		$M_1 \times P_1$	$M_1 \times P_1$ $N_2$	$M_2 \times P_2$	Long block		
<b>L</b> ₁	L <sub>2</sub>					A: 1 block	B: 2 blocks	
150	212	35	1×80	35	1×80	73	_	
200	262	20	2×80	20	2×80	123	61	
250	312	45	2/00	45	2/00	173	111	
300	362	30	3×80	30	3×80	223	161	

## ● PERMISSIBLE SPEED / MASS

Guide rail length	Permissible s	speed (mm/s)	Mass (kg)					
L <sub>1</sub>	Le	ad	Withou	it cover	With	cover	Slide	block
(mm)	2mm	5mm	Α	В	Α	В	Without cover	With cover
150			0.93	_	1.07	_		
200	281	694	1.14	1.31	1.3	1.54	0.17	0.24
250	201	094	1.36	1.53	1.53	1.78	0.17	0.24
300			1.57	1.74	1.76	2.01		

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

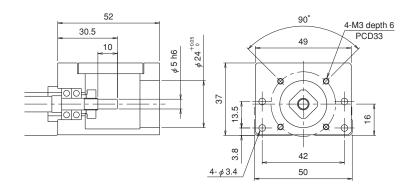


Model No.	Lead	Slide block
	* *	*
SG26	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

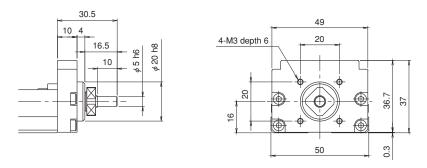
Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	P, H	_

## MOTOR BRACKET CONFIGURATIONS

## Motor bracket configuration: A0



#### Motor bracket configuration: R0



Mass of the R0 configuration is 0.08 kg less than the value shown in the table on page 15.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

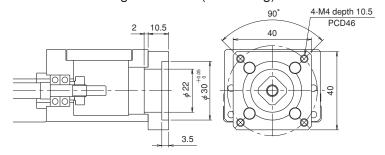
Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

* *	
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail	

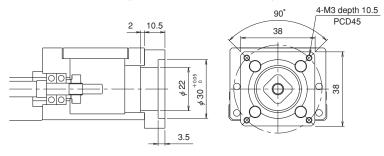
Dowel pin hole

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

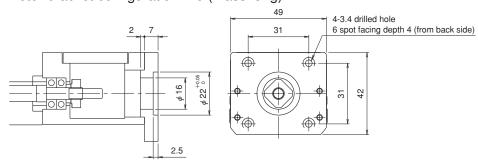
Motor bracket configuration: A1 (mass: 28g)



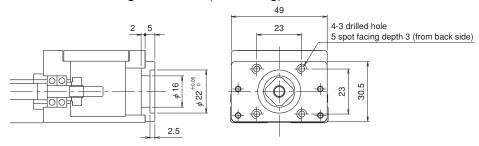
Motor bracket configuration: A3 (mass: 24g)



Motor bracket configuration: A5 (mass: 32g)



Motor bracket configuration: A6 (mass: 16g)



(Note) For A5 and A6 configurations, install the intermediate flange to motor before mounting it to actuator.

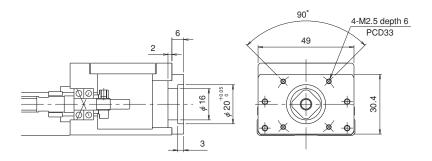


Model No.	Lead	Slide block
	* *	*
SG26	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

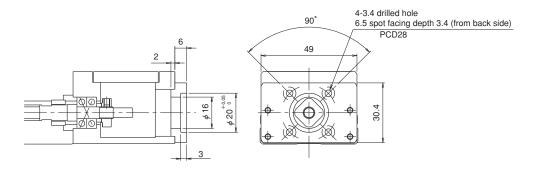
Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	P, H	_

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

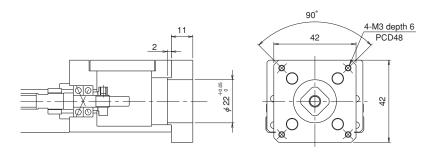
Motor bracket configuration: A8 (mass: 21g)



Motor bracket configuration: A9 (mass: 21g)



Motor bracket configuration: AA (mass: 41g)



(Note) For A9 configuration, install the intermediate flange to motor before mounting it to actuator.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *
No symbol: No dowel pin hole
PS: For slide block only
PR: For guide rail only
PSR: For both slide block and guide rail

Dowel pin hole

#### MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

	Motor	option		Motor bracket	Recommended
Motor type	Maker	Model No.	Output (W)	configuration	coupling
		MUMA5A	50	AA	
	PANASONIC	MUMA01	100		
	PANASONIC	MSMA3A	30	А3	
		MSMD(MSMA)5A	50		
		HC-AQ0135	10		
	MITSUBISHI	HC-AQ0235	20	A8	
	ELECTRIC	HC-AQ0335	30		
	ELECTRIC	HF-KP053	50	A1	
		HF-KP13	100	AI	
AC Servo motor		SGMM-A131*	10	A9	
		SGMM-A231 *	20		SFC-010DA2 (MIKI PULLEY) LAD-20C (SAKAI)
	YASKAWA	SGMM-A331 *	30		
	ELECTRIC	SGMAH-A3	30	LAD-20C (SAKAI)	
	LLLOTTIO	SGMJV,SGMAV(SGMAS)-5A	50		
		SGMJV,SGMAV(SGMAS)-01	100		
		SGMAV(SGMAS)-C2	150		
	SANYO	Q1AA04003D	30		
	ELECTRIC	Q1AA04005D	50	A1	_
	LLLOTRIO	Q1AA04010D	100		
	ORIENTAL	UPD534M-A	_	A5	
	MOTOR	PMU33AH	_	A6	
Stepping motor	IVIOTOR	UPK(RK)54,AS4	_	A5	
	SANYO ELECTRIC	F series□42mm	_	A5	
	TECHNO DRIVE	*K-S54*	_	A5	

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type of coupling for connecting a motor, consult KURODA.
- For detailed specifications of above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



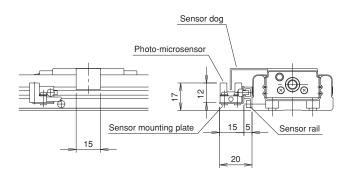
Model No.	Lead	Slide block
	* *	*
SG26	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	P, H	_

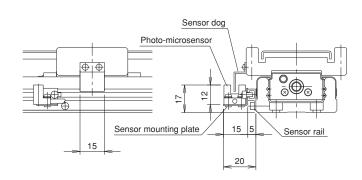
#### SENSOR

Symbol S (NPN): Photo-microsensor (Panasonic Industrial Devices SUNX)

#### Without dustproof cover

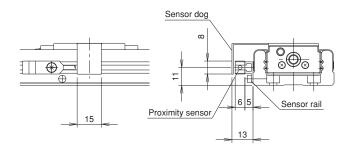


#### With dustproof cover

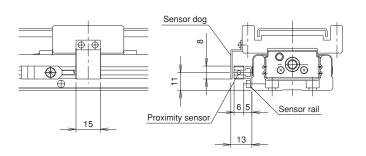


Symbol K (NPN)/E (PNP): Proximity sensor (Azbil)

#### Without dustproof cover



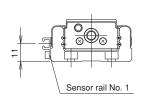
#### With dustproof cover

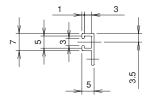


#### SENSOR RAIL

Sensor rails only available with no sensors.

#### Sensor rail No. 1







Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A3, A5, A6, A8, A9, AA, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

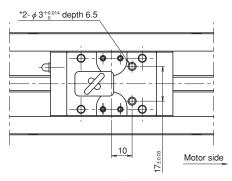
* *
No symbol: No dowel pin hole PS: For slide block only
PR: For guide rail only PSR: For both slide block and guide rail

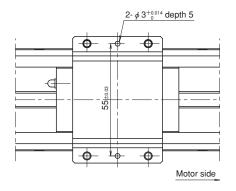
#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For actuators with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

Long block without dustproof cover with "PS"

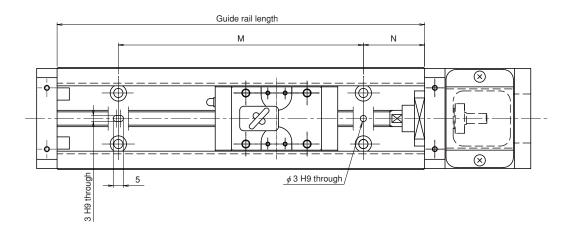
Long block with dustproof cover with "PS"





The hole with asterisk (\*) may have diameter 4 counterbores depth 2 for erasing the quenching layer when needed.

#### Guide rail with "PR"



(Unit: mm)

Guide rail length	N	М	Dowel pin height
150	35	80	
200	20	160	Less than 6
250	45	100	Less than 6
300	30	240	

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

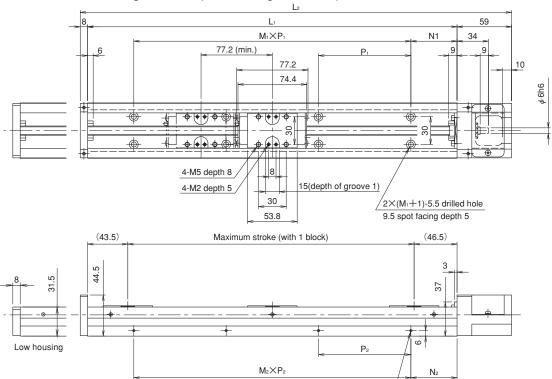


Model No.	Lead	Slide block
	* *	*
SG33	05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks
	20: 20mm	C: With 1 short block D: With 2 short blocks

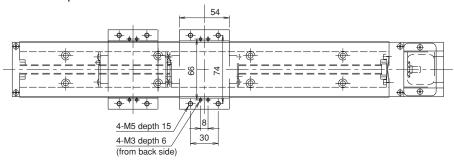
Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600	P, H	_

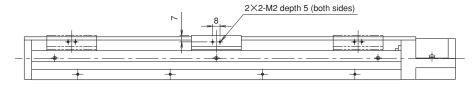
#### LONG BLOCK CONFIGURATIONS

With 1 long block: A (With 2 long blocks: B)



#### With dustproof cover

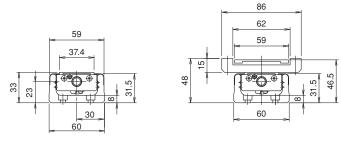




#### Without dustproof cover

#### With dustproof cover

 $2\times(M2+1)$ -M2.5 depth 6 (both sides)





Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

	Surface treatment	Grease	
	*	*	
•	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

Dowel pin hole
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length			1×P1 N2			Maximu	m stroke
		N₁	$M_1 \times P_1$		$M_2 \times P_2$	Long block		
L <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks	
150	217	25	1×100	25	1×100	60	_	
200	267		1×100		1×100	110	_	
300	367		2×100		2×100	210	133	
400	467	50	3×100	50	3×100	310	233	
500	567		4×100		4×100	410	333	
600	667		5×100		5×100	510	433	

#### PERMISSIBLE SPEED / MASS

Guide rail length	Permissible speed (mm/s)					Mass	s (kg)			
L <sub>1</sub>	Lead Without cover With cover		Lead		cover	Slide	block			
(mm)	5mm	10mm	20mm	Α	В	Α	В	Without cover	With cover	
150				1.6 (1.7)	_	1.8 (1.9)	_			
200	550	1100			2.0 (2.1)	_	2.1 (2.2)	_		
300	330			1500	2.6 (2.7)	2.9 (3.0)	2.8 (2.9)	3.2 (3.3)	0.30	0.40
400			1500	3.2 (3.4)	3.6 (3.8)	3.5 (3.7)	3.9 (4.1)	0.30	0.40	
500	460	930		3.9 (4.1)	4.2 (4.4)	4.2 (4.4)	4.6 (4.8)			
600	310	620		4.6 (4.8)	4.9 (5.1)	4.9 (5.1)	5.3 (5.5)			

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) The figures in parentheses in the above table apply to SG3320 configuration.

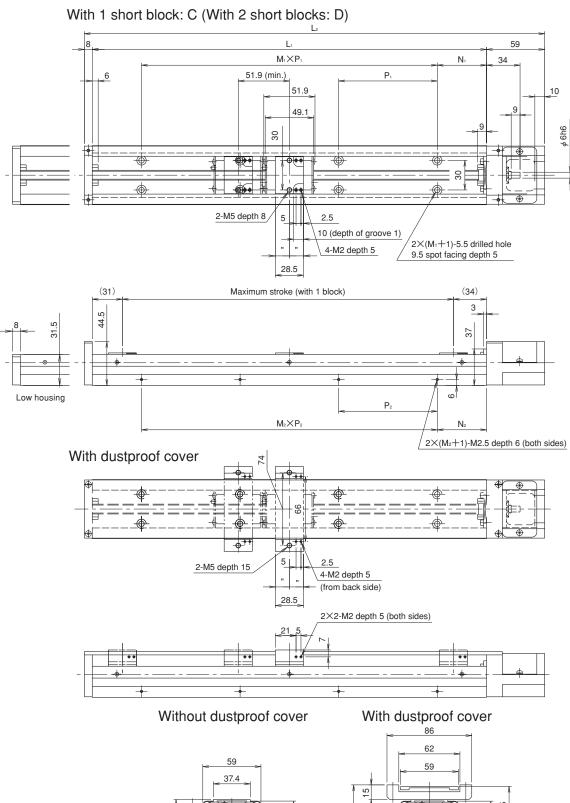
(Note 3) For long rail configurations, please consult KURODA.

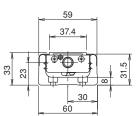


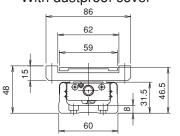
Model No.	Lead	Slide block
	* *	*
SG33	05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

	Guide rail length	Performance grade	
* * *		*	
	150, 200, 300, 400, 500, 600	P, H	-

#### SHORT BLOCK CONFIGURATIONS









Motor bracket configuration	Type of cover	Sensor
* *	* * * *	
A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	-

* *			
No symbol: No dowel pin hole			
PS: For slide block only			
PR: For guide rail only			
PSR: For both slide block and guide rail			

#### SHORT BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length	Maximum s				m stroke	
		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Short	block
L <sub>1</sub>	L <sub>2</sub>					C: 1 block	D: 2 blocks
150	217	25	1×100	25	1×100	85	34
200	267	-	1×100		1×100	135	84
300	367		2×100		2×100	235	184
400	467	50	3×100	50	3×100	335	284
500	567		4×100		4×100	435	384
600	667		5×100		5×100	535	484

#### PERMISSIBLE SPEED / MASS

Guide rail length	Permissible s	speed (mm/s)			Mass	s (kg)		
L <sub>1</sub>	Le	ad	Withou	it cover	With	cover	Slide	block
(mm)	5mm	10mm	С	D	С	D	Without cover	With cover
150			1.5	1.7	1.6	1.9		
200	550	1100	1.8	2	2	2.2		
300		1100	2.5	2.7	2.6	2.9	0.15	0.20
400			3.1	3.3	3.3	3.5	0.15	0.20
500	460	930	3.8	3.9	4	4.2		
600	310	620	4.4	4.6	4.7	4.9		

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block.

(Note 2) Short-block configuration is not available for SG3320

(Note 3) For long rail configurations, please consult KURODA.

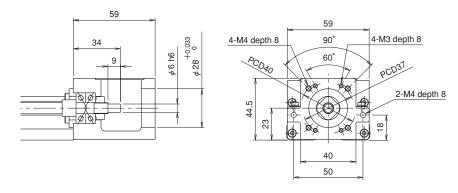


Model No.	Lead	Slide block
	* *	*
SG33	05: 5mm 10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

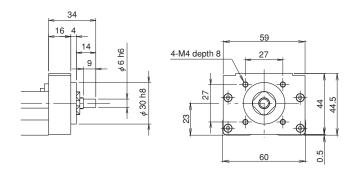
Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600	P, H	-

#### MOTOR BRACKET CONFIGURATIONS

#### Motor bracket configuration: A0



#### Motor bracket configuration: R0



Mass of the R0 configuration is 0.1 kg less than the values shown in the tables on pages 23 and 25.



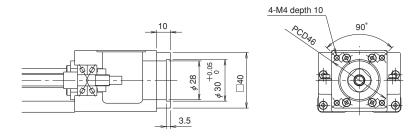
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

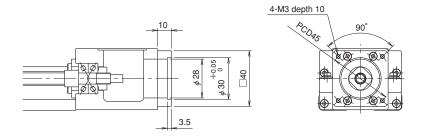
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

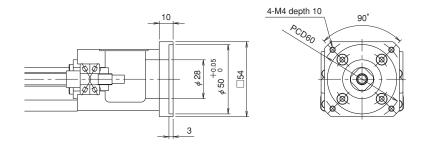
Motor bracket configuration: A1 (mass: 66g)



Motor bracket configuration: A2 (mass: 67g)



Motor bracket configuration: A3 (mass: 133g)



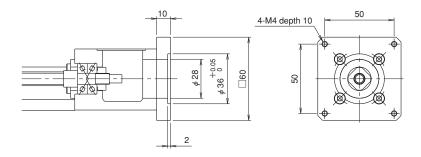


Model No.	Lead	Slide block
	* *	*
SG33	05: 5mm 10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

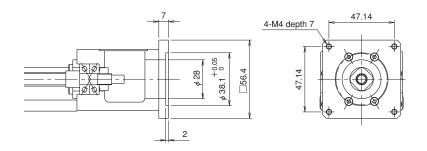
Guide rail length		Performance grade	
	* * *	*	
	150, 200, 300, 400, 500, 600	P, H	-

#### MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

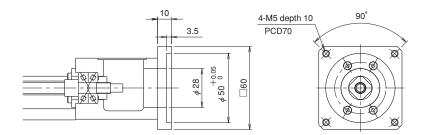
Motor bracket configuration: A4 (mass: 212g)



Motor bracket configuration: A5 (mass: 125g)



Motor bracket configuration: A6 (mass: 215g)





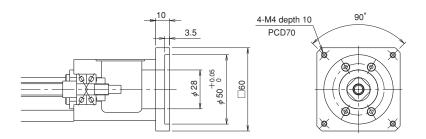
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Su	ırface treatment	Grease	
	*	*	
	lard treatment orrosive black coating	N: Standard grease S: Dust preventive grease	

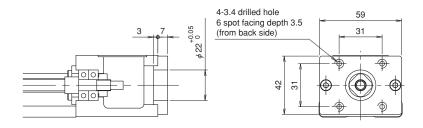
* *
No symbol: No dowel pin hole PS: For slide block only
PR: For guide rail only PSR: For both slide block and guide rail

#### MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

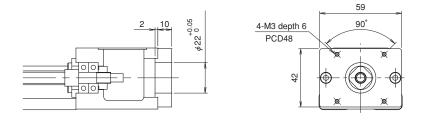
Motor bracket configuration: A7 (mass: 215g)



Motor bracket configuration: B1 (mass: 111g)



Motor bracket configuration: B2 (mass: 167g)



(Note) For B1 and B2 configuration, install the intermediate flange to motor before mounting it to actuator.



Model No.	Lead	Slide block
	* *	*
SG33	05: 5mm	A: With 1 long block
	10: 10mm	B: With 2 long blocks C: With 1 short block
	20: 20mm	D: with 2 short blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600	P, H	-

#### MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

Motor option			Motor bracket	Recommended	
Motor type	Maker	Model No.	Output (W)	configuration	coupling
		MUMA5A	50	- B2	LAD-25C (SAKAI)
		MUMA01	100		LAD-230 (SARAI)
		MUMA02	200	A7	XBW-27C2 (NABEYA BI-TECH)
	PANASONIC	MSMA3A	30		SFC-020DA2 (MIKI PULLEY)
		MSMD(MSMA)5A	50	A2	LAD-25C (SAKAI)
		MSMD(MSMA)01	100		LAD-230 (SANAI)
		MSMD(MSMA)02	200	A7	XBW-27C2 (NABEYA BI-TECH)
		HF-KP(MP)053	50	A1	SFC-020DA2 (MIKI PULLEY)
	MITSUBISHI	HF-KP(MP)13	100	AI	LAD-25C (SAKAI)
	ELECTRIC	HF-KP(MP)23	200	A6	XBW-27C2 (NABEYA BI-TECH)
	ELECTRIC	HA-FF053	50	A3	SFC-020DA2 (MIKI PULLEY)
AC Servo motor		HA-FF13	100	AS	LAD-25C (SAKAI)
		SGMAH-A3	30		
	VACKAMA	SGMJV,SGMAV(SGMAS)-5A	50	Λ 4	SFC-020DA2 (MIKI PULLEY)
	YASKAWA ELECTRIC	SGMJV,SGMAV(SGMAS)-01	100	A1	LAD-25C (SAKAI)
		SGMAV(SGMAS)-C2	150		
		SGMJV,SGMAV(SGMAS)-02	200	A6	XBW-27C2 (NABEYA BI-TECH)
	SANYO ELECTRIC	Q1AA04003D	30	A1	SEC 000DA0 (MIZI DIII LEV)
		Q1AA04005D	50		SFC-020DA2 (MIKI PULLEY)
		Q1AA04010D	100		LAD-25C (SAKAI)
		Q1AA06020D	200	A6	XBW-27C2 (NABEYA BI-TECH)
		Q2AA05005D	50	A3	SFC-020DA2 (MIKI PULLEY)
		Q2AA05010D	100		LAD-25C (SAKAI)
		UPD534M-A	_	D4	SFC-010DA2 (MIKI PULLEY)
	ORIENTAL MOTOR	UPK(RK)54,AS4	_	B1	LAD-20C (SAKAI)
		UPK(RK)56,AS6	_	A4	SFC-020DA2 (MIKI PULLEY)
		PK26	_	A5	LAD-25C (SAKAI)
		F corios 40mm		D4	SFC-010DA2 (MIKI PULLEY)
Ctomming motor	SANYO	F series□42mm	_	B1	LAD-20C (SAKAI)
Stepping motor	ELECTRIC	ELECTRIC F series ☐ 60mm	_	A 4	SFC-020DA2 (MIKI PULLEY)
				—   A	A4
		*K-S54*	_	D4	SFC-010DA2 (MIKI PULLEY)
	TECHNO DRIVE			B1	LAD-20C (SAKAI)
		11 14 O(M) 50 :		Λ 4	SFC-020DA2 (MIKI PULLEY)
		* K-S(M)56 *	_	A4	LAD-25C (SAKAI)

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type of coupling for connecting a motor, consult KURODA.
- For detailed specifications of above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.

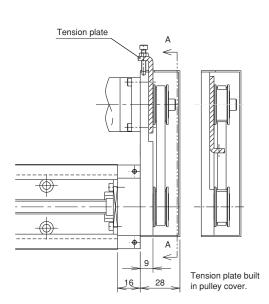


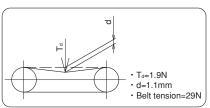
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

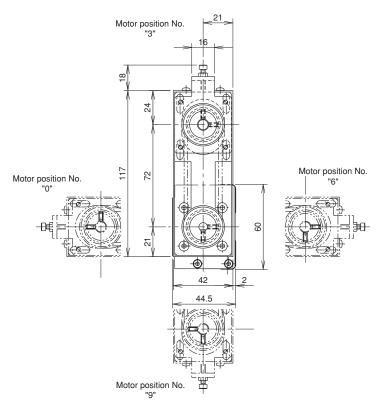
* *		
No symbol: No dowel pin hole PS: For slide block only		
PR: For guide rail only PSR: For both slide block and guide rail		

#### PARALLEL MOTOR MOUNTING





Tension of belt



A-A sectional view

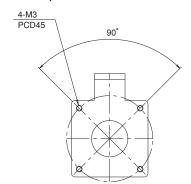
- Pulley unit position can be adjusted at every 90 degree.
- Motor parallel mounting can be equipped with dustproof cover and sensor.
- · Tension plate position can be built in pulley cover.
- The mass is 0.2kg larger than the values shown in tables on pages 23 and 25.
- Inertia moment is  $2.22\times10^{-5}$ kg m² larger than the value shown in table on page 5.

Mark	Pulley Inner dia.	Applicable motor	
E□	Inner dia. <i>∲</i> 8	Panasonic	50 - 100W motor and so on
	Inner dia. ∮8	Yaskawa	50 - 100W motor and so on
F□		Mitsubishi Electric	50 - 100W motor and so on
		Sanyo Electric	50 - 100W motor and so on

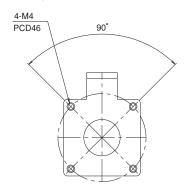
Fullfill the motor position No. in  $\square$ .

Check the spec. if the motor can be assembled before using.

## Parallel motor mounting type E Tension plate dimension



## Parallel motor mounting type F Tension plate dimension





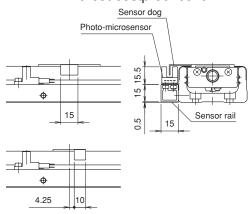
Model No.	Lead	Slide block
	* *	*
SG33	05: 5mm	A: With 1 long block
0.00	10: 10mm	B: With 2 long blocks C: With 1 short block
	20: 20mm	D: With 2 short blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600	P, H	-

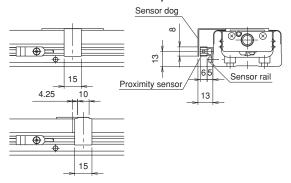
#### SENSOR

Symbol C (NPN) / P (PNP), M (NPN) / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX) Note 1) 2 sensor dogs are used for SG33 D-150 sensor with Symbol "C" or "P".

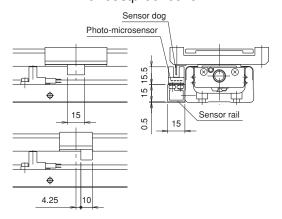
#### Without dustproof cover



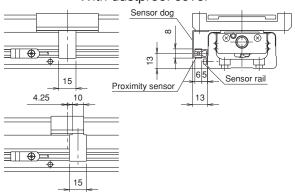
Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)
Without dustproof cover



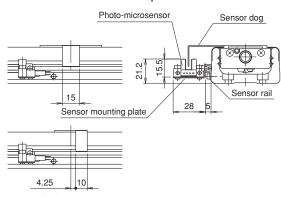
With dustproof cover



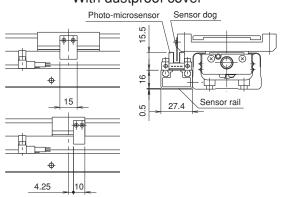
With dustproof cover



Symbol H (NPN) / J (PNP): Photo-microsensor (OMRON)
Without dustproof cover

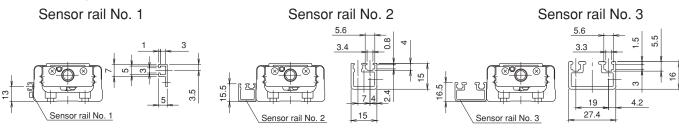


#### With dustproof cover



#### SENSOR RAIL

Sensor rails only available with no sensors.



Motor bracket configuration	Type of cover	Sensor	
* *	*	*	
A0, A1, A2, A3, A4, A5, A6, A7, B1, B2, R0, E□, F□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only	

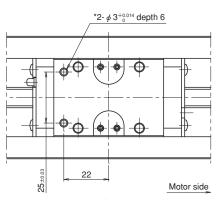
Surface treatment	Grease		
*	*		
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease		

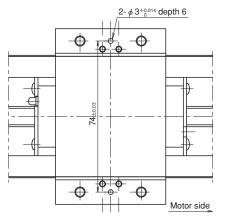
	* *
PS: For sli PR: For gu	l: No dowel pin hole de block only uide rail only n slide block and guide rail

#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For actuators with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

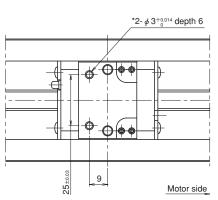
Long block without dustproof cover with "PS" Long block with dustproof cover with "PS"

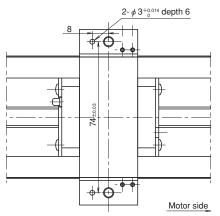




The hole with asterisk (\*) may have diameter 4 counterbores depth 2 for erasing the quenching layer when needed.

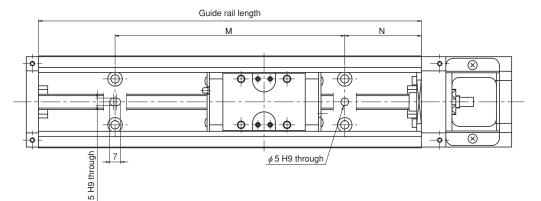
Short block without dustproof cover with "PS" Short block with dustproof cover with "PS"





The hole with asterisk (\*) may have diameter 4 counterbores depth 2 for erasing the quenching layer when needed.

#### Guide rail with "PR"



(Unit: mm					
Guide			Dowel		
rail	N	M	pin		
length			height		
150	25	100			
200		100			
300		200	Less than		
400	50	300	8		
500		400			
600		500			

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

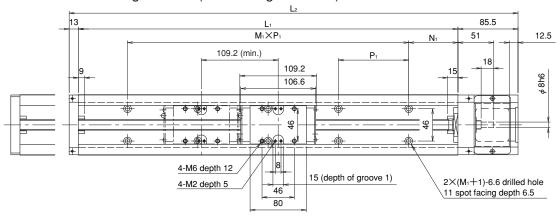


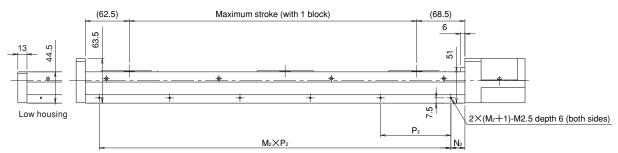
Model No.	Lead	Slide block
	* *	*
SG46	10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

Guide rail length	Performance grade		
* * * *	*		
340, 440, 540, 640, 740, 840, 940, 1040, 1140, 1240	P, H	-	

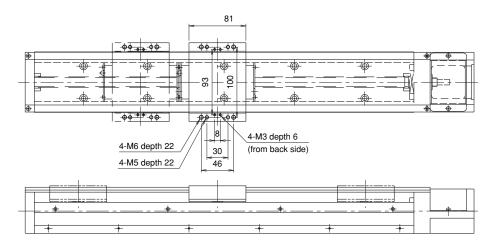
#### LONG BLOCK CONFIGURATIONS

#### With 1 long block: A (With 2 long blocks: B)

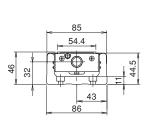




#### With dustproof cover



#### Without dustproof cover



112 88 85 85 86

With dustproof cover



Motor bracket configuration	Type of cover	Sensor	
* *	* *		
A0, A1, A2, A3, A4, B0, C0, D0, R0, E□, F□, G□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only	

Surface treatment	Grease		
*	*		
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease		

Dowel pin hole
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### LONG BLOCK DIMENSIONS

(Unit: mm)

Guido rail longth	Guide rail length Overall length	rail length Overall length					Maximum stroke	
L <sub>1</sub>		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long	block	
L <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks	
340	438.5		2×100		3×100	209	100	
440	538.5		3×100		4×100	309	200	
540	638.5		4×100		5×100	409	300	
640	738.5		5×100		6×100	509	400	
740	838.5	70	6×100	20	7×100	609	500	
840	938.5	70	7×100	20	8×100	709	600	
940	1038.5		8×100		9×100	809	700	
1040	1138.5		9×100		10×100	909	800	
1140	1238.5		10×100		11×100	1009	900	
1240	1338.5		11×100		12×100	1109	1000	

#### PERMISSIBLE SPEED / MASS

Guide rail length	Permissible s	speed (mm/s)			Mas	s (kg)			
L <sub>1</sub>	Lead		Withou	Without cover With		cover	Slide block		
(mm)	10mm	20mm	Α	В	Α	В	Without cover	With cover	
340			6.5	7.5	7.0	8.0			
440	740	1480	8.0	8.5	8.5	9.5	0.90	1.20	
540	740   1460	1460	9.0	10.0	10.0	11.0			
640			10.5	11.5	11.0	12.5			
740	650	1300	12.0	13.0	12.5	14.0			
840	500	1000	13.0	14.0	14.0	15.5	0.90	1.20	
940	390	780	14.5	15.5	15.5	16.5			
1040	315	630	16.0	17.0	17.0	18.0			
1140	260	520	17.5	18.0	18.5	19.5			
1240	220	440	18.5	19.5	19.5	21.0			

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

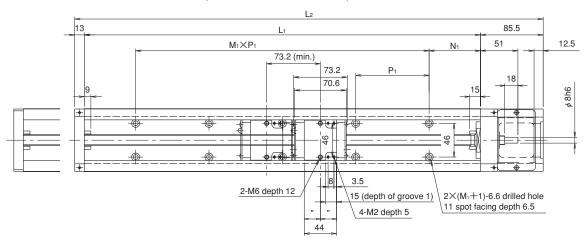


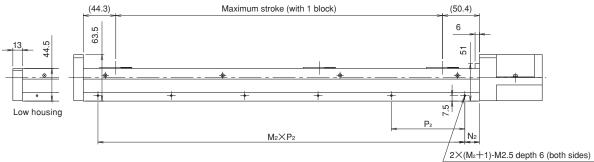
Model No.	Lead	Slide block
	* *	*
SG46	10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

Guide rail length	Performance grade	
* * * *	*	
340, 440, 540, 640, 740, 840, 940, 1040, 1140, 1240	P, H	-

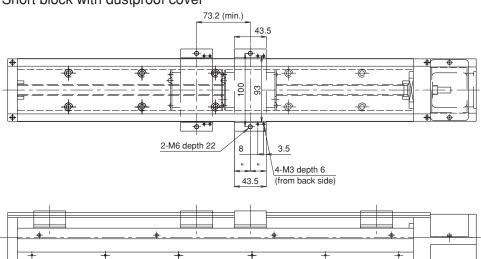
#### SHORT BLOCK CONFIGURATIONS

With 1 short block: C (With 2 short blocks: D)

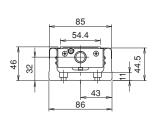




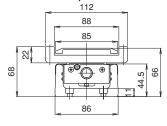
Short block with dustproof cover







With dustproof cover





Motor bracket configuration	Type of cover	Sensor	
* *	*	*	
A0, A1, A2, A3, A4, B0, C0, D0, R0, E□, F□, G□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only	

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

Dowel pin hole
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### SHORT BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length		Maximum stro			m stroke	
		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Short	block
L <sub>1</sub>	L <sub>2</sub>					C: 1 block	D: 2 blocks
340	438.5	2×100		3×100	245	172	
440	538.5		3×100		4×100	345	272
540	638.5	5×-	4×100		5×100	445	372
640	738.5		5×100		6×100	545	472
740	838.5		6×100	20	7×100	645	572
840	938.5		7×100	20	8×100	745	672
940	1038.5		8×100		9×100	845	772
1040	1138.5		9×100		10×100	945	872
1140	1238.5		10×100		11×100	1045	972
1240	1338.5		11×100		12×100	1145	1072

#### • PERMISSIBLE SPEED / MASS

Guide rail length	Permissible speed (mm/s)			Mass (kg)				
L <sub>1</sub>	Le	ad	Withou	it cover	With	cover	Slide	block
(mm)	10mm	20mm	С	D	С	D	Without cover	With cover
340			6.0	6.5	6.5	7		0.50
440	740	1480	7.5	8.0	8	8.5		
540	740	1460	8.5	9.5	9.5	10	0.50	
640			10.0	10.5	10.5	11.5		
740	650	1300	11.5	12.0	12	13		
840	500	1000	13.0	13.5	13.5	14		0.70
940	390	780	14.0	14.5	15	15.5		
1040	315	630	15.5	16.0	16.5	17		
1140	260	520	17.0	17.5	18	18.5		
1240	220	440	18.5	19.0	19	20		

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

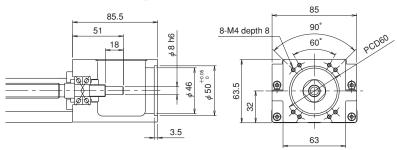


Model No.	Lead	Slide block
	* *	*
SG46	10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

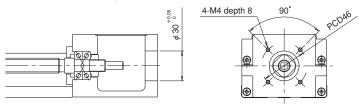
Guide rail length		Performance grade	
	* * * *	*	
	340, 440, 540, 640, 740, 840, 940, 1040, 1140, 1240	P, H	-

#### MOTOR BRACKET CONFIGURATIONS

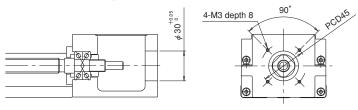
#### Motor bracket configuration: A0



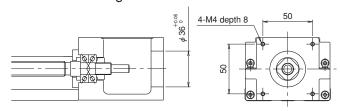
#### Motor bracket configuration: B0



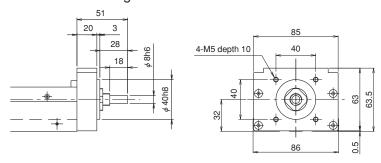
#### Motor bracket configuration: C0



#### Motor bracket configuration: D0



#### Motor bracket configuration: R0



Mass of the R0 configuration is 0.3 kg less than the value shown in the table on page 37.



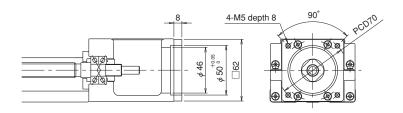
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, B0, C0, D0, R0, E□, F□, G□		N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

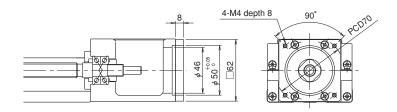
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide ra

#### MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

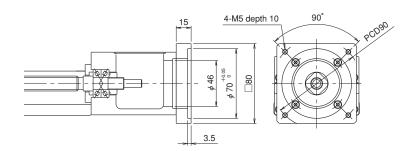
Motor bracket configuration: A1 (mass: 103g)



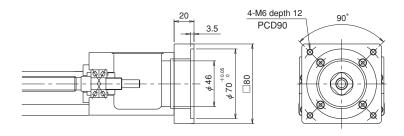
Motor bracket configuration: A2 (mass: 106g)



Motor bracket configuration: A3 (mass: 448g)



Motor bracket configuration: A4 (mass: 628g)





Model No.	Lead	Slide block
	* *	*
SG46	10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

Guide rail length	Performance grade	
* * * *	*	
340, 440, 540, 640, 740, 840, 940, 1040, 1140, 1240	P, H	-

#### MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

	Motor	option		Motor bracket	Recommended
Motor type	Maker	Model No.	Output (W)	configuration	coupling
		MUMA02	200	A2	SFC-030DA2 (MIKI PULLEY)
		MUMA04	400	A2	LAD-30C (SAKAI)
		MSMA3A	30		SFC-020DA2 (MIKI PULLEY) LAD-25C (SAKAI)
	DANIACONIC	MSMD(MSMA)5A	50	C0	
	PANASONIC	MSMD(MSMA)01	100		
		MSMD(MSMA)02	200	A2	SFC-030DA2 (MIKI PULLEY)
		MSMD(MSMA)04	400	A2	LAD-30C (SAKAI)
		MSMD(MSMA)08	750	A3	SFC-040DA2 (MIKI PULLEY)
		HF-KP(MP)053	50	DO	SFC-020DA2 (MIKI PULLEY)
		HF-KP(MP)13	100	В0	LAD-25C (SAKAI)
		HF-KP(MP)23	200	Λ.4	SFC-030DA2 (MIKI PULLEY)
		HF-KP(MP)43	400	A1	LAD-30C (SAKAI)
	MITSUBISHI	HF-KP(MP)73	750	A4	SFC-040DA2 (MIKI PULLEY)
	ELECTRIC	HA-FF053	50	40	SFC-020DA2 (MIKI PULLEY)
		HA-FF13	100	A0	LAD-25C (SAKAI)
		HA-FF23	200	<b>A</b> 2	SFC-030DA2 (MIKI PULLEY)
		HA-FF33	300	А3	LAD-30C (SAKAI)
AC Servo motor		SGMAH-A3	30		
		SGMJV,SGMAV(SGMAS)-5A	50	В0	SFC-020DA2 (MIKI PULLEY)
		SGMJV,SGMAV(SGMAS)-01	100	ВО	LAD-25C (SAKAI)
	YASKAWA	SGMAV(SGMAS)-C2	150	1	
	ELECTRIC	SGMJV,SGMAV(SGMAS)-02	200	A1	SFC-030DA2 (MIKI PULLE
		SGMJV,SGMAV(SGMAS)-04	400	AT	LAD-30C (SAKAI)
		SGMJV,SGMAV(SGMAS)-08	750	A4	SFC-040DA2 (MIKI PULLEY)
		Q1AA04003D	30		SFC-020DA2 (MIKI PULLEY)
		Q1AA04005D	50	B0	LAD-25C (SAKAI)
		Q1AA04010D	100		LAD-230 (SANAI)
		Q1AA06020D	200	A1	SFC-030DA2 (MIKI PULLEY)
		Q1AA06040D	400	Al	LAD-30C (SAKAI)
	SANYO	Q1AA07075D	750	A4	SFC-040DA2 (MIKI PULLEY)
	ELECTRIC	Q2AA05005D	50	A0	SFC-020DA2 (MIKI PULLEY)
		Q2AA05010D	100	AU	LAD-25C (SAKAI)
		Q2AA07020D	200		SFC-030DA2 (MIKI PULLEY)
		Q2AA07030D	300	A3	LAD-30C (SAKAI)
		Q2AA07040D	400		LAD-300 (SANAI)
	ORIENTAL MOTOR	UPK(RK)56,AS6	_	D0	SFC-020DA2 (MIKI PULLEY)
Stepping motor	SANYO ELECTRIC	F series⊡60mm	_	D0	- LAD-25C (SAKAI)
	TECHNO DRIVE	*K-S(M)56*	_	D0	LAD-230 (SANAI)

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type of coupling for connecting a motor, consult KURODA.
- For detailed specifications of above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



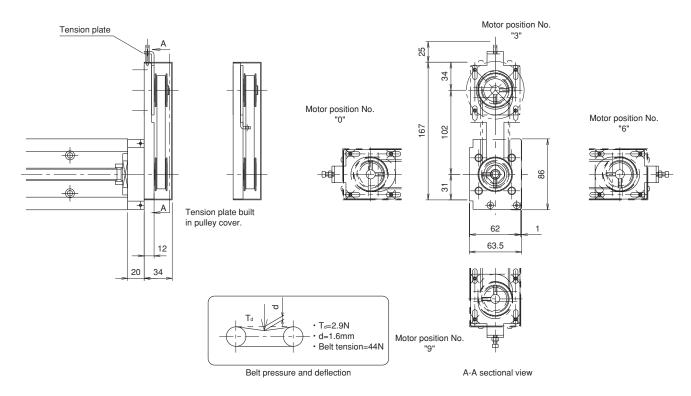
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, B0, C0, D0, R0, E□, F□, G□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### PARALLEL MOTOR MOUNTING

#### ● SG46



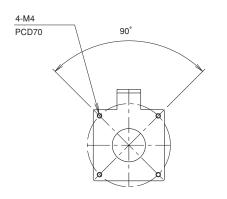
- Pulley unit position can be adjusted at every 90 degree.
- Motor parallel mounting can be equipped with dustproof cover and sensor.
- · Tension plate position can be built in pulley cover.
- The mass is 0.7kg larger than the values shown in tables on pages 35 and 37.
- Inertia moment is  $1.24\times10^{-5}$ kg m² larger than the value shown in table on page 5.

Mark	Pulley Inner dia.	Applicable motor	
E□	Inner dia. <i>ϕ</i> 11	Panasonic	200W motor and so on
		Yaskawa	200W motor and so on
F□	Inner dia. ∮14	Mitsubishi Electric	200W motor and so on
		Sanyo Electric	200W motor and so on
G□	Inner dia. ∮8	Oriental Motor Stepping Motor □60 series and so on	

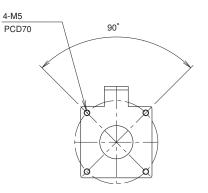
Fullfill the motor position No. in  $\square$ .

Check the spec. if the motor can be assembled before using.

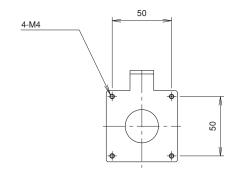
## Parallel motor mounting type E Tension plate dimension



## Parallel motor mounting type F Tension plate dimension



## Parallel motor mounting type G Tension plate dimension





Model No.	Lead	Slide block
	* *	*
SG46	10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

Guide rail length	Performance grade	
* * * *	*	
340, 440, 540, 640, 740, 840, 940, 1040, 1140, 1240	Р, Н	_

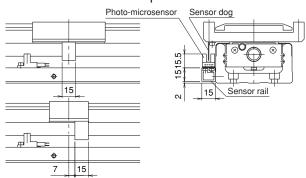
#### SENSOR

15

Symbol C (NPN) / P (PNP), M (NPN) / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX)

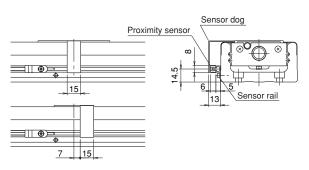
## Without dustproof cover Sensor dog Photo-microsensor 15

#### With dustproof cover

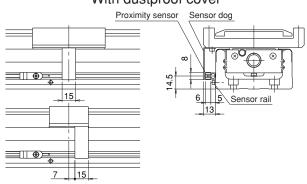


Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)

#### Without dustproof cover

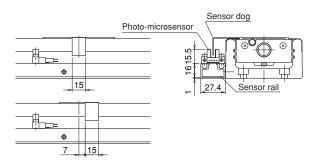


With dustproof cover

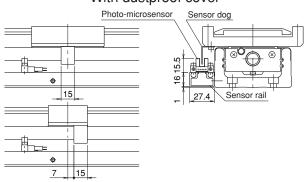


Symbol H (NPN) / J (PNP): Photo-microsensor (OMRON)

#### Without dustproof cover

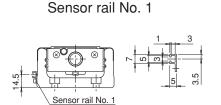


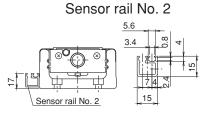
With dustproof cover

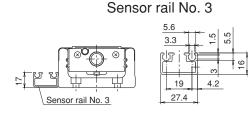


#### SENSOR RAIL

Sensor rails only available with no sensors.









Motor bracket configuration		Type of cover	Sensor	
	* *	*	*	
	A0, A1, A2, A3, A4, B0, C0, D0, R0, E□, F□, G□	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only	•

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

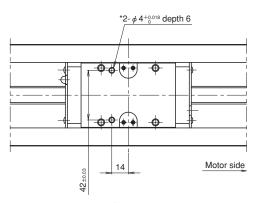
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

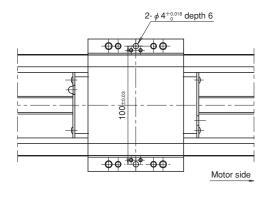
#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For actuators with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

Long block without dustproof cover with "PS"

Long block with dustproof cover with "PS"

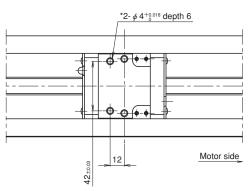


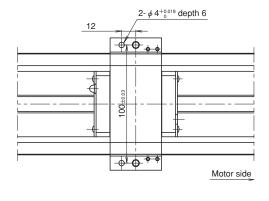


The hole with asterisk (\*) may have diameter 5 counterbores depth 2 for erasing the quenching layer when needed.

Short block without dustproof cover with "PS"

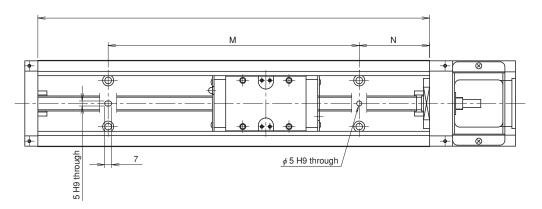
Short block with dustproof cover with "PS"





The hole with asterisk (\*) may have diameter 5 counterbores depth 2 for erasing the quenching layer when needed.

#### Guide rail with "PR"



		(Unit: mm)			
Guide			Dowel		
rail	N	M	pin		
length			height		
340		200			
440	70	300			
540		400			
640		500	<b> </b>		
740		600	Less		
840		700	11		
940		800	''		
1040		900			
1140		1000			
1240		1100			

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

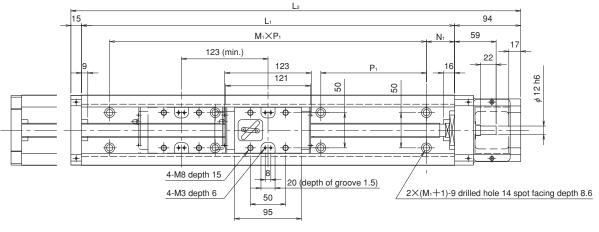


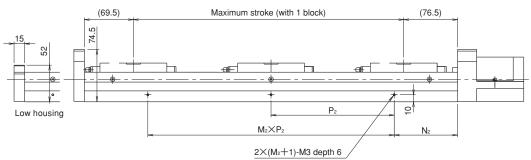
Model No.	Lead	Slide block	
	* *	*	
SG55	20: 20mm	A: With 1 long block B: With 2 long blocks	

Guide rail length	Performance grade	
* * * *	*	
980, 1080, 1180, 1280, 1380	P, H	-

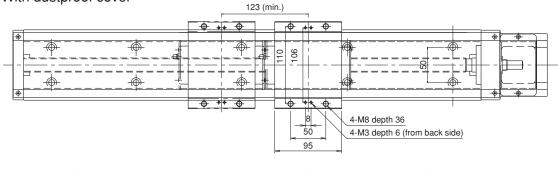
#### LONG BLOCK CONFIGURATIONS

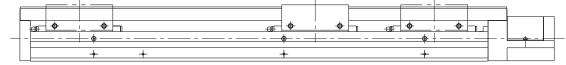
With 1 long block: A (With 2 long blocks: B)







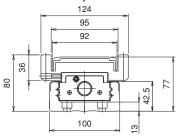




#### Without dustproof cover

#### 99 65 65 65 65 65

#### With dustproof cover





Motor bracket configuration	Type of cover	Sensor	
* *	*	*	
A0, A1, A2, A3, A4, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only	

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

Dowel pin hole		
* *		
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail		

#### LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length					Maximu	m stroke
		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long	block
L <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks
980	1089	40	6×150	90	4×200	834	711
1080	1189	15	7×150	40	5×200	934	811
1180	1289	65	7 / 150	90	3/200	1034	911
1280	1389	40	8×150 40 9×150 90	40	6×200	1134	1011
1380	1489	15		90	0 \ 200	1234	1111

#### ● PERMISSIBLE SPEED / MASS

Guide rail length	Permissible speed (m/s)			Mass	s (kg)		
L <sub>1</sub>	Lead	Withou	t cover	With	cover	Slide	block
(mm)	20mm	Α	В	Α	В	Without cover	With cover
980	1120	20	22	21	24		
1080	910	22	24	23	26		
1180	750	23	25	25	27	1.70	2.30
1280	630	25	27	27	29		
1380	530	27	29	29	31		

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

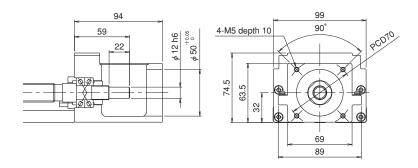


Model No.	Lead	Slide block
	* *	*
SG55	20: 20mm	A: With 1 long block B: With 2 long blocks

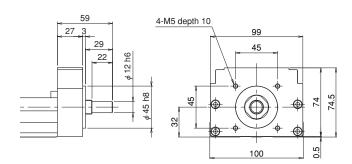
	Guide rail length	Performance grade		
	* * * *	*		
-	980, 1080, 1180, 1280, 1380	P, H	-	

#### MOTOR BRACKET CONFIGURATIONS

Motor bracket configuration: A0



Motor bracket configuration: R0



Mass of the R0 configuration is 0.3 kg less than the value shown in the table on page 45.



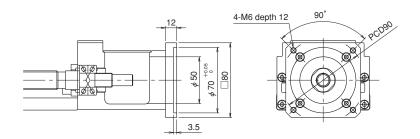
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

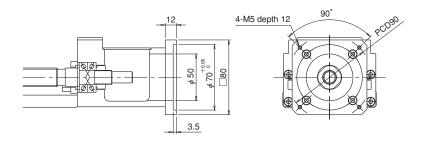
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

#### MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

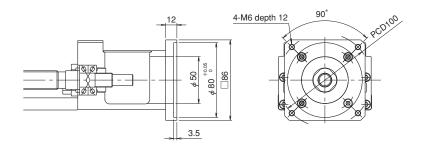
Motor bracket configuration: A1 (mass: 329g)



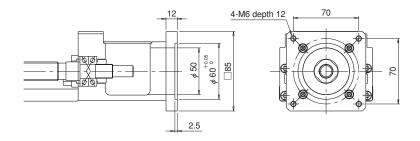
Motor bracket configuration: A2 (mass: 333g)



Motor bracket configuration: A3 (mass: 399g)



Motor bracket configuration: A4 (mass: 449g)





Model No.	Lead	Slide block
	* *	*
SG55	20: 20mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * * *	*	
980, 1080, 1180, 1280, 1380	P, H	-

#### • MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

Motor option		Motor bracket	Recommended		
Motor type	Maker	Model No.	Output (W)	configuration	coupling
	PANASONIC	MOMP/MOMANOO	750	A2	SFC-040DA2 (MIKI PULLEY)
	PANASONIC	MSMD(MSMA)08	750		LAD-40C (SAKAI)
		HF-KP(MP)23	200	A0	SFC-035DA2 (MIKI PULLEY)
	MITSUBISHI	HF-KP(MP)43	400	AU	LAD-35C (SAKAI)
	ELECTRIC	HF-KP(MP)73	750	A1	SFC-040DA2 (MIKI PULLEY)
	ELECTRIC	HA-FF23	200	A2	LAD-40C (SAKAI)
		HA-FF33	300	AZ	LAD-400 (SANAI)
		SGMJV,SGMAV(SGMAS)-02	200	A0	SFC-035DA2 (MIKI PULLEY)
	YASKAWA	SGMJV,SGMAV(SGMAS)-04	400	AU	LAD-35C (SAKAI)
AC Servo motor	ELECTRIC	SGMJV,SGMAV(SGMAS)-08	750	A1	SFC-040DA2 (MIKI PULLEY)
					LAD-40C (SAKAI)
		Q1AA06020D	200	A0	SFC-035DA2 (MIKI PULLEY)
		Q1AA06040D	400	Au	LAD-35C (SAKAI)
		Q1AA07075D	750	A1	
	SANYO	Q2AA07020D	200		SFC-040DA2 (MIKI PULLEY)
	ELECTRIC	Q2AA07030D	300	A2	LAD-40C (SAKAI)
		Q2AA07040D	400		
		Q2AA08050D	500	A3	SFC-035DA2 (MIKI PULLEY)
		Q2AA08075D	750	AS	LAD-35C (SAKAI)
	ORIENTAL MOTOR	UPK(RK)59,AS9	_		SFC-035DA2 (MIKI PULLEY)
Stepping motor	SANYO ELECTRIC	F series ☐85mm	_	A4	LAD-35C (SAKAI)
	TECHNO DRIVE	* K-M(G)59 *			LAD-330 (GAINAI)

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type of coupling for connecting a motor, consult KURODA.
- For detailed specifications of above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail
PR: For guide rail only PSR: For both slide block and guide rail

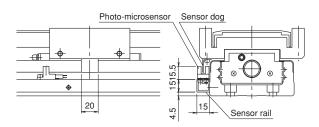
#### SENSOR

Symbol C (NPN) / P (PNP), M (NPN) / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX)

#### Without dustproof cover

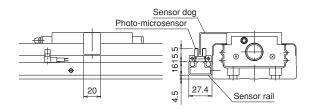
# Sensor dog Photo-microsensor 20 15 Sensor rail

#### With dustproof cover

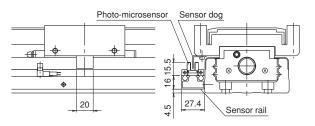


Symbol H (NPN) / J (PNP): Photo-microsensor (OMRON)

#### Without dustproof cover

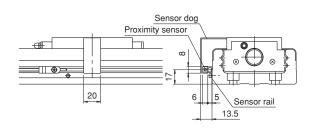


#### With dustproof cover

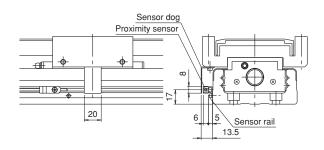


Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)

#### Without dustproof cover



#### With dustproof cover



#### SENSOR RAIL

Sensor rails only available with no sensors.

Sensor rail No. 1

Sensor rail No. 1

5.6 3.4 9 8 Sensor rail No. 2

## 5.3

Sensor rail No. 3



Sensor rail No. 3



Sensor rail No. 2

#### Model No.

Model No.	Lead	Slide block
	* *	*
SG55	20: 20mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * * *	*	
980, 1080, 1180, 1280, 1380	P, H	-

Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, R0	N: Without cover C: With dustproof cover L: Low housing	N: Without sensor M, Y, C, P, H, J: Photo-microsensor K, E: Proximity sensor 1, 2, 3: For sensor rails only

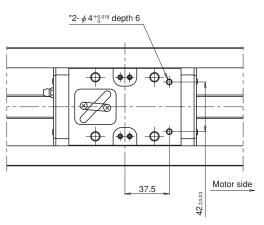
Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

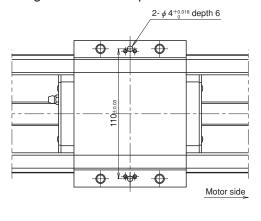
Dowel pin noie
* *
No symbol: No dowel pin hole
PS: For slide block only
PR: For guide rail only
PSR: For both slide block and guide rail

#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For actuators with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

Long block without dustproof cover with "PS" Long block with dustproof cover with "PS"



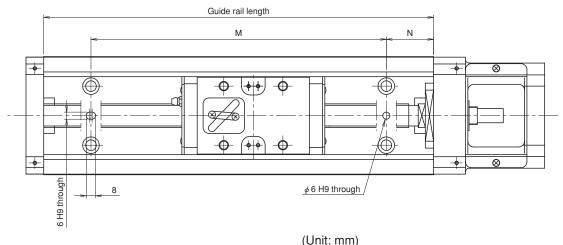


The hole with asterisk (\*) may have diameter 5 counterbores depth 2 for erasing the quenching layer when needed.

#### Guide rail with "PR"

1280

1380



			(
Guide rail length	N	М	Dowel pin height
980	40	900	_
1080	15	1050	
1180	65	1050	Less than 13

40

15

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

1200

1350



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#### **VARIATIONS**

Model No.		SE15	SE23	SE30	SE45		
Performance grade		U: Repeated positioning accuracy $\pm 5\mu\text{m}^*$ W: Repeated positioning accuracy $\pm 10\mu\text{m}^*$					
Screw shat	ft dia. (mm)	6	6 8 10 1				
	1						
	2	0	0	•			
Lood	4		•	0			
Lead	5		0	0	0		
(mm)	8		•				
	10			0	0		
	20			•	0		



O: In-stock items

: Manufactured by order

(Note 1) Asterisked (\*) items may be different from the values shown above, depending on applied options and usage.

#### HOW TO INTERPRET MODEL NO.

SE30	05	А	- 150	U	-	A1	N	N	] - [	N	N	<b>]</b> - [	PS
1	2	3	4	(5)		6	7	8		9	10		11)

#### ① Model ② Lead

① Model	② Lead
SE15	1, 2
SE23	2, 5
SE30	4, 5, 10
SE45	5, 10, 20

#### ③ Slide block

Model	Slide block
SE15	A 1400 A 1 1 1 1
SE23	A: With 1 long block B: With 2 long blocks
SE30	b. With 2 long blocks
	A: With 1 long block
SF45	B: With 2 long blocks
3643	C: With 1 short block
	D: With 2 short blocks

#### 4 Guide rail length (Note 1)

Model	Guide rail length (mm)
SE15	100, 150, 200
SE23	150, 200, 250, 300
SE30	150, 200, 300, 400, 500, 600, 700, 750
SE45	340, 440, 540, 640, 740, 840, 940

#### ⑤ Performance grade

U	Repeated positioning accuracy±5µm
W	Repeated positioning accuracy±10μm

#### 6 Motor bracket configuration

Model	Motor bracket configuration
SE15	A0, A1, A2, A3
SE23	A0, A1, A2, A3, A5, A6, A7
SE30	A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□
SE45	A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□

#### 7 Type of cover

N	Without cover
С	With cover

#### 8 Sensor

Model	Sensor
	N: Without sensor
SE15	K, E: Proximity sensor
	1: For sensor rails only
	N: Without sensor
SF23	S:Photo-microsensor
3E23	K, E: Proximity sensor
	1: For sensor rails only
SF30	N: Without sensor
3230	M, Y, C, P: Photo-microsensor
SF45	K, E: Proximity sensor
SE45	1: For sensor rails only

#### 9 Surface treatment (Note 2)

N	Standard treatment
L	Anti corrosive black coating

#### 10 Grease (Note 3)

Model	Grease
SE15	
SE23	N: Standard grease S: Dust preventive
SE30	KURODA S grease
SE45	NortoB/1 o grouse

#### 11 Dowel pin hole

Blank	No dowel pin hole
PS	For slide block only
PR	For guide rail only
PSR	For both slide block and
FSIT	guide rail

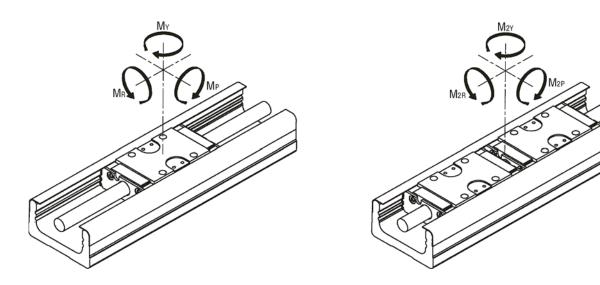
- (Note 1) For specifications of guide rail with long rails or intermediate stroke with non-standard length, consult KURODA.
- (Note 2) With standard specifications of surface treatment (Symbol: N), only guide rails are treated with black coating.
- (Note 3) With standard grease (Symbol: N), Multemp PS No.2 Grease (KYODO YUSHI CO., LTD.) is contained in slide block and ball screw components.
- (Note 4) Dowel pin hole configuration is not available for SE15.
- (Note 5) With Lubrication unit LUBSEAL specifications refer page from 118 to 119.



### **SPECIFICATIONS**

Model No.			SE1501	SE1	502	SE2	302	SE23	305	SE30	004	SE	3005	SE3	010	SE4	505	SE45	10	SE4520		
I	Performance grade				W U	W	U	W	U	W	U	W	U	W	/ U	W	U	W	U	W	U	WU
	Radial clearance μm			—;	3~0			-3~0					_	3~0			-5~0					
		Basic dynamic load rating	С	kN	1.6			4.3			7					27						
		Basic static load rating	Со	kN	2	2.7			7	.0				1	11.8					45.0	)	
			M <sub>P</sub>		10			46			101						572	2				
	Long	01.11	$M_{2P}$		(	60			2	76				6	606					3,43	2	
	block	Static permissible	M <sub>Y</sub>	N∙m		11			5	1				-	120					681		
		moment	$M_{2Y}$	11111		71			30	06				7	720					4,08	6	
			$M_{R}$		2	28			10	34				2	260					1,41	0	
Guide			$M_{2R}$		;	56			26	68				Ę	520					2,82	0	
Guido		Basic dynamic load rating	С	kN														16.9	9			
		Basic static load rating	Со	kN									28.1									
		Ctotio	$M_{P}$			Not available						223										
	Short		$M_{2P}$		Not available			Not available			1,341											
	block		$M_{Y}$	N∙m	Not available						266											
		moment	$M_{2Y}$	11111																1,59	8	
			$M_{R}$																	887	7	
			$M_{2R}$											1,774								
	Sh	aft diameter	r	mm		6			8	3		10		15								
Ball		Lead		mm	1	2	2	2	2	5		4	-		5	1	0	5	;	10		20
screw	Basic dy	namic load rating	Ca	kN	0.39	0.	54	1.	8	1.9	9	3.	0	;	3.0	2.	.0	5.	1	5.1		3.1
	Basic static load rating   Coa   kN			kN	0.77	0.	76	3.	2	3.	1	5.	3	,	5.3	3.	2	10	.5	10.5	5	6.6
Fixed	Мо	del No. of b	earir	ng	604 or equivalent			AC6-16DF or equivalent		708DFP5 or equivalent			5201A or equivalent									
		namic load rating		kN	0.5			1.79			4.40				5.90							
bearing	Basic st	atic load rating	Cob	kN	0.19		1.76		4.36				3.20									

## **DIRECTION OF MOMENT**





#### **ACCURACY**

Model	Guide rail length	Repeated positioning accuracy ( $\mu$ m)		Positioning accuracy ( $\mu$ m)			arallelism B m)	Back (μ	dash m)	Starting torque (N • m)		
No.	(mm)	W	U	W	U	W	U	W	U	W	U	
	100			6	5							
SE15	150	±10	±5	7	0	1	5	20	5	0.010	0.012	
	200			7	5							
	150			7	0							
SE23	200	±10	±5	7	5	_	5	20	5	0.03	0.06	
3E23	250	1 - 10	5	8	5	]	3	20	5	0.03	0.06	
	300			9	0							
	150			7	0							
	200			80		15						
	300			9	0	<u>'</u>	10					
SE30	400	±10	±5	9	5			20	5	0.07	0.15	
JL30	500			10	00			20	3	0.07	0.13	
	600			11	0		25					
	700			12	20		.5					
	750			13	30							
	340		±5	9	5	2	35					
	440			10	00		.5					
	540	±10		11	0							
SE45	640			12	20	40		20	5	0.1	0.2	
	740			13	30							
	840			15	50	50						
	940			17	<b>'</b> 0	]	10					

<sup>(</sup>Note 1) Measurement is to be performed with KURODA's specified motor mounted.

(Note 2) Above starting torque value is applied when the standard grease is used. The value may change depending on the properties of the grease.



#### **INERTIA**

Inertia for slide block and ball screw of ballscrew actuator is shown in the following table.

(Unit:  $\times 10^{-5}$ kg·m²)

	Guide rail	Long	Without dus		block	Long	With dustp		block
Model No	length	1 block	2 blocks	1 block	2 blocks	1 block			2 blocks
	(mm)	A	B	C	D	A			D
	100	0.0111		O		0.012			
SE1501	150	0.0111	0.0161	_	_	0.012	0.0162		_
3L1301	200	0.0100	0.0211			0.0211			
	100	0.0210	0.0211			0.0211	0.0212		
SE1502	150	0.0113	0.0167	_	_	0.0116	0.0171		_
3L1302	200	0.0104	0.0107			0.0216			
	150	0.0214	0.0217			0.0210	0.0220		
	200	0.0007	0.0779			0.0013	0.0787		
SE2302	250	0.0704	0.0779	-	_	0.0772		-	_
	300	0.0921	0.1090			0.0929			
	150	0.1080	0.1090			0.1090	0.1100		
	200	0.0090	0.0946			0.0741	0.0003		
SE2305	250	0.0055	0.0940	-	_	0.0696		-	_
								1.62 2.01 2.40 2.78 3.17 3.56 3.95 1.78 2.17 2.56 2.95 3.33 3.72 4.11 2.43 2.82 3.21 3.60 3.99 4.38	
	300	0.1170	0.1260			0.1210	0.1310		
	150	0.157				0.162			
	200	0.196				0.201			
CE2004	300	0.273	0.284			0.277			
SE3004	400	0.350	0.361	_	_	0.354		-	_
	500	0.426	0.438			0.431			
	600	0.503	0.514			0.507			
	700	0.580	0.591			0.584	0.596		
	150	0.165	_			0.172	_		
	200	0.203	_			0.21	_		
	300	0.28	0.298			0.287			
SE3005	400	0.356	0.374	-	_	0.363		-	- 1.67 2.06 2.45 2.83 3.22 3.61 4.00 1.98 2.37 2.76 3.15
	500	0.433	0.451			0.44			
SE3005	600	0.51	0.528			0.517			
	700	0.587	0.605			0.593			
	150	0.222	_			0.25			
	200	0.261				0.288			
	300	0.337	0.409			0.365			
SE3010	400	0.414	0.486	-	_	0.442		_	_
	500	0.491	0.562			0.518			
	600	0.567	0.639			0.595			
	700	0.644	0.716			0.672			
	750	0.682	0.754			0.71			T . ==
	340	1.63	1.68	1.61	1.64	1.65			
	440	2.01	2.10	1.99	2.03	2.03			
	540	2.40	2.46	2.38	2.42	2.42			
SE4505	640	2.79	2.85	2.77	2.81	2.81			
	740	3.17	3.24	3.16	3.20	3.20			
	840	3.56	3.62	3.55	3.59	3.59			
	940	3.95	4.01	3.94	3.97	3.98	4.05		
	340	1.81	2.04	1.73	1.88	1.89			
	440	2.20	2.42	2.12	2.27	2.28	2.59		
	540	2.58	2.81	2.51	2.66	2.67	2.98		
SE4510	640	2.97	3.20	2.90	3.05	3.06	3.37		
	740	3.36	3.59	3.28	3.44	3.44	3.76		3.54
	840	3.75	3.98	3.67	3.82	3.83	4.14		3.93
	940	4.14	4.36	4.06	4.21	4.22	4.53		4.31
	340	2.54	3.45	2.23	2.84	2.87	4.12		3.24
	440	2.92	3.84	2.62	3.23	3.26	B		3.63
	540	3.31	4.22	3.01	3.62	3.65			4.02
SE3004 SE3005 SE3010	640	3.70	4.61	3.40	4.00	4.03	5.28		4.41
	740	4.09	5.00	3.78	4.39	4.42			4.80
	840	4.48	5.39	4.17	4.78	4.81	6.06	4.38	5.19
	940	4.86	5.78	4.56	5.17	5.20	6.45	4.76	5.57

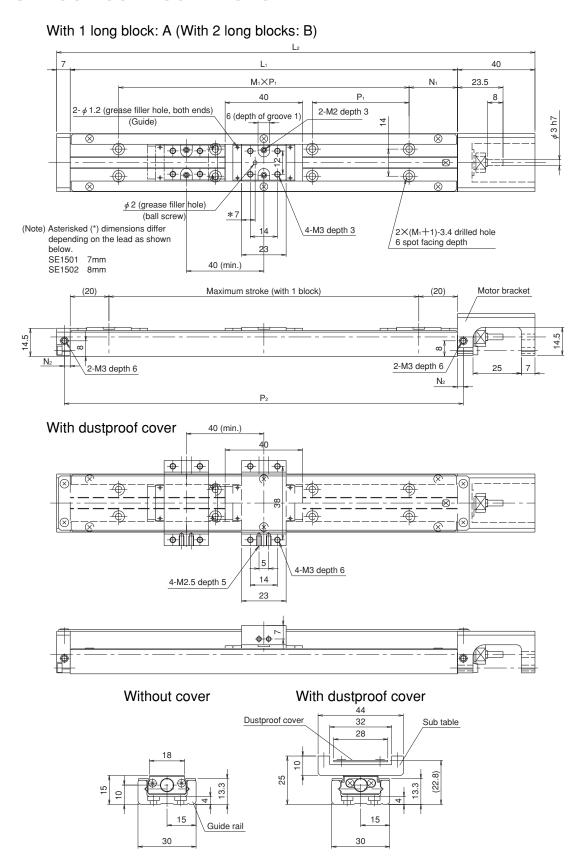
(Note 1) Dash (-) in the above table means the configuration is not available.



Model No.	Lead	Slide block
	* *	*
SE15	01: 1mm 02: 2mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
100, 150, 200	W, U	-

#### LONG BLOCK CONFIGURATIONS



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3	N: Without cover C: With dustproof cover	N: Without sensor K, E: Proximity sensor 1: For sensor rails only

	Surface treatment	Grease
	*	*
•	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

## LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall longth					Maximum stroke		
I Guide fail leligill	1	$N_1$	$M_1 \times P_1$	$N_2$	P <sub>2</sub>	Long	block	
L <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks	
100	147		1×50		106	60	_	
150	197	25	2×50	3	156	110	70	
200	247		3×50		206	160	120	

## PERMISSIBLE SPEED / MASS

Guide rail length	Permissible s	speed (mm/s)		Mass (kg)						
L <sub>1</sub>	Lead		Lead		Withou	Without cover With o		cover	Slide block	
(mm)	1mm	2mm	Α	В	Α	В	Without cover	With cover		
100	133	260	0.28	_	0.31	_				
150	133	200	0.36	0.39	0.39	0.44	0.03	0.05		
200	90	180	0.45	0.48	0.48	0.53				

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) Hex socket head cap screws ( $M3 \times 5$ , with stainless steel) should be used for fixing guide rails.

(Note 3) For long rail configurations, please consult KURODA.

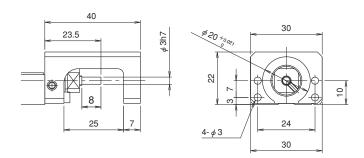


Model No.	Lead	Slide block
	* *	*
SE15	01: 1mm 02: 2mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
100, 150, 200	W, U	-

## MOTOR BRACKET CONFIGURATIONS

Motor bracket configuration: A0



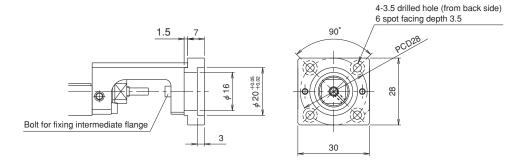


Motor bracket configuration	Type of cover	Sensor	]
* *	*	*	
A0, A1, A2, A3	N: Without cover C: With dustproof cover	N: Without sensor K, E: Proximity sensor 1: For sensor rails only	

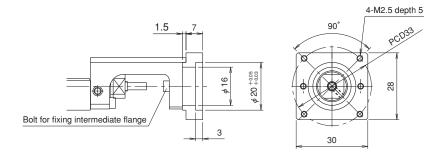
Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

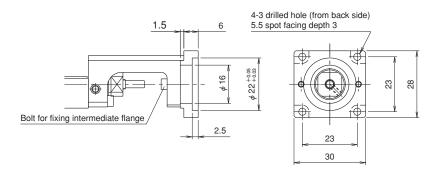
Motor bracket configuration: A1 (mass: 10g)



Motor bracket configuration: A2 (mass: 10g)



Motor bracket configuration: A3 (mass: 10g)



(Note) For A1 and A3 configuration, install the intermediate flange to motor before mounting it to actuator.



Model No.	Lead	Slide block
	* *	*
SE15	01: 1mm 02: 2mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
100, 150, 200	W, U	-

## • MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

	Motor option				Recommended	
Motor type	Maker	Model No.	Output (W)	configuration	coupling	
AC Servo motor	MITSUBISHI	HC-AQ013	10	A2		
	ELECTRIC	HC-AQ023	20	AZ		
AC Servo motor	YASKAWA	SGMM-A1	10	A1	ALC 014 (MIKLDLILLEV)	
	ELECTRIC	SGMM-A2	20	AI	ALS-014 (MIKI PULLEY)	
Ctonning mater	ORIENTAL	PK223	_	A3		
Stepping motor	MOTOR	PK225	_	AS		

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type coupling for connecting a motor, consult KURODA.
- For detailed specifications for above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



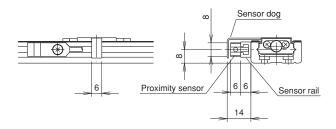
Motor bracket configuration	Type of cover	Sensor		
* *	*	*		
A0, A1, A2, A3	N: Without cover C: With dustproof cover	N: Without sensor K, E: Proximity sensor 1: For sensor rails only	-	N: L:

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

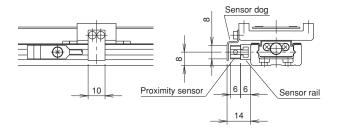
## SENSOR

Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)

#### Without cover



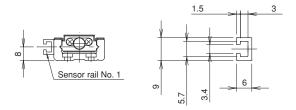
With dustproof cover



## SENSOR RAIL

Sensor rails only available with no sensors.

### Sensor rail No. 1



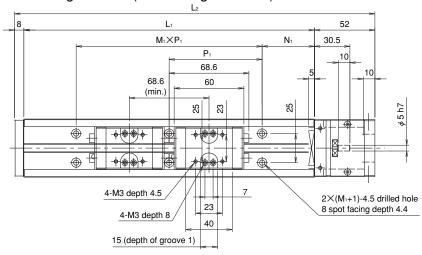


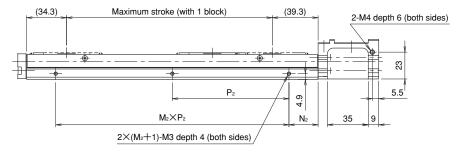
Model No.	Lead	Slide block
	* *	*
SE23	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	W, U	_

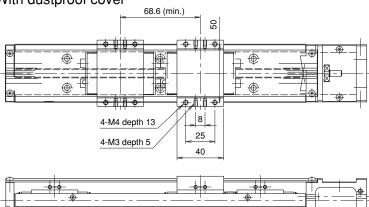
## LONG BLOCK CONFIGURATIONS

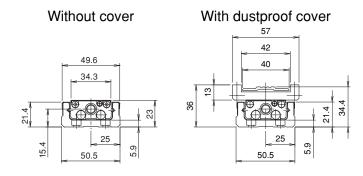
#### With 1 long block: A (With 2 long blocks: B)





#### With dustproof cover







Motor bracket configuration	Type of cover	Sensor	
* *	*	*	
A0, A1, A2, A3, A5, A6, A7	N: Without cover C: With dustproof cover	N: Without sensor S: Photo-microsensor K, E: Proximity sensor	-

	Surface treatment	Grease
*		*
	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

Dowel pin hole	
* *	
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail	

## LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length	orall longth	all longth			Maximum stroke	m stroke
I Guide rail lerigill	1	$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long	block
<b>L</b> ₁	L <sub>2</sub>					A: 1 block	B: 2 blocks
150	210	35	1×80	25	1×100	76	_
200	260	20	2×80	50	1/100	126	57
250	310	45	2/00	25	2×100	176	107
300	360	30	3×80	50	2/100	226	157

## PERMISSIBLE SPEED / MASS

Guide rail length	Permissible s	speed (mm/s)		Mass (kg)					
L <sub>1</sub>	Le	ad	Withou	it cover	With	cover	Slide	block	
(mm)	2mm	5mm	Α	В	А	В	Without cover	With cover	
150			1.00	_	1.11	_			
200	200	490	1.21	1.35	1.32	1.46	0.14	0.26	
250	200	490	1.41	1.56	1.52	1.67	0.14	0.20	
300			1.61	1.76	1.73	1.88			

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

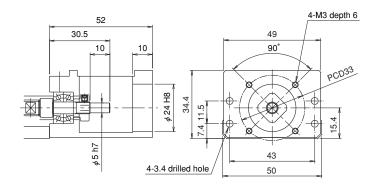


Model No.	Lead	Slide block
	* *	*
SE23	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	W, U	_

## MOTOR BRACKET CONFIGURATIONS

Motor bracket configuration: A0





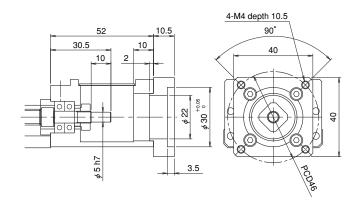
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A5, A6, A7	N: Without cover C: With dustproof cover	N: Without sensor S: Photo-microsensor K, E: Proximity sensor

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

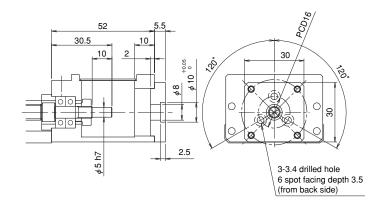
Dowel pin hole			
* *			
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail			

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

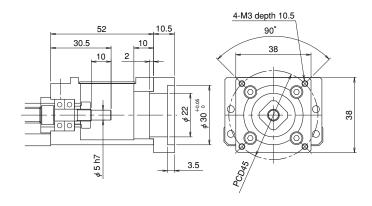
Motor bracket configuration: A1 (mass: 28g)



Motor bracket configuration: A2 (mass: 12g)



Motor bracket configuration: A3 (mass: 24g)



(Note) For A2 configuration, install the intermediate flange to motor before mounting it to actuator.

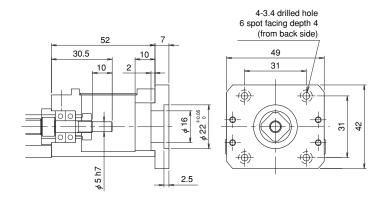


Model No.	Lead	Slide block
	* *	*
SE23	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

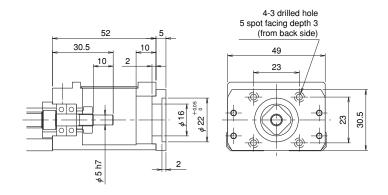
Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	W, U	_

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

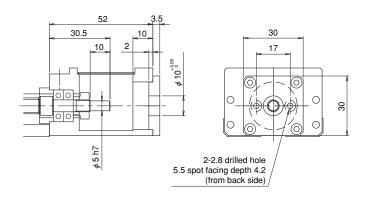
Motor bracket configuration: A5 (mass: 32g)



Motor bracket configuration: A6 (mass: 16g)



Motor bracket configuration: A7 (mass: 8g)



(Note) For A5, A6, and A7 configuration, install the intermediate flange to motor before mounting it to actuator.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A5, A6, A7	N: Without cover C: With dustproof cover	N: Without sensor S: Photo-microsensor K, E: Proximity sensor

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

* *				
No symbol: No dowel pin hole PS: For slide block only				
PR: For guide rail only PSR: For both slide block and guide rail				

Dowel pin hole

## MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

	Motor	option		Motor bracket	Recommended			
Motor type	Maker	Model No.	Output (W)	configuration	coupling			
		MSM5BZ21A	5					
		MSM1AZ21A	10	A2				
	DANIACONIC	MSM2AZ21A	20					
	PANASONIC	MSMA3AZ	30		1			
		MSMA5AZ	50	A3				
		MSMA01	100					
	MITSUBISHI	HC-KFS (MFS,PQ)053	50	A1				
	ELECTRIC	HC-KFS (MFS,PQ)13	100	AT				
	VACKAMA	SGMAH (SGML)-A3	30					
	YASKAWA	SGMAH (SGML)-A5	50	A1				
	ELECTRIC	SGMAH (SGML)-01	100		SFC-010DA2 (MIKI PULLEY)			
AC Servo motor	SANYO	P30B04003	30		LAD-20C (SAKAI)			
	ELECTRIC	P30B04005	50	A1				
	ELECTRIC	P30B04010	100					
	CITIZEN	EA-2565	12	A7				
	CHIBA PRECISION	EA-2580	20	A7				
	HITACHI INDUSTRIAL	ADMA-R5	50					
	EQUIPMENT SYSTEMS	ADMA-01	100	A1				
	TAMAGAWA	TS4601	30	A1 A1				
	SEIKI	TS4602	50					
	SEINI	TS4603	100					
	FANUC	βM0.2	50		Δ1			
	TANOC	βM0.3	100					
	ORIENTAL	UPD534M-A	_	A5				
Stepping motor	MOTOR	PMU33AH	_	A6				
	MOTOR	UPK (RK)54,AS4	_	A5				

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type coupling for connecting a motor, consult KURODA.
- For detailed specifications for above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



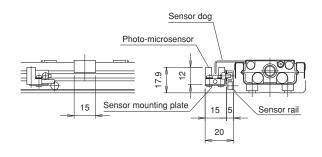
Model No.	Lead	Slide block
	* *	*
SE23	02: 2mm 05: 5mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	W, U	_

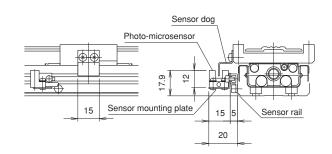
#### SENSOR

Symbol S (NPN): Photo-microsensor (Panasonic Industrial Devices SUNX)

Without cover

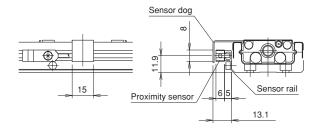


With dustproof cover

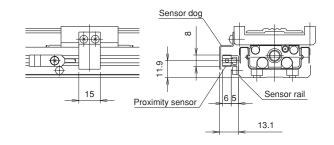


Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)

Without cover



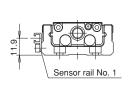
With dustproof cover

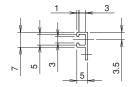


## SENSOR RAIL

Sensor rails only available with no sensors.

Sensor rail No. 1







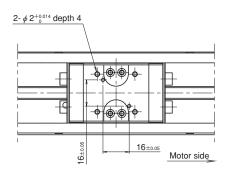
Motor bracket configuration	Type of cover	Sensor		Surface treatment	Grease	Dowel pin hole
* *	*	*		*	*	* *
A0, A1, A2, A3, A5, A6, A7	N: Without cover C: With dustproof cover	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

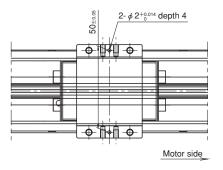
#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For an acutuator with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

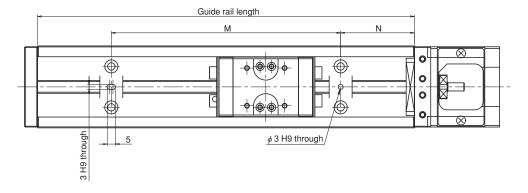
Long block without dustproof cover with "PS"

Long block with dustproof cover with "PS"





#### Guide rail with "PR"



(Unit: mm)

Guide rail length	N	M	Dowel pin height
150	35	80	
200	20	160	Less than 5.9
250	45	100	Less man 5.9
300	30	240	

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

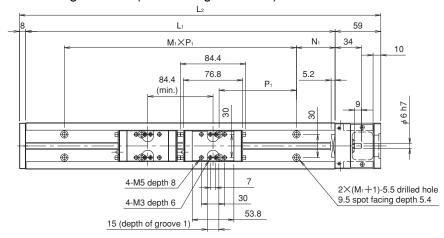


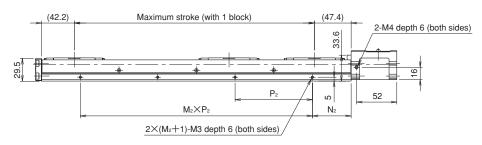
Model No.	Lead	Slide block
	* *	*
SE30	04: 4mm 05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600, 700, 750	W, U	_

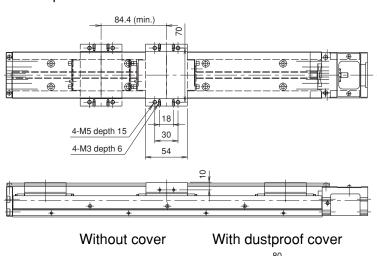
## LONG BLOCK CONFIGURATIONS

#### With 1 long block: A (With 2 long blocks: B)





#### With dustproof cover



#### 80 61 59.6 30 80 61 59 80 61 59 60.5 60.5



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	-

Dowel pin hole				
* *				
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail				

## LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length	$N_1$	$M_1 \times P_1$	$M_1 \times P_1$ $N_2$			Maximu	m stroke
					$M_2 \times P_2$	Long	block	
L <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks	
150	217	25	1×100	25	1×100	60	_	
200	267		1 1 100		1 1 100	110	_	
300	367		2×100		2×100	210	126	
400	467	50	3×100	50	3×100	310	226	
500	567	50	4×100	50	4×100	410	326	
600	667		5×100		5×100	510	426	
700	767		6×100		6×100	610	526	
750	817	25	7×100	25	7×100	660	576	

## ● PERMISSIBLE SPEED / MASS

Guide rail length Permissible speed (mm/s)			Mass (kg)						
L <sub>1</sub>	L₁ Lead			Without cover		With cover		Slide block	
(mm)	4mm	5mm	10mm	Α	В	Α	В	Without cover	With cover
150				1.6		1.7	_		
200				1.9	_	2.1	_		
300	320	400	810	2.6	2.9	2.7	3.2		
400				3.3	3.6	3.4	3.8	0.30	0.40
500				3.9	4.2	4.1	4.5	0.30	0.40
600	240	300	600	4.6	4.9	4.7	5.1		
700	170	210	430	5.2	5.5	5.4	5.8		
750	_	_	380	5.6	5.9	5.7	6.1		

(Note 1) Guide rail length of 750 mm is available only for SE3010.

(Note 2) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 3) For long rail configurations, please consult KURODA.

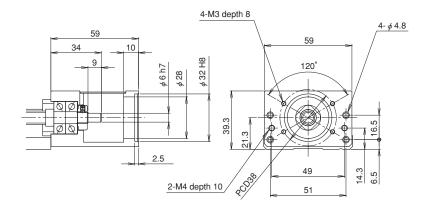


Model No.	Lead	Slide block
	* *	*
SE30	04: 4mm 05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks

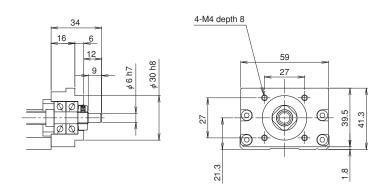
	Guide rail length	Performance grade	
	* * *	*	
-	150, 200, 300, 400, 500, 600, 700, 750	W, U	_

## MOTOR BRACKET CONFIGURATIONS

Motor bracket configuration: A0



Motor bracket configuration: RN



Mass of the RN configuration is 0.085 kg less than the value shown in the table on page 71.



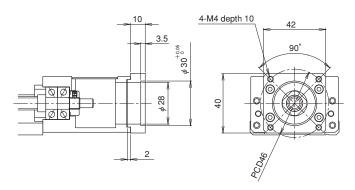
Motor bracket configuration	tor bracket configuration Type of cover	
* *	*	*
A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

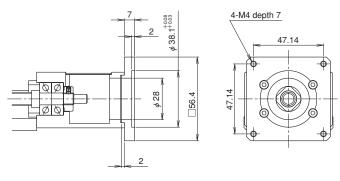
Dowel pin hole				
* *				
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail				

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

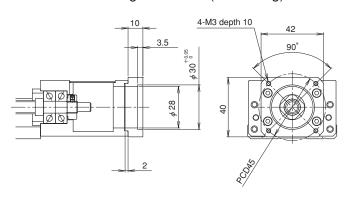
Motor bracket configuration: A1 (mass: 25g)



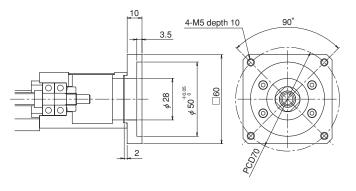
Motor bracket configuration: A5 (mass: 46g)



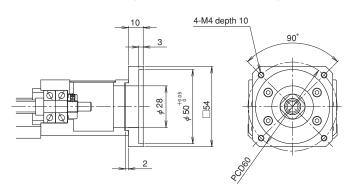
Motor bracket configuration: A2 (mass: 25g)



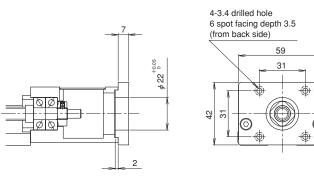
Motor bracket configuration: A7 (mass: 64g)



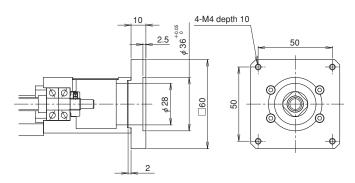
Motor bracket configuration: A3 (mass: 55g)



Motor bracket configuration: B1 (mass: 37g)



Motor bracket configuration: A4 (mass: 71g)



(Note) For B1 configuration, install the intermediate flange to motor before mounting it to actuator.



Model No.	Lead	Slide block
	* *	*
SE30	04: 4mm 05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600, 700, 750	W, U	-

## • MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

	Motor option			Motor bracket	Recommended	
Motor type	Maker	Model No.	Output (W)	configuration	coupling	
		MSMA3AZ	30			
	PANASONIC	MSMA5AZ	50	A2		
		MSMA01	100		CEC 000DA0 (MIKL DULL EV)	
		HC-KFS (MFS, PQ)053	50	A1	SFC-020DA2 (MIKI PULLEY)	
	MITCUIDICUI	HC-KFS (MFS, PQ)13	100	AT	LAD-25C (SAKAI)	
	MITSUBISHI ELECTRIC	HA-FF053	50	A3		
	ELECTRIC	HA-FF13	100	AS		
		HG-KR (MR)23	200	A7	XBW-27C2 (NABEYA BI-TECH)	
		SGMAH (SGML)-A3	30		CEC 000DA0 (MIKL DULL EV)	
	YASKAWA	SGMAH (SGML)-A5	50	A1	SFC-020DA2 (MIKI PULLEY)	
	ELECTRIC	SGMAH (SGML)-01	100		LAD-25C (SAKAI)	
		SGM7J (A)-02	200	A7	XBW-27C2 (NABEYA BI-TECH)	
		P30B04003	30		SFC-020DA2 (MIKI PULLEY)	
		P30B04005	50	A1	LAD-25C (SAKAI)	
AC Servo motor	motor SANYO	P30B04010	100		LAD-200 (SANAI)	
	ELECTRIC	P50B05005	50	АЗ	SFC-020DA2 (MIKI PULLEY)	
		P50B05010	100	AS	LAD-25C (SAKAI)	
		R2_A06020	200	A7	XBW-27C2 (NABEYA BI-TECH)	
	HITACHI INDUSTRIAL	ADMA-R5	50	A1	SFC-020DA2 (MIKI PULLEY)	
	EQUIPMENT SYSTEMS	ADMA-01	100	AT	LAD-25C (SAKAI)	
		TS4601	30		SFC-020DA2 (MIKI PULLEY)	
	TAMAGAWA	TS4602	50	A1	LAD-25C (SAKAI)	
	SEIKI	TS4603	100		LAD-250 (SARAI)	
		TSM3202	200	A7	XBW-27C2 (NABEYA BI-TECH)	
	FANUC	βM0.2	50	A1	SFC-020DA2 (MIKI PULLEY)	
	FANOC	βM0.3	100	AT	LAD-25C (SAKAI)	
		R88M-K05030	50	A1	SFC-020DA2 (MIKI PULLEY)	
	OMRON	R88M-K10030	100	Al	LAD-25C (SAKAI)	
		R88M-K20030	200	A7	XBW-27C2 (NABEYA BI-TECH)	
		LIDIC (DIC)EA ACA		B1	SFC-010DA2 (MIKI PULLEY)	
Stopping motor	ORIENTAL	UPK (RK)54, AS4		DI	LAD-20C (SAKAI)	
Stepping motor	MOTOR	UPK (RK)56, AS6, RKE56	_	A4	SFC-020DA2 (MIKI PULLEY)	
		UK26, UMK26, CSK26	_	A5	LAD-25C (SAKAI)	

- $\boldsymbol{\cdot}$  For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type coupling for connecting a motor, consult KURODA.
- For detailed specifications for above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



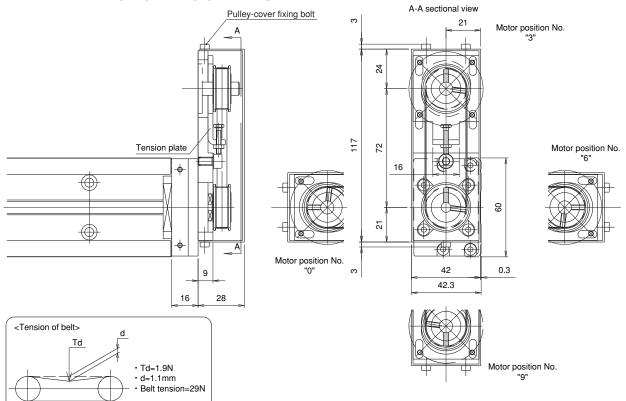
Motor bracket configuration		Type of cover	Sensor	
	* *	*	*	
	A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	

Surface treatment	Grease	
*	*	
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

* *
No symbol: No dowel pin hole PS: For slide block only
PR: For guide rail only PSR: For both slide block and guide rail

Dowel pin hole

#### PARALLEL MOTOR MOUNTING



- · Pulley unit position can be adjusted at every 90 degree.
- Motor parallel mounting can be equipped with dustproof cover and sensor.
- Fill Motor position No. in □.
   If the pulley cover may not be removable due to restrictions arising from direction of the unit, consult KURODA for modifying positions of the pulley-cover fixing bolts (3 M3 hex socket bolts).

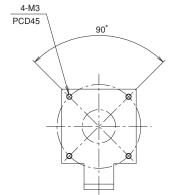
Mark	Pulley Inner dia.	Applicable motor	
E	Inner dia. ∮8	Panasonic	50 - 100W motor and so on
	☐ Inner dia. $\phi$ 8 Mi	Yaskawa	50 - 100W motor and so on
F□		Mitsubishi Electric	50 - 100W motor and so on
		Sanyo Electric	50 - 100W motor and so on

Fullfill the motor position No. in  $\square$ .

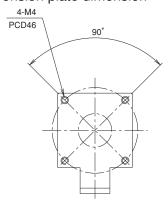
Check the spec. if the motor can be assembled before using.

- · Tension plate position can be built in pulley cover.
- Although tension plate is attached inside the cover with standard specifications, it can also be attached to outside the cover. Consult KURODA for such modification.
- The mass is 0.2kg larger than the values shown in table on page 71.
- Inertia moment is 2.22×10<sup>-6</sup>kg• m² larger than the value shown in table on page 55.

# Parallel motor mounting type E☐ Tension plate dimension



# Parallel motor mounting type F Tension plate dimension





Model No.

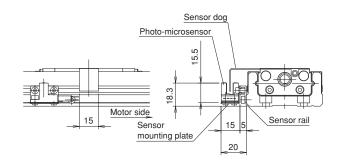
Model No.	Lead	Slide block
	* *	*
SE30	04: 4mm 05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks

Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600, 700, 750	W, U	-

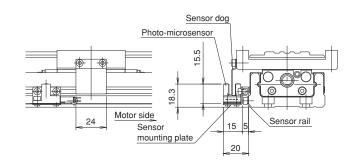
#### SENSOR

Symbol C (NPN) / P (PNP), M / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX)

#### Without dustproof cover

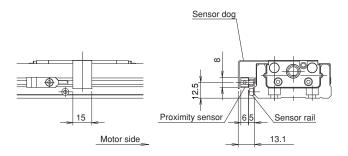


## With dustproof cover

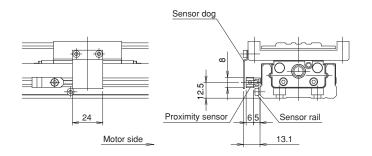


Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)

#### Without dustproof cover



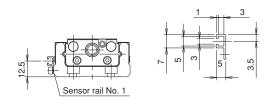
#### With dustproof cover



## SENSOR RAIL

Sensor rails only available with no sensors.

Sensor rail No. 1





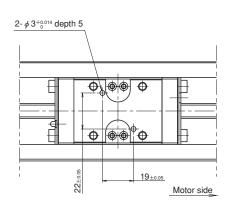
Motor bracket configuration	Type of cover	Sensor		Surface treatment	Grease	Dowel pin hole
* *	*	*		*	*	* *
A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

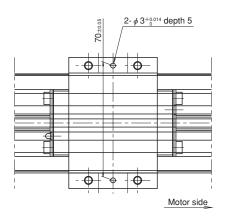
#### DOWEL PIN HOLE

Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For actuators with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

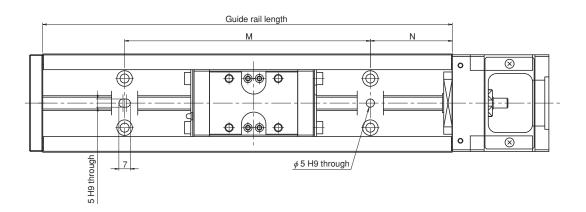
Long block without dustproof cover with "PS"

Long block with dustproof cover with "PS"





Guide rail with "PR"



(Unit: mm) Guide rail length Ν Μ Dowel pin height Less than 8 

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.

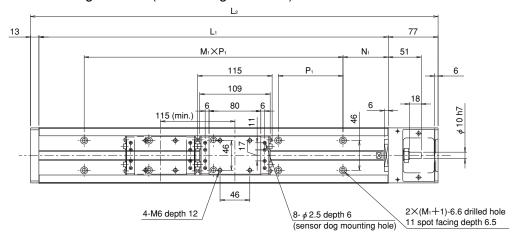


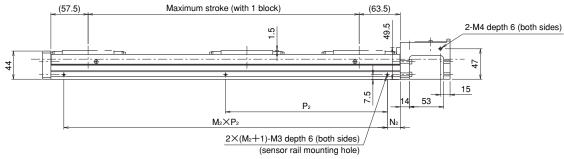
Model No.	Lead	Slide block	7
	* *	*	]
SE45	05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks C: With 1 short block	1
	20: 20mm	D: With 2 short blocks	

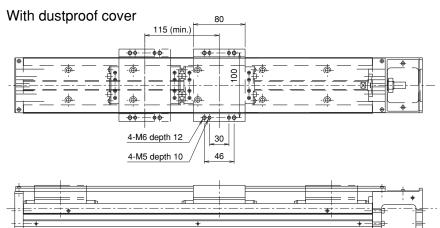
Guide rail length		Performance grade	
	* * *	*	
	340, 440, 540, 640, 740, 840, 940	W, U	-

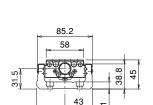
## LONG BLOCK CONFIGURATIONS

#### With 1 long block: A (With 2 long blocks: B)



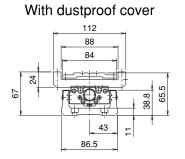






86.5

Without cover





Motor bracket configuration		Type of cover	Sensor	
	* *	*	*	
	A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	

	Surface treatment	Grease	
	*	*	
•	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	-

Dowel pin hole
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

## LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length					Maximum stroke		
	Overall length	$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long	block	
L <sub>1</sub>	L <sub>2</sub>					A: 1 block	B: 2 blocks	
340	430		2×100		1×300	219	104	
440	530		3×100		1×400	319	204	
540	630		4×100		2×250	419	304	
640	730	70	5×100	20	2×300	519	404	
740	830		6×100		2×350	619	504	
840	930		7×100		2×400	719	604	
940	1030		8×100		3×300	819	704	

## ● PERMISSIBLE SPEED / MASS

Guide rail length Permissible speed			(mm/s)			Mass	s (kg)							
L <sub>1</sub>	Lead Without cover		ıt cover	With cover		Slide block								
(mm)	5mm	10mm	20mm	Α	В	Α	В	Without cover	With cover					
340				6	6.9	6.9	8.1							
440		520		1040	1040				7.3	8.2	8.3	9.5		
540	260		1040			8.5	9.4	9.6	10.9					
640	200		320	520		9.8	10.7	11	12.2	0.86	1.19			
740							11	11.9	12.4	13.6				
840				12.3	13.2	13.8	15							
940	200	410	830	13.5	14.4	15.1	16.4							

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

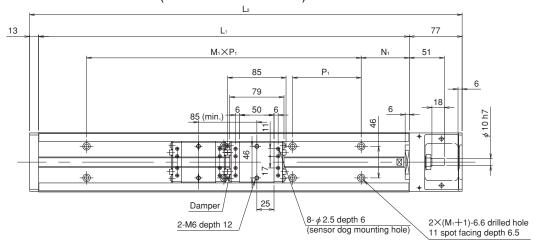


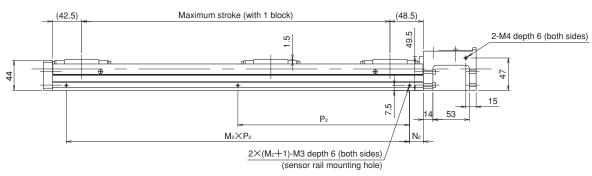
Model No.	Lead	Slide block
	* *	*
SE45	05: 5mm 10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

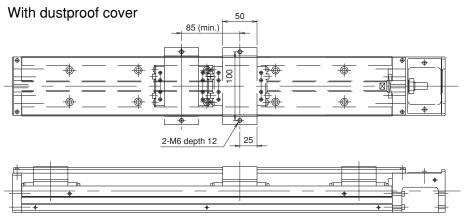
Guide rail length	Performance grade	
* * *	*	
340, 440, 540, 640, 740, 840, 940	W, U	_

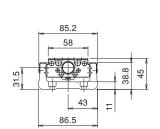
## SHORT BLOCK CONFIGURATIONS

#### With 1 short block: C (With 2 short blocks: D)

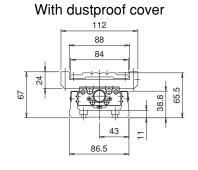








Without cover





Motor bracket configuration	Type of cover	Sensor	
* *	*	*	
A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□		N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

Dowel pin hole
* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

## SHORT BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length					Maximu	m stroke
		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Short	block
L <sub>1</sub>	L <sub>2</sub>					C: 1 block	D: 2 blocks
340	430		2×100		1×300	249	164
440	530		3×100		1×400	349	264
540	630		4×100		2×250	449	364
640	730	70	5×100	20	2×300	549	464
740	830		6×100		2×350	649	564
840	930		7×100		2×400	749	664
940	1030		8×100		3×300	849	764

## PERMISSIBLE SPEED / MASS

Guide rail length	Permissible speed (mm/s)			Mass (kg)							
L <sub>1</sub>		Lead		Withou	ıt cover	With	cover	Slide	block		
(mm)	5mm	10mm	20mm	С	D	С	D	Without cover	With cover		
340				5.7	6.3	6.5	7.2				
440			1040			7	7.6	7.8	8.6		
540	260	520		8.2	8.8	9.2	10				
640	200		520	520	1040	9.5	10.1	10.6	11.4	0.58	0.79
740							10.7	11.3	12	12.8	
840				12	12.6	13.3	14.1				
940	200	410	830	13.2	13.8	14.7	15.5				

(Note 1) The mass indicated in the columns "Without cover" and "With cover" in the above table includes the mass of slide block. (Note 2) For long rail configurations, please consult KURODA.

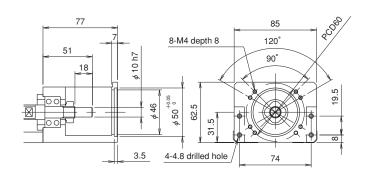


Model No.	Lead	Slide block
	* *	*
SE45	05: 5mm 10: 10mm 20: 20mm	A: With 1 long block B: With 2 long blocks C: With 1 short block D: With 2 short blocks

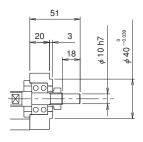
	Guide rail length	Performance grade	
	* * *	*	
-	340, 440, 540, 640, 740, 840, 940	W, U	-

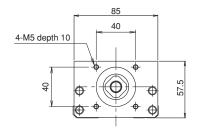
## MOTOR BRACKET CONFIGURATIONS

Motor bracket configuration: A0



Motor bracket configuration: RN





Mass of the RN configuration is 0.26 kg less than the values shown in the tables on pages 79 and 81.



Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

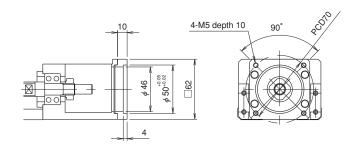
Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

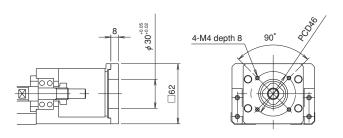
Dowel pin hole

## MOTOR BRACKET CONFIGURATIONS (INTERMEDIATE FLANGE)

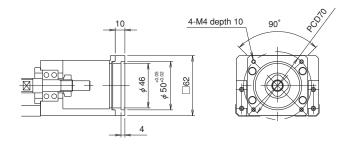
Motor bracket configuration: A1 (mass: 53g)



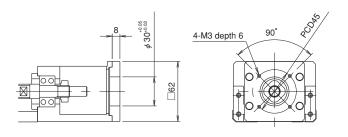
Motor bracket configuration: A4 (mass: 73g)



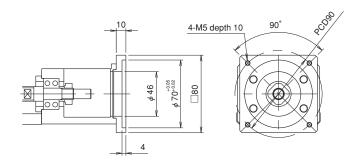
Motor bracket configuration: A2 (mass: 53g)



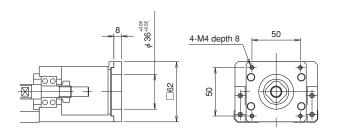
Motor bracket configuration: A5 (mass: 73g)



Motor bracket configuration: A3 (mass: 103g)



Motor bracket configuration: A6 (mass: 64g)



Model No.	Lead	Slide block
	* *	*
SE45	05: 5mm 10: 10mm	A: With 1 long block B: With 2 long blocks C: With 1 short block
	20: 20mm	D: With 2 short blocks

Guide rail length	Performance grade	
* * *	*	
340, 440, 540, 640, 740, 840, 940	W, U	-

## • MOTOR BRACKET CONFIGURATIONS AND MOTOR OPTION

SGMAH (SGML)-04 400 AC Servo motor P30B04003 30	I PULLEY) I PULLEY) I PULLEY) I PULLEY)
PANASONIC	I PULLEY) I PULLEY) I PULLEY)
PANASONIC MSMA01 100 MSMA02 200 A2 SFC-030DA2 (MIKI MSMA04 400 HC-KFS (MFS,PQ)053 50 A4 SFC-020DA2 (MIKI HC-KFS (MFS,PQ)13 100 HC-KFS (MFS,PQ)23 200 A1 SFC-030DA2 (MIKI HA-FF053 50 HA-FF13 100 HA-FF23 200 A3 SFC-020DA2 (MIKI HA-FF33 300 HA-FF33 300 SGMAH (SGML)-A5 50 A4 SFC-020DA2 (MIKI SGML)-A5 50 A4 SFC-020DA2 (MIKI SGML)-A5 50 A4 SFC-020DA2 (MIKI SGML)-A5 50 A4 SFC-020DA2 (MIKI SGML)-03 300 A1 SFC-030DA2 (MIKI SGML)-03 300 A1 SFC-030DA2 (MIKI SGML)-03 300 A1 SFC-030DA2 (MIKI SGML)-04 400 A2 SFC-030DA2 (MIKI SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (MIKI SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (MIKI SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (MIKI SFC-030DA2 (MIKI SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (MIK	I PULLEY) I PULLEY) I PULLEY)
MSMA02   200   A2	I PULLEY)
MSMA04 400 A2 SFC-030DA2 (MIKI HC-KFS (MFS,PQ)053 50 A4 SFC-020DA2 (MIKI HC-KFS (MFS,PQ)13 100 HC-KFS (MFS,PQ)23 200 A1 SFC-030DA2 (MIKI HA-FF)053 50 A0 SFC-020DA2 (MIKI HA-FF)13 100 A0 SFC-020DA2 (MIKI HA-FF)23 200 A3 SFC-030DA2 (MIKI HA-FF)33 300 A3 SFC-030DA2 (MIKI YA-FF)3 300 A0 SFC-020DA2 (MIKI SGMAH (SGML)-A3 30 SGMAH (SGML)-A5 50 A4 SFC-020DA2 (MIKI SGMAH (SGML)-01 100 SGMAH (SGML)-01 100 SGMAH (SGML)-02 200 SGMAH (SGML)-03 300 A1 SFC-030DA2 (MIKI SGMAH (SGML)-04 400 A2 SFC-030DA2 (MIKI SGMAH (SGML)-04 50 A4 SFC-030DA2 (MIKI SGMAH (SGML)-04 50 A4 SFC-030DA2 (MIKI SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SGMAH (SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SGMAH (SGMAH	I PULLEY)
MSMAQ4 400  HC-KFS (MFS,PQ)053 50  HC-KFS (MFS,PQ)13 100  HC-KFS (MFS,PQ)23 200  HC-KFS (MFS,PQ)23 200  HC-KFS (MFS,PQ)43 400  HC-KFS (MFS,PQ)43 400  HA-FF053 50  HA-FF13 100  HA-FF23 200  HA-FF33 300  SGMAH (SGML)-A3 30  SGMAH (SGML)-A5 50  A4 SFC-020DA2 (MIKI)  YASKAWA ELECTRIC  SGMAH (SGML)-01 100  SGMAH (SGML)-02 200  SGML-03 300  A1 SFC-020DA2 (MIKI)  A2 SFC-020DA2 (MIKI)  A3 SFC-030DA2 (MIKI)  A4 SFC-020DA2 (MIKI)  A5 SGMAH (SGML)-01 100  A6 SFC-020DA2 (MIKI)  A6 SFC-020DA2 (MIKI)  A7 SFC-030DA2 (MIKI)  A6 SFC-030DA2 (MIKI)  A7 SFC-030DA2 (MIKI)  A6 SFC-030DA2 (MIKI)  A7 SFC-030DA2 (MIKI)  A6 SFC-030DA2 (MIKI)  A7 SFC-030DA2 (MIKI)  A7 SFC-030DA2 (MIKI)  A7 SFC-030DA2 (MIKI)  A7 SFC-030DA2 (MIKI)	I PULLEY)
HC-KFS (MFS,PQ)13	I PULLEY)
MITSUBISHI ELECTRIC HA-FF053 50 HA-FF13 100 HA-FF23 200 A3 SFC-030DA2 (MIKI HA-FF33 300 SGMAH (SGML)-A5 50 A4 SFC-020DA2 (MIKI SGML)-01 50 SGMAH (SGML)-02 200 SGMAH (SGML)-02 200 SGMAH (SGML)-02 200 SGMAH (SGML)-04 400 A1 SFC-030DA2 (MIKI SGMAH (SGML)-04 400 A2 SFC-030DA2 (MIKI SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (MIKI SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (MIKI SGMAH (SGML)-05 50 A4 SFC-030DA2 (MIKI SFC-030DA2 (	I PULLEY)
MITSUBISHI ELECTRIC  HA-FF053 HA-FF13 HO-KFS (MFS,PQ)43 HA-FF33 HA-FF3	(I PULLEY)
HC-KFS (MFS,PQ)43	(I PULLEY)
HA-FF13 100 A0 SFC-020DA2 (MIKI HA-FF13 200 A3 SFC-030DA2 (MIKI HA-FF23 300 A3 SFC-030DA2 (MIKI SGMAH (SGML)-A3 30 SGMAH (SGML)-A5 50 A4 SFC-020DA2 (MIKI SGMAH (SGML)-01 100 SGMAH (SGML)-02 200 SGMAH (SGML)-02 200 SGMAH (SGML)-04 400 SFC-030DA2 (MIKI SGMAH (SGML)-04 400 P30B04003 30 A4 SFC-020DA2 (MIKI SFC-030DA2 (MIKI SGMAH (SGML)-04 500 A4 SFC-020DA2 (MIKI SF	
HA-FF13 100 HA-FF23 200 HA-FF33 300 SGMAH (SGML)-A3 30 SGMAH (SGML)-A5 50 A4 SFC-020DA2 (MIKI  YASKAWA ELECTRIC SGMAH (SGML)-01 100 ELECTRIC SGMAH (SGML)-02 200 SGML-03 300 A1 SFC-030DA2 (MIKI  SGMAH (SGML)-04 400  AC Servo motor P30B04003 30 P30B04005 50 A4 SFC-020DA2 (MIKI	
HA-FF33   300   A3	I PULLEY)
HA-FF33   300   SGMAH (SGML)-A3   30   SGMAH (SGML)-A5   50   A4   SFC-020DA2 (MIKI SGML)-01   100   SGMAH (SGML)-02   200   SGML-03   300   A1   SFC-030DA2 (MIKI SGML)-04   400   SGMAH (SGML)-04   400   P30B04003   30   P30B04005   50   A4   SFC-020DA2 (MIKI	I PULLEY)
AC Servo motor    SGMAH (SGML)-A5   50	
AC Servo motor    SGMAH (SGML)-A5   50	
AC Servo motor  ELECTRIC  SGMAH (SGML)-02  SGML-03  SGMAH (SGML)-04  400  P30B04003  P30B04005  A1  SFC-030DA2 (MIKI	I PULLEY)
AC Servo motor ELECTRIC SGMAH (SGML)-02 200 SGML-03 300 A1 SFC-030DA2 (MIKI SGMAH (SGML)-04 400 P30B04003 30 P30B04005 50 A4 SFC-020DA2 (MIKI	,
SGML-03 300 A1 SFC-030DA2 (MIKI SGMAH (SGML)-04 400 P30B04003 30 P30B04005 50 A4 SFC-020DA2 (MIKI	
AC Servo motor   SGMAH (SGML)-04   400	SFC-030DA2 (MIKI PULLEY
AC Servo motor P30B04003 30 P30B04005 50 A4 SFC-020DA2 (MIKI	,
· · · · · · · · · · · · · · · · · · ·	SFC-020DA2 (MIKI PULLEY)
<u> </u>	
P30B06020 200	SFC-030DA2 (MIKI PULLEY)
SANYO P30B06040 400 A1 SFC-030DA2 (MIKI	
FLECTRIC P50B05005 50	
P50B05010 100 A0 SFC-020DA2 (MIKI	SFC-020DA2 (MIKI PULLEY
P50B07020 200	
	SFC-030DA2 (MIKI PULLEY)
P50B07040 400	,
HITACHI ADMA DE 50	
INDUSTRIAL   ADMA-01   100   A4   SFC-020DA2 (MIKI	I PULLEY)
FOLIPMENT ADMA-02 200	
SYSTEMS ADMA-04 400 A1 SFC-030DA2 (MIKI	I PULLEY)
TS4601 30	SFC-020DA2 (MIKI PULLEY)
TAMAGAWA TS4603 100	
SEIKI TS4606 100	SFC-030DA2 (MIKI PULLEY)
TS4609 400	
6M0.2 50	SFC-020DA2 (MIKI PULLEY)
$F\DeltaNH(C)$	
Stepping motor ORIENTAL MOTOR UPK (RK)56,AS6 — A6	I PULLEY)

- For motors other than above-mentioned, consult KURODA.
- When selecting a rigid type coupling for connecting a motor, consult KURODA.
- For detailed specifications for above-mentioned motors and couplings, refer to catalogs or websites provided by the makers.



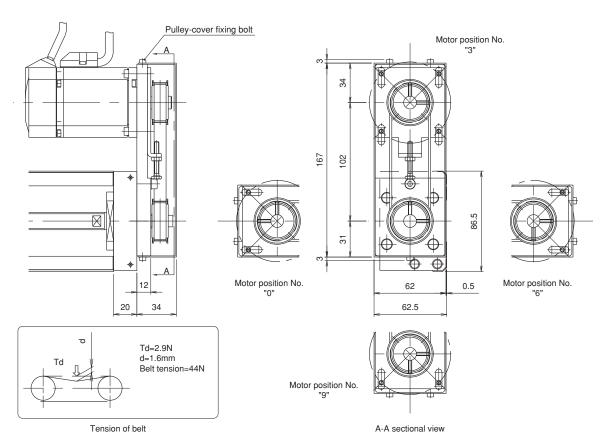
Motor bracket configuration	Type of cover	Sensor
* *	*	*
A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *		
No symbol: No dowel pin hole		
PS: For slide block only		
PR: For guide rail only		
PSR: For both slide block and guide rail		

Dowel pin hole

#### PARALLEL MOTOR MOUNTING



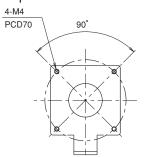
Mark

- · Pulley unit position can be adjusted at every 90 degree.
- Fill motor position No. in □.
- If the pulley cover may not be removable due to restrictions arising from direction of the unit, consult KURODA for modifying positions of the pulley-cover fixing bolts (3 M3 cross recessed flat head machine screws).
- · Motor parallel mounting can be equipped with dustproof cover and sensor.
- · Although tension plate is attached inside the cover with standard specifications, it can also be attached to outside the cover. Consult KURODA for such modification.
- · Tension plate position can be built in pulley cover.
- $\mathsf{E}\Box$ Inner dia.  $\phi$  11 Panasonic 200W motor and so on Yaskawa 200W motor and so on  $\mathsf{F} \square$ Mitsubishi Electric 200W motor and so on Sanyo Electric 200W motor and so on Oriental Motor  $G\square$ Stepping Motor ☐60 series and so on"
- Fullfill the motor position No. in  $\square$ .

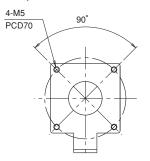
Pulley Inner dia.

- Check the spec. if the motor can be assembled before using.
- The mass is 0.7kg larger than the values shown in tables on pages 79 and 81.
- Inertia moment is 1.24×10<sup>-5</sup>kg•m² larger than the value shown in table on page 55.

## Parallel motor mounting type E□ Tension plate dimension

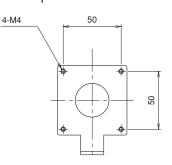


#### Parallel motor mounting type F□ Tension plate dimension



### Parallel motor mounting type G□ Tension plate dimension

Applicable motor





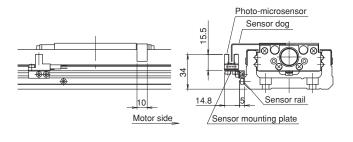
Model No.	Lead	Slide block
	* *	*
SE45	05: 5mm	A: With 1 long block B: With 2 long blocks
	10: 10mm 20: 20mm	C: With 1 short block D: With 2 short blocks

	Guide rail length	Performance grade	
	* * *	*	
-	340, 440, 540, 640, 740, 840, 940	W, U	-

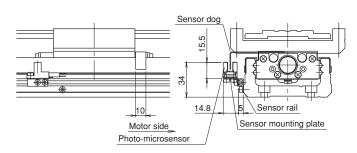
#### SENSOR

Symbol C (NPN) / P (PNP), M (NPN) / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX)

#### Without dustproof cover

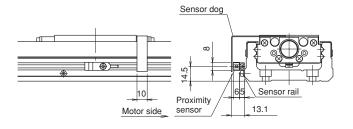


## With dustproof cover

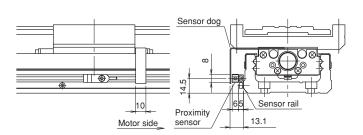


Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)

#### Without dustproof cover



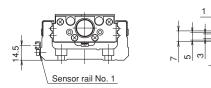
#### With dustproof cover



#### SENSOR RAIL

Sensor rails only available with no sensors.

#### Sensor rail No. 1





Motor bracket configuration	Type of cover	Sensor		Surfac
* *	*	*		
A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□	N: Without cover C: With dustproof cover	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard L: Anti corros

Surface treatment	Grease
*	*
N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease

* *
No symbol: No dowel pin hole PS: For slide block only PR: For guide rail only PSR: For both slide block and guide rail

Dowel pin hole

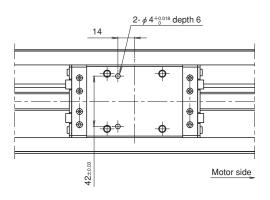
#### DOWEL PIN HOLE

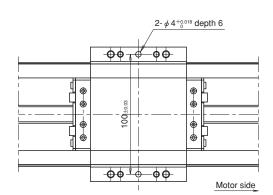
Dowel pin holes are applicable on the slide blocks with part number "PS", sub-tables "PR"or slide blocks and sub-tables "PSR". For an actuator with 2 blocks, they are on both driving-side block and driven-side block. Please note that dowel pins are not equipped.

Long block without dustproof cover with "PS"

Long block with dustproof cover with "PS"

For actuators with 2 blocks, the holes are on both blocks.

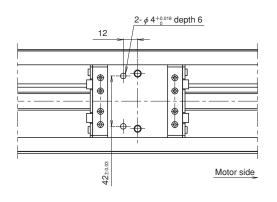


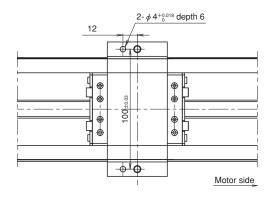


Short block without dustproof cover with "PS"

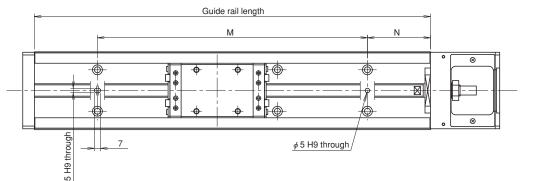
Short block with dustproof cover with "PS"

For actuators with 2 blocks, the holes are on both blocks.





Guide rail with "PR"



		(U	nit: mm)
Guide			Dowel
rail	N	M	pin
length			height
340		200	
440		300	
540		400	Less
640	70	500	than
740		600	11
840		700	]
940		800	

Notice: In case dowel pin is stuck out from the U-guide rail, it may interfere with and break the slide block.



## **CONTENTS**

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#### **VARIATIONS**

Mode	el No.	SC23	SC30	SC45
Performance grade		U: Repeated positioning accuracy ±5μm* W: Repeated positioning accuracy ±10μm*		
Screw shat	ft dia. (mm)	8	10	15
	2	0	•	
	4	•	0	
Lead	5	0	0	0
(mm)	8	•		
	10		0	0
	20		•	0

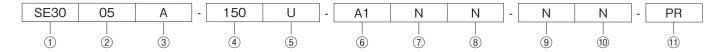


O: In-stock items

: Manufactured by order

(Note 1) Asterisked (\*) items may be different from the values shown above, depending on applied options and usage.

#### HOW TO INTERPRET MODEL NO.



#### 1) Model 2) Lead

① Model	② Lead
SC23	2, 5
SC30	4, 5, 10
SC45	5, 10, 20

#### 3 Slide block

Model	Slide block	
SC23		
SC30	A: With 1 long block	
SC45		

#### 4 Guide rail length (Note 1)

Model	Guide rail length (mm)
SC23	150, 200, 250, 300
SC30	150, 200, 300, 400, 500, 600, 700, 750
SC45	540, 640, 740, 840, 940

#### ⑤ Performance grade

U	Repeated positioning accuracy±5µm
W	Repeated positioning accuracy±10µm

#### 6 Motor bracket configuration

Model	Motor bracket configuration
SC23	A0, A1, A2, A3, A5, A6, A7
SC30	A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□
SC45	A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□

#### 7 Type of cover

N	Standard cover
G	With grease nipple
S	With wiper
D	With grease nipple and wiper

#### 8 Sensor

Model	Sensor						
SC23	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only						
SC30	N: Without sensor M, Y, C, P: Photo-microsensor						
SC45	K, E: Proximity sensor 1: For sensor rails only						

#### 9 Surface treatment (Note 2)

N	Standard treatment
L	Anti corrosive black coating

#### ① Grease (Note 3)

Model	Grease
SC23	N: Standard grease
SC30	S: Dust preventive
SC45	KURODA S grease

#### 11 Dowel pin hole

Blank	No dowel pin hole
PR	For guide rail only

(Note 1) For specifications of guide rail with long rails or intermediate stroke with non-standard length, consult KURODA.

(Note 2) With standard specifications of surface treatment (Symbol: N), only guide rails are treated with black coating.

(Note 3) With standard grease (Symbol: N), Multemp PS No.2 Grease (KYODO YUSHI CO., LTD.) is contained in slide block and ball screw components.

(Note4) With Lubrication unit LUBSEAL specifications refer page from 118 to 119.

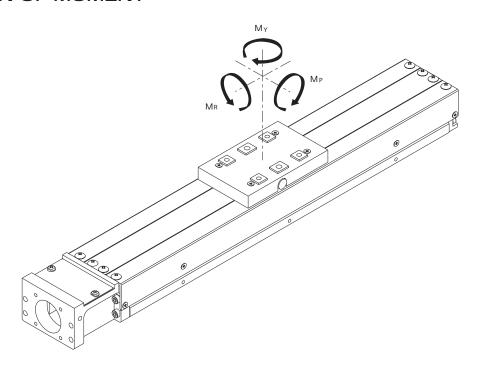


## **SPECIFICATIONS**

Model no.					SC2302 SC2305		2305	SC3004 SC3005			SC3010		SC4505		SC4	1510	SC4	4520		
Performance grade					W	U	W	U	W	U	W	U	W	U	W	U	W	U	W	U
Radial clearance				μm		-3	~0		-3~0					-5~0						
	Basic dynamic load rating C kN			kN	4.3				7					27						
Guide		Basic static load rating	static load rating Co kN			7.0				11.8					45.0					
Guide		Static	MР			29				43					68					
	DIOOK	permissible	М	NI. ma		5	1		107					194						
		moment	N∙m		6	1	84				4			250						
	Shaft diameter			mm	8			10					15							
Ball	all Lead			mm	2	2	5	5	4	1	5	5	1	0	Ę	5	1	0	2	20
screw	Basic dynamic load rating C <sub>a</sub>		Ca	kN	1.	.8	1	.9	3	.0	3.	0	2	.0	5.	.1	5	.1	3	.1
	Basic static load rating Coa		tatic load rating $C_{0a}$ kN 3.2 3.1 5				5.3 5.3 3.2				.2	10	10.5 10.5 6.6			.6				
Fixed	Fixed Model No. of bearing			g	AC6-16DF or equivalent			708DFP5 or equivalent					5201A or equivalent							
side	Basic dynamic load rating C <sub>b</sub> kN			kN	1.79			4.40					5.90							
bearing	Basic static load rating Cob kN			kN		1.	76		4.36 3.20											

(Note 1) Static permissible moment shows rigidity value based on dimensions and material of table.

## **DIRECTION OF MOMENT**





## **ACCURACY**

Model No.			Repeated positioning accuracy (μm)		Positioning accuracy ( $\mu$ m)		arallelism B m)	Back ( μ	klash m)	Starting torque (N • m)		
NO. (IIIII)		W	U	W U		W	U	W	U	W	U	
	150			7	0		'					
SC23	200	±10 ±5		75		15		20	5	0.03	0.06	
3023	250	10		85				20	3	0.03	0.06	
	300			9	0							
	150			7	0							
	200		±5	8	0	15						
	300			9	0	] '	5					
SC30	400	±10		95				20	5	0.07	0.15	
3030	500		100			20	3	0.07	0.15			
	600			110		25						
	700			12	20		.5					
	750			13	30							
	540			11	10			20	5	0.1		
	640	±10	) ±5	12	20	4	.0				0.2	
SC45	740			13	30	1						
	840	1		15	50	50						
	940			17	70	50						

(Note 1) Measurement is to be performed with KURODA's specified motor mounted.

(Note 2) Above starting torque value is applied when the standard grease is used. The value may change depending on the properties of the grease.



## **INERTIA**

Inertia for slide block and ball screw of ballscrew actuator is shown in the following table.

(Unit:  $\times 10^{-5}$ kg·m<sup>2</sup>)

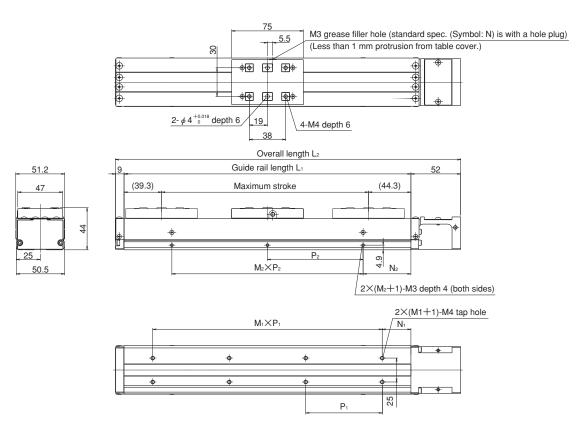
		Full-cover type				
Model No.	Guide rail length (mm)	Long block				
Wodel IVe.	Guide fail lefight (min)	A: 1 block				
	150	0.0616				
	200	0.0773				
SC2302	250	0.0930				
	300	0.1090				
	150	0.0756				
	200	0.0913				
SC2305	250	0.1070				
	300	0.1230				
	150	0.165				
	200	0.204				
	300	0.280				
SC3004	400	0.357				
303004	500	0.434				
	600	0.510				
	700	0.587				
	150	0.176				
	200	0.214				
	300	0.214				
SC2005						
SC3005	400	0.367				
	500	0.444				
	600	0.521				
	700	0.597				
	150	0.261				
	200	0.299				
	300	0.376				
SC3010	400	0.453				
	500	0.529				
	600	0.606				
	700	0.683				
	750	0.721				
	540	2.43				
	640	2.81				
SC4505	740	3.20				
	840	3.59				
	940	3.98				
	540	2.68				
	640	3.07				
SC4510	740	3.46				
	840	3.84				
	940	4.23				
	540	3.69				
	640	4.08				
SC4520	740	4.47				
	840	4.86				
	940	5.24				

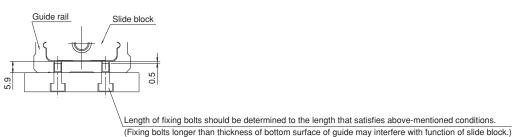


Model No.	Lead	Slide block
	* *	*
SC23	02: 2mm 05: 5mm	A: With 1 long block

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	W, U	_

## • FULL-COVER TYPE LONG BLOCK CONFIGURATIONS







Motor bracket configuration	Type of cover	Sensor		Surface treatment	Grease		Dowel pin hole
* *	*	*		*	*		* *
A0, A1, A2, A3, A5, A6, A7	N: Standard cover G: With grease nipple S: With wiper D: With grease nipple and wiper	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	l .	No symbol: No dowel pin hole PR: For guide rail only

## • FULL-COVER TYPE LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length					Maximum stroke
i Guide rail lerigili	overall lerigili	$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long block
<b>L</b> <sub>1</sub>	L <sub>2</sub>					A: 1 block
150	211	35	1×80	25	1×100	66
200	261	20	2×80	50	1 1 100	116
250	311	45	2/00	25	2×100	166
300	361	30	3×80	50	2/100	216

## ● PERMISSIBLE SPEED / MASS

Guide rail length	Permissible speed (mm/s)			Mass (kg)		
L <sub>1</sub>	Lead		Full-cover type	Mass of table		
(mm)	2mm	5mm	A: With 1 long block	(slide block + table + table cover parts)		
150			1.20			
200	200	490	1.41	0.25		
250	200	490	1.63	0.25		
300			1.84			

(Note 1) Mass of full-cover type actuators in the above table includes mass of table.

(Note 2) For long rail configurations, please consult KURODA.

## DOWEL PIN HOLE (Guide rail only)

Please refer to P69 of SE23 series regarding to guide rail positioning hole.



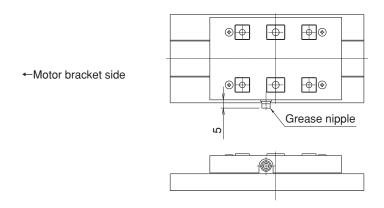
Model No.	Lead	Slide block
	* *	*
SC23	02: 2mm 05: 5mm	A: With 1 long block

Guide rail length	Performance grade	
* * *	*	
150, 200, 250, 300	W, U	_

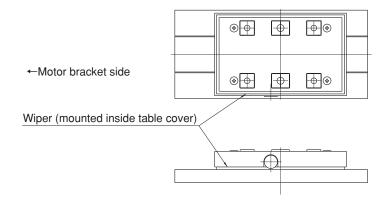
#### COVER CONFIGURATION

The below-mentioned configurations with grease nipple and/or wiper are available for full-covered series. Standard specification (Symbol: N) has a plug equipped with grease filler hole.

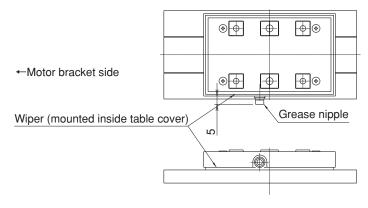
#### Full-cover type with grease nipple (Symbol: G)



#### Full-cover type with wiper (Symbol: S)



#### Full-cover type with grease nipple and wiper (Symbol: D)

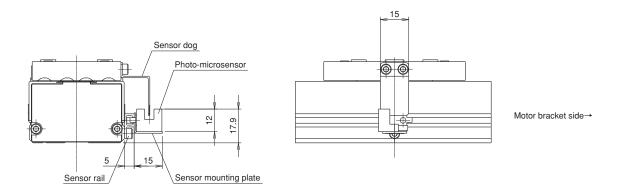




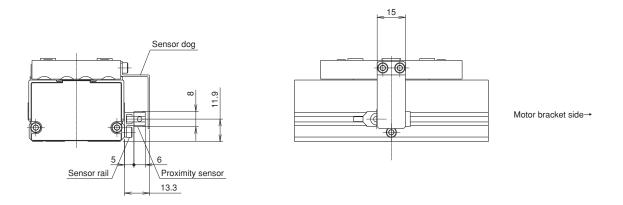
Motor bracket configuration	Type of cover	Sensor		Surface treatment	Grease		Dowel pin hole
* *	*	*		*	*		* *
A0, A1, A2, A3, A5, A6, A7	N: Standard cover G: With grease nipple S: With wiper D: With grease nipple and wiper	N: Without sensor S: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	l .	No symbol: No dowel pin hole PR: For guide rail only

## SENSOR

Symbol S (NPN): Photo-microsensor (Panasonic Industrial Devices SUNX)



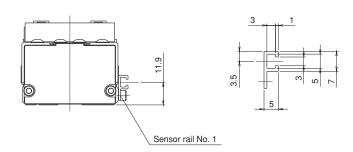
Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)



## SENSOR RAIL

Sensor rails only available with no sensors.

#### Sensor rail No. 1

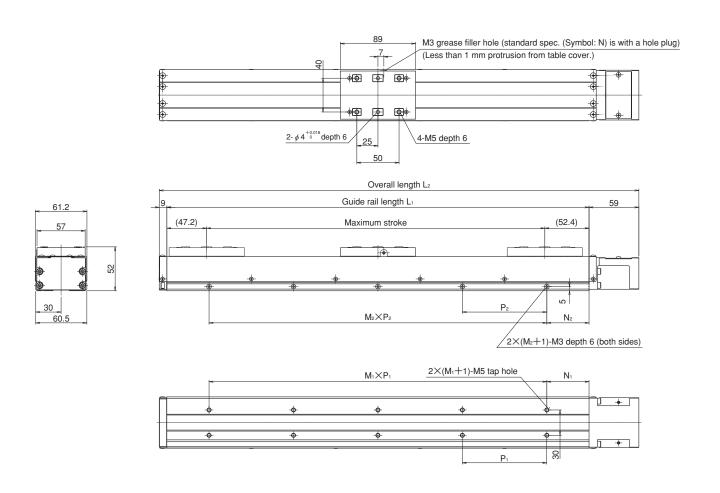


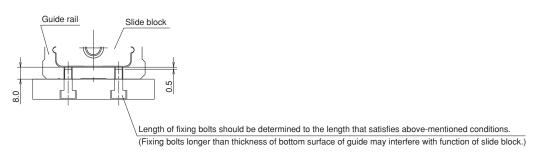


Model No.	Lead	Slide block
	* *	*
SC30	04: 4mm	
	05: 5mm	A: With 1 long block
	10: 10mm	

Guide rail length	Performance grade	
* * *	*	
150, 200, 300, 400, 500, 600, 700, 750	W, U	-

## • FULL-COVER TYPE LONG BLOCK CONFIGURATIONS







Motor bracket configuration	Type of cover	Sensor		Г
* *	*	*		
A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□	N: Standard cover G: With grease nipple S: With wiper D: With grease nipple and wiper	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	-	

	Surface treatment	Grease	
	*	*	
_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	

Dowel pin hole
* *
No symbol: No dowel pin hole PR: For guide rail only

## FULL-COVER TYPE LONG BLOCK DIMENSIONS

(Unit: mm)

Guide rail length	Overall length					Maximum stroke
		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long block
L <sub>1</sub>	L <sub>2</sub>					A: 1 block
150	218	25	1×100	25	1×100	50
200	268		1 1 100		1 1 100	100
300	368		2×100		2×100	200
400	468	F0	3×100	<b>F</b> 0	3×100	300
500	568	50	4×100	50	4×100	400
600	668		5×100		5×100	500
700	768		6×100		6×100	600
750	818	25	7×100	25	7×100	650

## PERMISSIBLE SPEED / MASS

Guide rail length	Permi	ssible speed	(mm/s)		Mass (kg)
L₁		Lead		Full-cover type	Mass of table
(mm)	4mm	5mm	10mm	A: With 1 long block	(slide block + table + table cover parts)
150				1.9	
200				2.2	
300	320	400	810	2.9	
400				3.5	0.43
500				4.2	0.43
600	240	300	600	4.9	
700	170	210	430	5.5	
750	_	_	380	5.8	

(Note 1) Guide rail length of 750 mm is available only for SE3010.

(Note 2) Mass of full-cover type actuators in the above table includes mass of table.

(Note 3) For long rail configurations, please consult KURODA.

## DOWEL PIN HOLE (Guide rail only)

Please refer to P77 of SE30 series regarding to guide rail positioning hole.



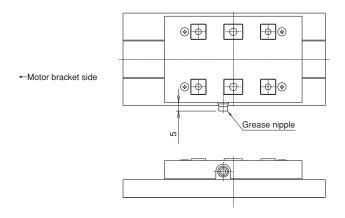
Model No.	Lead	Slide block
	* *	*
SC30	04: 4mm	
	05: 5mm	A: With 1 long block
	10: 10mm	

	Guide rail length	Performance grade		
	* * *	*		
-	150, 200, 300, 400, 500, 600, 700, 750	W, U	]-	

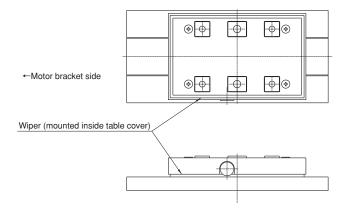
#### COVER CONFIGURATION

The below-mentioned configurations with grease nipple and/or wiper are available for full-covered series. Standard specification (Symbol: N) has a plug equipped with grease filler hole.

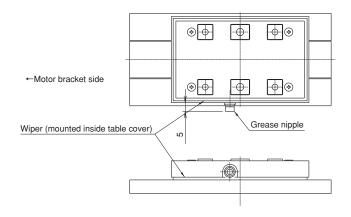
## Full-cover type with grease nipple (Symbol: G)



### Full-cover type with wiper (Symbol: S)



#### Full-cover type with grease nipple and wiper (Symbol: D)

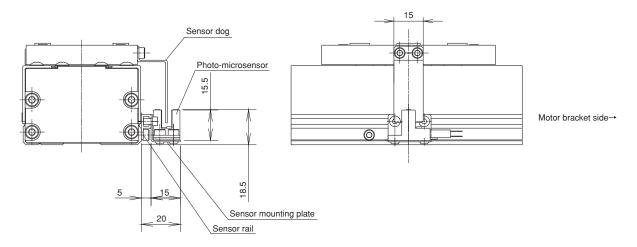




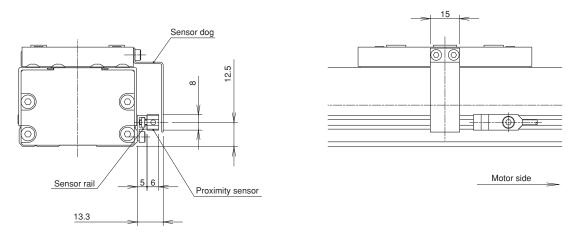
Motor bracket configuration	Type of cover	Sensor	]	Surface treatment	Grease	Dowel pin hole
* *	*	*		*	*	* *
A0, A1, A2, A3, A4, A5, A7, B1, RN, E□, F□	N: Standard cover G: With grease nipple S: With wiper D: With grease nipple and wiper	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	No symbol: No dowel pin hole PR: For guide rail only

#### SENSOR

Symbol C (NPN) / P (PNP), M (NPN) / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX)



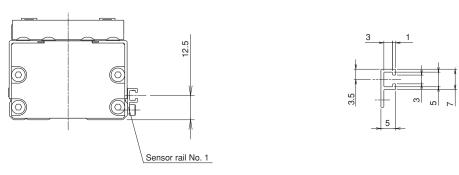
Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)



## SENSOR RAIL

Sensor rails only available with no sensors.

Sensor rail No. 1

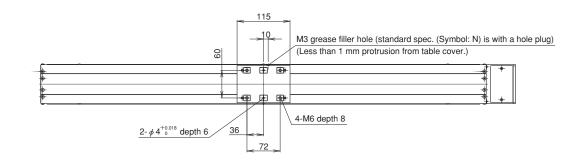


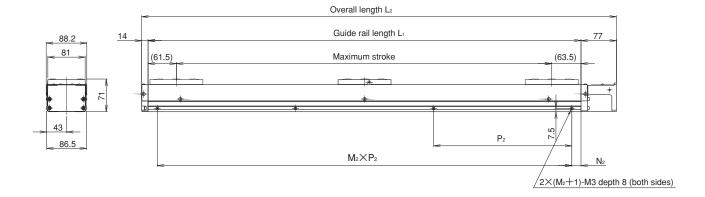


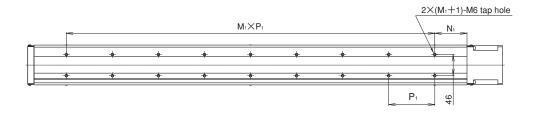
Model No.	Lead	Slide block
	* *	*
SC45	05: 5mm	
	10: 10mm	A: With 1 long block
	20: 20mm	

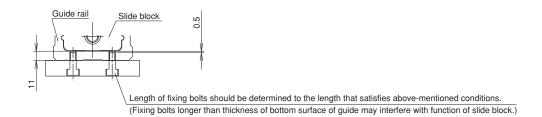
Guide rail length	Performance grade	
* * *	*	
540, 640, 740, 840, 940	W, U	-

## • FULL-COVER TYPE LONG BLOCK CONFIGURATIONS











Motor bracket configuration	Type of cover	Sensor		Surface treatment	Grease	]	Dowel pin hole
* *	*	*		*	*		* *
A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□	N: Standard cover G: With grease nipple S: With wiper D: With grease nipple and wiper	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease		No symbol: No dowel pin hole PR: For guide rail only

## • FULL-COVER TYPE LONG BLOCK CONFIGURATIONS

(Unit: mm)

Guide rail length	Overall length					Maximum stroke
		$N_1$	$M_1 \times P_1$	$N_2$	$M_2 \times P_2$	Long block
L <sub>1</sub>	L <sub>2</sub>					1 block
540	631		4×100		2×250	415
640	731		5×100		2×300	515
740	831	70	6×100	20	2×350	615
840	931		7×100		2×400	715
940	1031		8×100		3×300	815

## ● PERMISSIBLE SPEED / MASS

Guide rail length	Permis	ssible speed	(mm/s)		Mass (kg)					
L <sub>1</sub>		Lead		Full-cover type	Mass of table					
(mm)	5mm	10mm	20mm	A: With 1 long block	(slide block + table + table cover parts)					
540				9.2						
640	260	520	1040	1040	1040	1040	1010	1010	10.5	
740	200	320	1040	11.8	1.27					
840				13.0						
940	200	410	830	14.3						

(Note 1) Mass of full-cover type actuators in the above table includes mass of table.

(Note 2) For long rail configurations, please consult KURODA.

## DOWEL PIN HOLE (Guide rail only)

Please refer to P87 of SE45 series regarding to guide rail positioning hole.



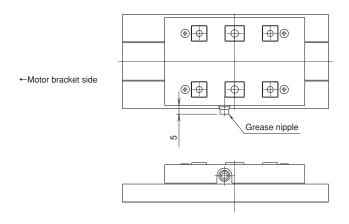
Model No.	Lead	Slide block
	* *	*
SC45	05: 5mm	
	10: 10mm	A: With 1 long block
	20: 20mm	

Guide rail length		Performance grade	
	* * *	*	
	540, 640, 740, 840, 940	W, U	-

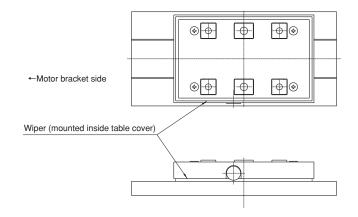
## COVER CONFIGURATION

The below-mentioned configurations with grease nipple and/or wiper are available for full-covered series. Standard specification (Symbol: N) has a plug equipped with grease filler hole.

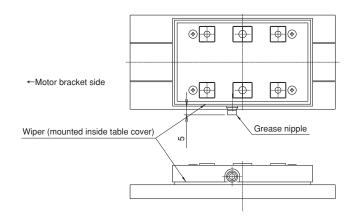
## Full-cover type with grease nipple (Symbol: G)



### Full-cover type with wiper (Symbol: S)



#### Full-cover type with grease nipple and wiper (Symbol: D)

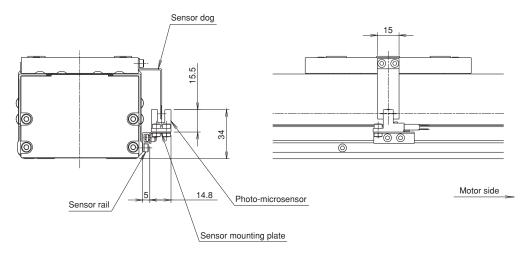




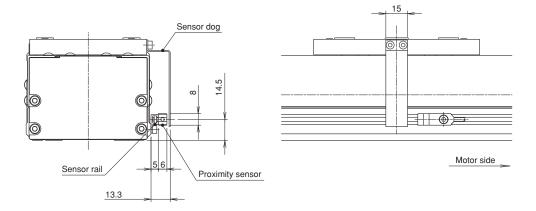
Motor bracket configuration	Type of cover	Sensor		Surface treatment	Grease		Dowel pin hole
* *	*	*		*	*		* *
A0, A1, A2, A3, A4, A5, A6, RN, E□, F□, G□	G: With grease nipple	N: Without sensor M, Y, C, P: Photo-microsensor K, E: Proximity sensor 1: For sensor rails only	_	N: Standard treatment L: Anti corrosive black coating	N: Standard grease S: Dust preventive grease	_	No symbol: No dowel pin hole PR: For guide rail only

#### SENSOR

Symbol C (NPN) / P (PNP), M (NPN) / Y (PNP): Photo-microsensor (OMRON, Panasonic Industrial Devices SUNX)



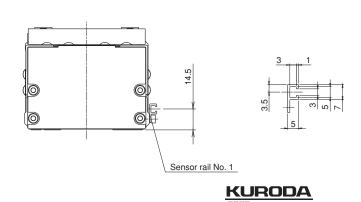
Symbol K (NPN) / E (PNP): Proximity sensor (Azbil)



## SENSOR RAIL

Sensor rails only available with no sensors.

Sensor rail No. 1



## PHOTO-MICROSENSOR/Panasonic Industrial Devices SUNX

## Specifications

Model No.	NPN output type	PM-L24	PM-Y54	
woder no.	PNP output type	-	PM-Y54P	
Sensing range		5mm (fixed)		
Sensing object		0.8X1.8mm opaque object		
Hyst	eresis	0.05mm	n or less	
Repeatability		0.03mm	n or less	
Supply	voltage	5 to 24V DC±10% R	tipple P-P 10% or less	
Current co	onsumption	15mA	or less	
		NPN output type: NPN transistor open collector Maximum sink current Applied voltage Residual voltage	: 50mA : 30V DC or less (between output and 0V) : 0.7V or less (at 50mA sink current) 0.4V or less (at 16mA sink current)	
Ot	- tput	PNP output type: PNP transistor open collector  Maximum sink current : 50mA  Applied voltage : 30V DC or less (between output and +V)  Residual voltage : 0.7V or less (at 50mA sink current)  0.4V or less (at 16mA sink current)		
Output	operation	Incorporated with 2 outputs : Light-ON/Dark-ON		
Respo	nse time	Under light received condition: 20 $\mu$ s or less Under light shielded condition: 100 $\mu$ s or less (Response frequency1kHz or above)		
Operatio	n indicator	Vermillion LED (lights up under light received condition)		
Ambient i	Illuminance	Fluorescent light : 1000 lx	at the light-receiving face	
	emperature	· · · · · · · · · · · · · · · · · · ·	r icing allowed), Storage: -30 to +80℃:	
	t humidity		rage: 35 to 85% RH	
	hstandability		erminals connected together and enclosure	
	resistance		supply terminals connected together and enclosure	
	resistance		e in X, Y and Z directions for 2 hours each	
Shock resistance Cable			) in X, Y and Z directions for 3 times each	
		0.09mm <sup>2</sup> 4-core cabtyre cable, 1m long	-	
M	ass	10g approx.	3g approx.	
	Case		erephtalate (PBT)	
Material	Cover	Polycarbonate		
	Terminal	Solder plated (	PM-Y54P only)	

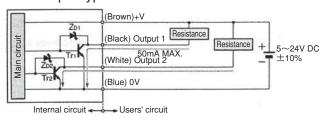
Accessories	Specifications			
	S	M	Y	
Sensor Model No.	PM-L24 (NPN) : 3	PM-Y54 (NPN) : 3	PM-Y54P (PNP) : 3	
Sensor mounting plate (Note 1)	: 3	: 3	: 3	
Sensor rail	:1	: 1	: 1	
Sensor dog (Note 2)	:1	:1	: 1	
Connector for sensor	-	CN-14 : 3	CN-14 : 3	

(Note 1) Sensor mounting plate is applied to SE and SC series.

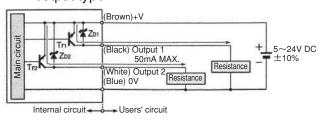
(Note 2) 2 sensor dogs are used for SG33 D-150 sensor with Symbol "M" or "Y".

## I/O circuit diagram

#### NPN output type

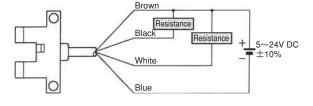


#### PNP output type

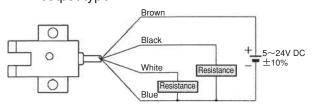


## Wiring diagram

#### NPN output type



#### PNP output type



(Note) For detailed information and operating precautions, refer to catalogs and operating instructions supplied by the sensor maker.



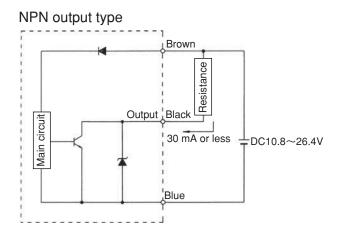
## PROXIMITY SENSOR/Azbil

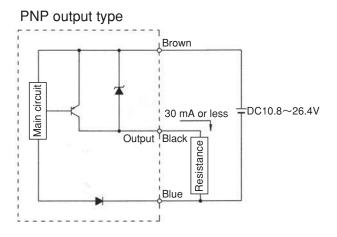
# Specifications

PNP output type   APM-D3E1, APM-D3E1 f (different-frequency type)	Model No.	NPN output type	APM-D3B1, APM-D3B1F (different-frequency type)	
Rated sensing distance   2.5mm ±15%	Model No.	PNP output type	APM-D3E1, APM-D3E1F (different-frequency type)	
Rated sensing distance Usable sensing distance O-1.8mm Sensing object 15×15mm t=1mm Iron Hysteresis 15% or less in sensing length Operating voltage range DC 10.8~26.4V(Ripple 10% or less) Current consumption 10mA or less Output type NPN transistor open collector PNP transistor open collector PNP transistor open collector Operation mode Normally closed (N.C.) Switching current Control Output Residual voltage 11V or less (switching current 30mA or less (resistance load) Response frequency Repeatability Repeatability 0.05mm or less Supply voltage characteristics ±15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing dist Operation indicator Ambient temperature Ambient temperature Ambient temperature at storage Voltage withstandability 1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosure Vibration resistance Shock resistance Sound's in X, Y, and Z directions for 2 hours each Protection Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Sensing method		High-frequency oscillation type (unshielded type)	
Usable sensing distance   0~1.8mm	Rated supply voltage		DC 12/24V	
Sensing object   15×15mm t=1mm Iron	Rated sens	ing distance	2.5mm ±15%	
Hysteresis   15% or less in sensing length	Usable sens	sing distance	0~1.8mm	
Operating voltage range   DC 10.8~26.4V(Ripple 10% or less)	Sensin	g object	15×15mm t=1mm Iron	
Current consumption         10mA or less           NPN transistor open collector           PNP transistor open collector           Operation mode         Normally closed (N.C.)           Switching current         30mA or less (resistance load)           Control Output         Residual voltage           Output dielectric strength         26.4V           Response frequency         120Hz           Repeatability         0.05mm or less           Temperature characteristics         ±15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing dist           Supply voltage characteristics         ±2% max. with 10% voltage fluctuation with rated supply voltage as standard voltage in sensing dist           Operation indicator         Lights up in orange under light received condition           Ambient temperature         -10~+55°C           Ambient temperature at storage         -25~+70°C           Ambient humidity         35~85%RH           Insulation resistance         50MΩ or more (measured by DC 500V insulation ohmmeter)           Voltage withstandability         10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each           Shock resistance         500m/s² in X, Y, and Z directions for 3 times each           Protection         IP67 (IECS29)           Mass	Hyste	eresis	15% or less in sensing length	
NPN transistor open collector           Output type         NPN transistor open collector           Operation mode         Normally closed (N.C.)           Switching current         30mA or less (resistance load)           Control Output         Residual voltage         1V or less (switching current 30mA           Quiput dielectric strength         26.4V           Response frequency         120Hz           Repeatability         0.05mm or less           Temperature characteristics         ± 15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing distriction indicator         Lights up in orange under light received condition           Ambient temperature at storage         ± 2% max. with 10% voltage fluctuation with rated supply voltage as standard voltage in sensing distriction indicator           Ambient temperature at storage         ± 25 max. voltage under light received condition           Ambient temperature at storage         - 10 max. voltage light received condition           Ambient temperature at storage         - 25 max. voltage light received condition           Ambient temperature at storage         - 50 max. voltage light received condition <th co<="" td=""><td>Operating v</td><td>oltage range</td><td>DC 10.8~26.4V(Ripple 10% or less)</td></th>	<td>Operating v</td> <td>oltage range</td> <td>DC 10.8~26.4V(Ripple 10% or less)</td>	Operating v	oltage range	DC 10.8~26.4V(Ripple 10% or less)
PNP transistor open collector	Current co	onsumption	10mA or less	
Operation mode   Normally closed (N.C.)	Outo	it time	NPN transistor open collector	
Switching current   30mA or less (resistance load)	Outpt	и туре	PNP transistor open collector	
Control Output         Residual voltage Output dielectric strength         1V or less (switching current 30mA)           Response frequency         120Hz           Repeatability         0.05mm or less           Temperature characteristics         ±15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing dist           Supply voltage characteristics         ±2% max. with 10% voltage fluctuation with rated supply voltage as standard voltage in sensing dist           Operation indicator         Lights up in orange under light received condition           Ambient temperature         -10~+55°C           Ambient temperature at storage         -25~+70°C           Ambient humidity         35~85%RH           Insulation resistance         50MΩ or more (measured by DC 500V insulation ohmmeter)           Voltage withstandability         1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosure           Vibration resistance         10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each           Shock resistance         500m/s² in X, Y, and Z directions for 3 times each           Protection         IP67 (IEC529)           Mass         10g approx.           Circuit protection         Surge absorption, reverse connection protection circuit (-S: load short protection)           Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Operation	on mode	Normally closed (N.C.)	
Output dielectric strength       26.4V         Response frequency       120Hz         Repeatability       0.05mm or less         Temperature characteristics       ±15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing dist         Supply voltage characteristics       ±2% max. with 10% voltage fluctuation with rated supply voltage as standard voltage in sensing dista         Operation indicator       Lights up in orange under light received condition         Ambient temperature       -10~+55°C         Ambient humidity       35~85%RH         Insulation resistance       50MΩ or more (measured by DC 500V insulation ohmmeter)         Voltage withstandability       1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosure         Vibration resistance       10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each         Shock resistance       500m/s² in X, Y, and Z directions for 3 times each         Protection       IP67 (IEC529)         Mass       10g approx.         Circuit protection       Surge absorption, reverse connection protection circuit (-S: load short protection)         Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)		Switching current	30mA or less (resistance load)	
Response frequency Repeatability O.05mm or less  Temperature characteristics  \$\frac{\text{timese}}{\text{timese}}\$ \frac{\text{timese}}{\text{timese}}\$ \frac	Control Output	Residual voltage	1V or less (switching current 30mA	
Repeatability   0.05mm or less		Output dielectric strength	26.4V	
Temperature characteristics±15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing distSupply voltage characteristics±2% max. with 10% voltage fluctuation with rated supply voltage as standard voltage in sensing distOperation indicatorLights up in orange under light received conditionAmbient temperature-10~+55°CAmbient temperature at storage-25~+70°CAmbient humidity35~85%RHInsulation resistance50MΩ or more (measured by DC 500V insulation ohmmeter)Voltage withstandability1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosureVibration resistance10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours eachShock resistance500m/s² in X, Y, and Z directions for 3 times eachProtectionIP67 (IEC529)Mass10g approx.Circuit protectionSurge absorption, reverse connection protection circuit (-S: load short protection)ConnectionPre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Response	frequency	120Hz	
Supply voltage characteristics±2% max. with 10% voltage fluctuation with rated supply voltage as standard voltage in sensing distanceOperation indicatorLights up in orange under light received conditionAmbient temperature-10~+55°CAmbient temperature at storage-25~+70°CAmbient humidity35~85%RHInsulation resistance50MΩ or more (measured by DC 500V insulation ohmmeter)Voltage withstandability1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosureVibration resistance10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours eachShock resistance500m/s² in X, Y, and Z directions for 3 times eachProtectionIP67 (IEC529)Mass10g approx.Circuit protectionSurge absorption, reverse connection protection circuit (-S: load short protection)ConnectionPre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Repea	atability	0.05mm or less	
Operation indicatorLights up in orange under light received conditionAmbient temperature-10~+55°CAmbient temperature at storage-25~+70°CAmbient humidity35~85%RHInsulation resistance50MΩ or more (measured by DC 500V insulation ohmmeter)Voltage withstandability1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosureVibration resistance10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours eachShock resistance500m/s² in X, Y, and Z directions for 3 times eachProtectionIP67 (IEC529)Mass10g approx.Circuit protectionSurge absorption, reverse connection protection circuit (-S: load short protection)ConnectionPre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Temperature	characteristics	$\pm$ 15% max. for the range of -10 to +55°C when +25°C is taken as standard temperature in sensing distance	
Ambient temperature  Ambient temperature at storage  Ambient humidity  Ambient humi	Supply voltage	characteristics		
Ambient temperature at storage-25~+70°CAmbient humidity35~85%RHInsulation resistance50MΩ or more (measured by DC 500V insulation ohmmeter)Voltage withstandability1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosureVibration resistance10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours eachShock resistance500m/s² in X, Y, and Z directions for 3 times eachProtectionIP67 (IEC529)Mass10g approx.Circuit protectionSurge absorption, reverse connection protection circuit (-S: load short protection)ConnectionPre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Operation	n indicator	· · · · · · · · · · · · · · · · · · ·	
Ambient humidity  Insulation resistance  50MΩ or more (measured by DC 500V insulation ohmmeter)  Voltage withstandability  1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosure  Vibration resistance  10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each  Shock resistance  500m/s² in X, Y, and Z directions for 3 times each  Protection  IP67 (IEC529)  Mass  10g approx.  Circuit protection  Surge absorption, reverse connection protection circuit (-S: load short protection)  Connection  Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Ambient to	emperature	-10~+55℃	
Insulation resistance  50MΩ or more (measured by DC 500V insulation ohmmeter)  Voltage withstandability  1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosure  Vibration resistance  10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each  Shock resistance  500m/s² in X, Y, and Z directions for 3 times each  Protection  IP67 (IEC529)  Mass  10g approx.  Circuit protection  Surge absorption, reverse connection protection circuit (-S: load short protection)  Connection  Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Ambient temper	rature at storage	−25~+70°C	
Voltage withstandability  1000V AC , 50/60Hz for 1 min. between all supply terminals connected together and enclosure  Vibration resistance  10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each  Shock resistance  500m/s² in X, Y, and Z directions for 3 times each  Protection  IP67 (IEC529)  Mass  10g approx.  Circuit protection  Surge absorption, reverse connection protection circuit (-S: load short protection)  Connection  Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Ambient	humidity	35~85%RH	
Vibration resistance     10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each       Shock resistance     500m/s² in X, Y, and Z directions for 3 times each       Protection     IP67 (IEC529)       Mass     10g approx.       Circuit protection     Surge absorption, reverse connection protection circuit (-S: load short protection)       Connection     Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Insulation	resistance	$50M\Omega$ or more (measured by DC 500V insulation ohmmeter)	
Shock resistance  Frotection  Protection  Mass  Circuit protection  Surge absorption, reverse connection protection circuit (-S: load short protection)  Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Voltage withstandability			
Protection IP67 (IEC529)  Mass 10g approx.  Circuit protection Surge absorption, reverse connection protection circuit (-S: load short protection)  Connection Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Vibration resistance		10 to 55Hz, 1.5mm amplitude in X, Y, and Z directions for 2 hours each	
Mass 10g approx.  Circuit protection Surge absorption, reverse connection protection circuit (-S: load short protection)  Connection Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Shock resistance			
Circuit protection  Surge absorption, reverse connection protection circuit (-S: load short protection)  Connection  Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Protection		IP67 (IEC529)	
Connection Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	Mass		10g approx.	
· · · · · · · · · · · · · · · · · · ·	Circuit protection		Surge absorption, reverse connection protection circuit (-S: load short protection)	
Case material Polygrylate regin	Connection		Pre-leaded (oil-resistant cord: 2.5 mm O.D., 0.08 mm², 3-core, 1 m)	
Case material Fullyatylate resitt	Case material		Polyarylate resin	
Tightening torque 0.5N⋅m (M2.6 screw)	Tightenii	ng torque	0.5N·m (M2.6 screw)	

Accessories	Specifications		
	K	E	
Sensor Model No.	APM-D3B1 (NPN) : 2	APM-D3E1 (PNP) : 2	
	APM-D3B1F (NPN) : 1	APM-D3E1F (PNP): 1	
Sensor rail	:1	:1	
Sensor dog	:1	:1	

# Wiring diagram







## PHOTO-MICROSENSOR/OMRON

## Specifications

M. J.INI.	NPN output type	EE-SX674	EE-SX671	
Model No.	PNP output type	EE-SX674P	EE-SX671P	
Sensing range		5mm (slot width)		
Sensing object		Opaque object 2 x 0.8mm or more		
Hysteresis		0.025mr	m or less	
Light source (peak	emission wavelength)	GaAs IRE	D (940 nm)	
Operation	n indicator	Lights up at light-re	eceived (Red LED)	
Supply	voltage	5 to 24V DC±10% R	tipple P-P 10% or less	
Current co	onsumption	12mA and less (connector type	pe, when to open L connector)	
Output		NPN output type: NPN transistor open collector Output: 5 to 24V DC 100mA or less Residual voltage: 0.8V or less (at 100mA load current), 0.4V or less (at 40mA load current) OFF-state current 0.5mA or less		
		PNP output type: PNP transistor open collector Output: 5 to 24V DC 50mA or less Residual voltage: 1.3V or less (at 50mA load current) OFF-state current 0.5mA or less		
Response	requency	1kHz or above (3kHz in average)		
Ambient i	lluminance	Fluorescent light: 1000 lx at the light-receiving face		
Ambient to	emperature	Operation: -25 to +55°C, Storage: -30 to +80°C (no dew condensation or icing allowed)		
Ambient	t humidity	Operation: 5 to 85% RH, Storage: 5 to 95%	RH (no dew condensation or icing allowed)	
Vibration	resistance	20 to 2000Hz (100m/s² peaked acceleration), 1.5mm amplitude in X, Y and Z directions for 2 hours eac (4min. cycle)		
Shock resistance Protection Connection		500m/s² in X, Y and Z di	rections for 3 times each	
		IP50 IE	C60529	
		Connector (available	e for direct soldering)	
M	ass	3g ap	pprox.	
	Case	Poly Butylene Te	erephtalate (PBT)	
Material	Cover	Polyca	rhonate	
	Terminal	Polycarbonate		

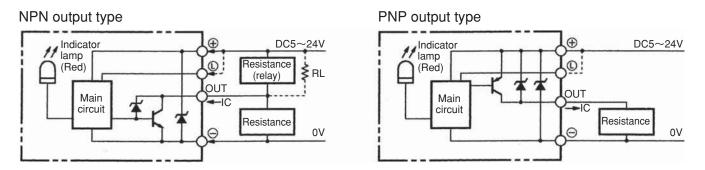
Accessories	Specifications			
	С	Р	H (Note 2)	J (Note 2)
Sensor Model No.	EE-SX674 (NPN) : 3	EE-SX674P (PNP) : 3	EE-SX671 (NPN): 3	EE-SX671P (PNP): 3
Connector for sensor	EE-1001: 3	EE-1001: 3	EE-1001: 3	EE-1001: 3
Sensor rail	:1	:1	:1	:1
Sensor dog (Note 3)	:1	:1	: 1	:1
Sensor mounting plate (Note 1)	: 3	: 3		

(Note 1) Sensor mounting plate is applied to SE and SC series.

(Note 2) If H or J configuration is used for the model without cover in SG33 series, a sensor mounting plate is attached in addition to the above-mentioned accessories.

(Note 3) 2 sensor dogs are used for SG33 D-150 sensor with Symbol "M" or "Y".

## ● I/O circuit diagram



(Note) For detailed information and operating precautions, refer to catalogs and operating instructions supplied by the sensor maker.



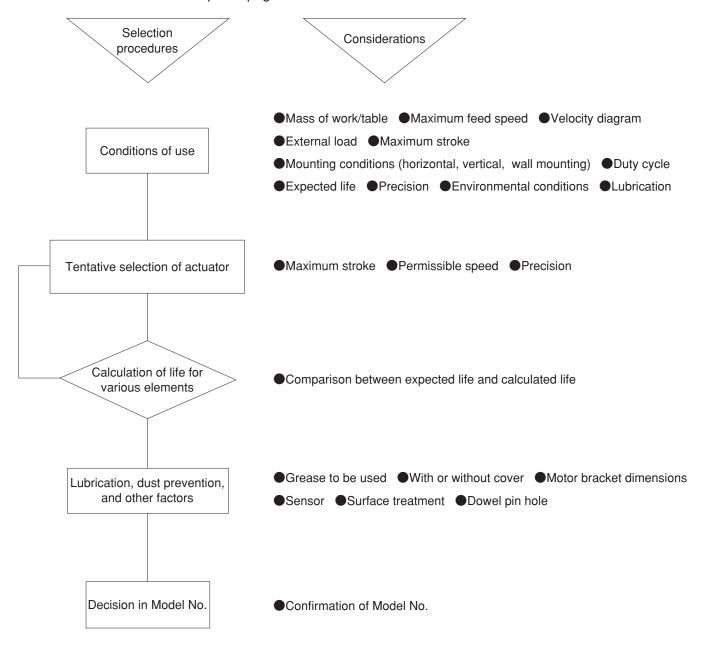
# CONTENTS TECHNICAL DATA FOR BALLSCREW ACTUATORS

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## **BALLSCREW ACTUATOR SELECTION GUIDE**

Similar to ball screw selections, there is no instant way of selecting appropriate ballscrew actuators for various purposes. The following is an example of general procedures in actuator selection, with some considerations to be made on each step and pages to refer to.





#### LIFE EXPECTANCY

The shortest life expectancy of among guid-rail, ballscrew and support bearing can be defined as the life expectancy of ballscrew actuators, SE, SG, and SC series.

The following formula is used to calculate the life expectancy.

# Table 1 Contact factor (fc)

Number of blocks to be used in contact, when single axis module is used.	Contact factor (f <sub>c</sub> )
1	1.0
2	0.81

LIFE EXPECTANCY OF GUIDE

Calculate the life expectancy of guide using the following formula:

$$L_{\rm G} = \left(\frac{f_{\rm C}}{f_{\rm W}} \cdot \frac{C}{P_{\rm T}}\right)^3 \cdot 50 \quad \text{Formula (1)}$$

L<sub>G</sub>: Life expectancy operational length (km)

 $f_C$ : Contact factor (see Table 1)  $f_W$ : Load factor (see Table 2) C: Basic dynamic load rating (N)  $P_T$ : Calculated load per block (N)

Table 2 Load factor (fw)

Operating	Load factor	
Vibration and shock	Speed	$(f_W)$
Zero	250mm/s or less	1.0~1.5
Small	1000mm/s or less	1.0~2.0
Large	1000mm/s or more	2.0~3.5

## Calculation of PT

To calculate the life expectancy using Formula (1), you need to obtain the calculated load per block  $(P_T)$  in consideration of actual moment load.

If the acceleration is high or short-stroke operation is conducted, calculate  $P_{\text{T}}$  in consideration of acceleration. This acceleration calculation is made for a mass loaded on SG, SE, and SC.

Obtain the calculated load in uniform motion, accelerated motion, and decelerated motion, and its average figure is used as  $P_{\tau}$ .

For the calculation of  $P_{\scriptscriptstyle T}$ , select a calculation formula according to the installation conditions.

If acceleration needs not to be considered,

 $P_{\text{T}} = P_{\text{Tc}}$  (See Formula (2), (5) and (8)) can be used for calculation. However, you can calculate only the approximate value in this formula, therefore it is recommended that you calculate the life expectancy with an ample margin.

Table 3 Moment equivalent factor

	T		
	Ep(E2p)	Ey(E2p)	Er(E2r)
SG20**A	2.25×10 <sup>-1</sup>	1.89×10 <sup>-1</sup>	7.84×10 <sup>-2</sup>
SG20**B	3.98×10 <sup>-2</sup>	3.34×10 <sup>-2</sup>	3.92×10 <sup>-2</sup>
SG26**A	1.51×10 <sup>-1</sup>	1.27×10 <sup>-1</sup>	5.88×10 <sup>-2</sup>
SG26**B	2.72×10 <sup>-2</sup>	2.28×10 <sup>-2</sup>	2.94×10 <sup>-2</sup>
SG33**A	1.26×10 <sup>-1</sup>	1.06×10 <sup>-1</sup>	4.55×10 <sup>-2</sup>
SG33**B	2.20×10 <sup>-2</sup>	1.84×10 <sup>-2</sup>	2.27×10 <sup>-2</sup>
SG33**C	2.31×10 <sup>-1</sup>	1.94×10 <sup>-1</sup>	4.55×10 <sup>-2</sup>
SG33**D	3.09×10 <sup>-2</sup>	2.59×10 <sup>-2</sup>	2.27×10 <sup>-2</sup>
SG46**A	8.39×10 <sup>-2</sup>	7.04×10 <sup>-2</sup>	3.17×10 <sup>-2</sup>
SG46**B	1.56×10 <sup>-2</sup>	1.31×10 <sup>-2</sup>	1.59×10 <sup>-2</sup>
SG46**C	1.39×10 <sup>-1</sup>	1.17×10 <sup>-1</sup>	3.17×10 <sup>-2</sup>
SG46**D	2.15×10 <sup>-2</sup>	1.18×10 <sup>-2</sup>	1.59×10 <sup>-2</sup>
SG55**A	6.80×10 <sup>-2</sup>	5.71×10 <sup>-2</sup>	2.74×10 <sup>-2</sup>
SG55**B	1.35×10 <sup>-2</sup>	1.14×10 <sup>-2</sup>	1.37×10 <sup>-2</sup>
SE15**A	2.70×10 <sup>-1</sup>	2.45×10 <sup>-1</sup>	9.64×10 <sup>-2</sup>
SE15**B	4.50×10 <sup>-2</sup>	3.80×10 <sup>-2</sup>	4.82×10 <sup>-2</sup>
SE23**A	1.52×10 <sup>-1</sup>	1.37×10 <sup>-1</sup>	5.22×10 <sup>-2</sup>
SE23**B	2.54×10 <sup>-2</sup>	2.29×10 <sup>-2</sup>	2.61×10 <sup>-2</sup>
SE30**A	1.17×10 <sup>-1</sup>	9.83×10 <sup>-2</sup>	4.54×10 <sup>-2</sup>
SE30**B	1.95×10 <sup>-2</sup>	1.64×10 <sup>-2</sup>	2.27×10 <sup>-2</sup>
SE45**A	8.39×10 <sup>-2</sup>	7.04×10 <sup>-2</sup>	3.17×10 <sup>-2</sup>
SE45**B	1.56×10 <sup>-2</sup>	1.31×10 <sup>-2</sup>	1.59×10 <sup>-2</sup>
SE45**C	1.26×10 <sup>-1</sup>	1.06×10 <sup>-1</sup>	3.17×10 <sup>-2</sup>
SE45**D	2.10×10 <sup>-2</sup>	1.76×10 <sup>-2</sup>	1.59×10 <sup>-2</sup>
SC23**A	1.52×10 <sup>-1</sup>	1.37×10 <sup>-1</sup>	5.22×10 <sup>-2</sup>
SC30**A	1.17×10 <sup>-1</sup>	9.83×10 <sup>-2</sup>	4.54×10 <sup>-2</sup>
SC45**A	8.39×10 <sup>-2</sup>	7.04×10 <sup>-2</sup>	3.17×10 <sup>-2</sup>
(N.L	· · · · · · · · · · · · · · · · · · ·		

(Note) The specifications of a model with two blocks show factors when the two blocks are used in contact.



## ● P<sub>T</sub> in the case of Horizontal Movement (Horizontal Installation)

① For uniform motion (P<sub>TC</sub>)

$$P_{TC} = \frac{1}{n} \cdot W + Ep \cdot M_{PL} + Ey \cdot M_{YL} + Er \cdot M_{PL}$$
 Formula (2)

② For accelerated motion (P<sub>Ta</sub>)

$$P_{Ta} = \frac{1}{n} \cdot W + Ep (M_{PL} + m \cdot a_a \cdot Z) + Ey (M_{VL} + m \cdot a_a \cdot X) + Er \cdot M_{rL} - Formula (3)$$

If item  $(M_{PL}+m\cdot\alpha_a\cdot Z)$  or  $(M_{YL}+m\cdot\alpha_a\cdot X)$  is a negative value, the value should be set to 0.

3 For decelerated motion ( $P_{Td}$ )

$$P_{Td} = \frac{1}{n} \cdot W + Ep (M_{pL} + m \cdot \alpha_d \cdot Z) + Ey (M_{yL} + m \cdot \alpha_d \cdot X) + Er \cdot M_{rL}$$
Formula (4)

If item  $(M_{PL}+m\cdot\alpha_{d}\cdot Z)$  or  $(M_{YL}+m\cdot\alpha_{d}\cdot X)$  is a negative value, the value should be set to 0.

PTC: Calculated load per block in uniform motion (N)

P<sub>Ta</sub>: Calculated load per block in accelerated motion (N)

P<sub>Td</sub>: Calculated load per block in decelerated motion (N)

n: Number of block of SG / SE / SC

W: Load (N)

m: Load mass (kg)

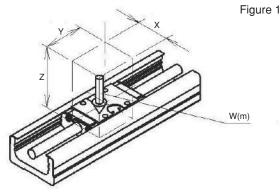
 $\alpha_a$ : Acceleration in accelerated motion (m/sec²)

 $\alpha_d$ : Acceleration in decelerated motion (m/sec<sup>2</sup>) (with a minus sign)

X: Distance from center of SG / SE / SC to center of gravity of loaded mass (mm)

Y: Distance from center of SG / SE / SC to center of gravity of loaded mass (mm)

Z: Distance from center of SG / SE / SC ballscrew to center of gravity of loaded mass (mm)



If a load is applied from a different direction other than W (m) in this figure, contact KURODA.

E<sub>P</sub>: Moment equivalent factor in pitching direction (see Table 3)

E<sub>y</sub>: Moment equivalent factor in yawing direction (see Table 3)

E<sub>r</sub>: Moment equivalent factor in rolling direction (see Table 3)

MpL: Load moment in pitching direction (N·mm)

 $M_{\text{pL}} = W \cdot Y$ 

 $M_{\text{yL}}$ : Load moment in yawing direction (N·mm)

 $M_{yL} = 0$  (The load moment is zero under this usage.)

M<sub>rL</sub>: Load moment in rolling direction (N•mm)

 $M_{rL} = W \, \boldsymbol{\cdot} \, X$ 

(Note) For the moment directions, see Pages 3, 53 and 91.

## ● P<sub>T</sub> in the Case of Horizontal Movement (Wall Installation)

① For uniform motion (P<sub>TC</sub>)

$$P_{TC} = \frac{1}{1.19 \cdot n} \cdot W + Ep \cdot M_{PL} + Ey \cdot M_{YL} + Er \cdot M_{rL}$$
 Formula (5)

② For accelerated motion ( $P_{Ta}$ )

$$P_{Ta} = \frac{1}{1.19 \cdot n} \cdot W + Ep (M_{PL} + m \cdot a_a \cdot Z) + Ey (M_{YL} + m \cdot a_a \cdot X) + Er \cdot M_{rL}$$
Formula (6)

If item  $(M_{PL}+m\cdot a_a\cdot Z)$  or  $(M_{YL}+m\cdot a_a\cdot X)$  is a negative value,

the value should be set to 0.

③ For decelerated motion (P<sub>Td</sub>)

$$P_{Td} = \frac{1}{1.19 \cdot n} \cdot W + Ep (M_{PL} + m \cdot a_d \cdot Z) + Ey (M_{YL} + m \cdot a_d \cdot X) + Er \cdot M_{rL}$$
Formula (7)

If item  $(M_{PL}+m\cdot\alpha_{d}\cdot Z)$  or  $(M_{VL}+m\cdot\alpha_{d}\cdot X)$  is a negative value, the value should be set to 0.

PTC: Calculated load per block in uniform motion (N)

 $P_{\text{\tiny Ta}}$ : Calculated load per block in accelerated motion (N)

P<sub>Td</sub>: Calculated load per block in decelerated motion (N)

n: Number of block of SG / SE / SC

W: Load (N)

m: Load mass (kg)

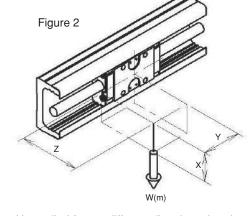
 $\alpha_a$ : Acceleration in accelerated motion (m/sec<sup>2</sup>)

 $\alpha_{\text{d}}$ : Acceleration in decelerated motion (m/sec²) (with a minus sign)

X : Distance from center of SG / SE / SC to center of gravity of loaded mass (mm)

Y : Distance from center of SG / SE /SC to center of gravity of loaded mass (mm)

Z: Distance from center of SG / SE / SC ballscrew to center of gravity of loaded mass (mm)



If load is applied from a different direction other than W (m), contact KURODA.

E<sub>P</sub>: Moment equivalent factor in pitching direction (see Table 3)

E<sub>y</sub>: Moment equivalent factor in yawing direction (see Table 3)

E<sub>r</sub>: Moment equivalent factor in rolling direction (see Table 3)

M<sub>pL</sub>: Load moment in pitching direction (N·mm)

 $M_{PL} = 0$  (The load moment is zero under this usage.)

MyL: Load moment in yawing direction (N·mm)

 $M_{vL} = W \cdot Y$ 

M<sub>rL</sub>: Load moment in rolling direction (N•mm)

 $M_{rL} = W \cdot Z$ 

(Note) For the moment directions, see Pages 3, 53 and 91.



## ● P<sub>T</sub> in the Case of Vertical Movement

① For uniform motion ( $P_{TC}$ )

 $P_{TC} = Ep \cdot M_{PL} + Ey \cdot M_{YL} + Er \cdot M_{rL}$  Formula (8)

② For accelerated motion (P<sub>Ta</sub>)

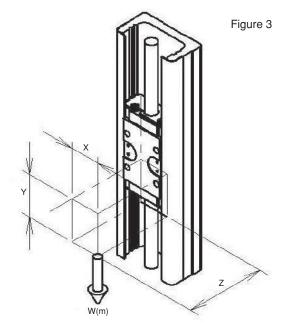
 $P_{Ta}=Ep\left(M_{pL}+m\cdot a_{a}\cdot Z\right)+Ey\left(M_{yL}+m\cdot a_{a}\cdot X\right)+Er\cdot M_{rL}$ —Formula (9)

If item  $(M_{pL}+m\cdot\alpha_a\cdot Z)$  or  $(M_{yL}+m\cdot\alpha_a\cdot X)$  is a negative value, the value should be set to 0.

③ For decelerated motion (P<sub>Td</sub>)

$$P_{Td} = Ep (M_{PL} + m \cdot a_d \cdot Z) + Ey (M_{YL} + m \cdot a_d \cdot X) + Er \cdot M_{rL}$$
 Formula (10)

If item  $(M_{PL}+m\cdot\alpha_d\cdot Z)$  or  $(M_{YL}+m\cdot\alpha_d\cdot X)$  is a negative value, the value should be set to 0.



If load is applied from a different direction other than W (m) in this figure, contact KURODA.

PTC: Calculated load per block in uniform motion (N)

 $P_{\text{\tiny Ta}}$  : Calculated load per block in accelerated motion (N)

P<sub>Td</sub>: Calculated load per block in decelerated motion (N)

n: Number of block of SG / SE / SC

W: Load (N)

m: Load mass (kg)

 $\alpha_a$ : Acceleration in accelerated motion (m/sec<sup>2</sup>)

 $\alpha_d$ : Acceleration in decelerated motion (m/sec<sup>2</sup>) (with a minus sign)

X: Distance from center of SG / SE / SC to center of gravity of loaded mass (mm)

Y: Distance from center of SG / SE / SC to center of gravity of loaded mass (mm)

Z: Distance from center of SG / SE / SC ballscrew to center of gravity of loaded mass (mm)

E<sub>P</sub>: Moment equivalent factor in pitching direction (see Table 3)

E<sub>y</sub>: Moment equivalent factor in yawing direction (see Table 3)

E<sub>r</sub>: Moment equivalent factor in rolling direction (see Table 3)

M<sub>pL</sub>: Load moment in pitching direction (N·mm)

 $M_{\text{pL}} = W \cdot Z$ 

M<sub>yL</sub>: Load moment in yawing direction (N·mm)

 $M_{rL} = W \, \boldsymbol{\cdot} \, X$ 

M<sub>rL</sub>: Load moment in rolling direction (N•mm)

 $M_{yL} = 0$  (The load moment is zero under this usage.)

(Note) For the moment directions, see Pages 3, 53 and 91.

lacklose Using one of the above calculation formulas according to your usage, calculate average load in each motion to obtain calculated load per block  $(P_T)$ .

$$P_{T} = \sqrt[3]{\frac{1}{(S1 + S2 + S3)} \left(P_{Ta}^{3} \cdot S1 + P_{TC}^{3} \cdot S2 + P_{Td}^{3} \cdot S3\right)} - \text{Formula (11)}$$

Formula 4

P<sub>T</sub>: Calculated load per block (N)

S1: Traveling distance in accelerated motion (mm) (see Figure 4)

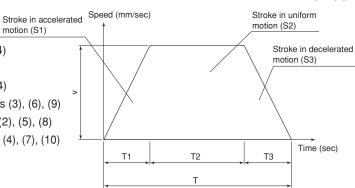
S2: Traveling distance in uniform motion (mm) (see Figure 4)

S3: Traveling distance in decelerated motion (mm) (see Figure 4)

P<sub>Ta</sub>: Calculated load per block in accelerated motion (N) - Formulas (3), (6), (9)

P<sub>TC</sub>: Calculated load per block in uniform motion (N) - Formulas (2), (5), (8)

P<sub>Td</sub>: Calculated load per block in decelerated motion (N) - Formulas (4), (7), (10)





## LIFE EXPECTANCIES OF BALL SCREW AND SUPPORT BEARING

The life expectancies of the ball screw and the support bearing can be calculated using the following common calculation formula shown as below. Therefore, compare the dynamic load ratings of the ball screw and the support bearing and substitute a smaller value in the formula for calculation.

$$L_a = \left(\frac{1}{f_W} \cdot \frac{C_a \text{ or } C_b}{P_a}\right)^3 \cdot Q - \text{Formula (12)}$$

La: Life expectancy operational length (km)

fw: Load factor (see Table 2)

Ca: Basic dynamic load rating of ball screw (N)

C<sub>b</sub>: Basic dynamic load rating of support bearing (N)

Pa: Ave. Axial load (N)
Q: Ball screw lead (mm)

## Calculation of Pa

To calculate the life expectancy using Formula (6), calculate Pa in consideration of acceleration. Calculate the axial load in uniform, accelerated, and decelerated motions and its average figure is used as Pa.

## In the Case of Horizontal Movement

1) For uniform motion (Pac)

 $P_{ac}=m \cdot W + F + F_b \cdot n$ —Formula (13)

2 For accelerated motion (Paa)

 $P_{aa}=m \cdot W+F+f_b \cdot n+(m+m_b \cdot n) \alpha_a$  Formula (14)

3 For decelerated motion (Pad)

 $P_{ad} = m \cdot W + F + f_b \cdot n - (m + m_b \cdot n) \alpha_d$  Formula (15)

Pac: Axial load in uniform motion (N)

 $P_{aa}$ : Axial load in accelerated motion (N)  $P_{ad}$ : Axial load in decelerated motion (N)

 $\mu$ : Friction factor (0.006)

W: Load on block (N)

F: External force (load) in axial direction (N)

f<sub>b</sub>: Slide resistance per block (N) (see Table 4)

n: Number of blocks of SG / SE

m: Load mass (kg)

 $m_b$ : Block mass of SG / SE (kg)

g: Gravitational acceleration (9.8 m / sec2)

 $\alpha_a$ : Acceleration in accelerated motion (m / sec²)  $\alpha_d$ : Acceleration in decelerated motion (m / sec²)

#### In the Case of Vertical Movement

1) For uniform motion (Pac)

 $P_{ac} = (m + m_b \cdot n) g + F + f_b \cdot n$ —Formula (16)

2 For accelerated motion (Paa)

 $P_{aa} = (m + m_b \cdot n) \cdot (g + \alpha_a) + F + f_b \cdot n_a$  Formula (17)

 $\ensuremath{\ensuremath{\Im}}$  For decelerated motion (Pad)

 $P_{ad} = (m + m_b \cdot n) \cdot (g - \alpha_d) + F + f_b \cdot n_d$  Formula (18)

# Table 4 Slide resistance per block (f<sub>b</sub>) (seal resistance) (Unit: N)

Model No.	Accuracy grade			
	Н	Р		
SG20	2.3	4.9		
SG26	5.4	9.8		
SG33	4.4	10.2		
SG46	7.4	13.3		
SG55	9	16		

(Unit: N)

Model No.	Accuracy grade
woder No.	U/W
SE15	2.0
SE23, SC23	2.5
SE30, SC30	2.5
SE45, SC45	7.5

 Using one of the above calculation formulas according to your usage, calculate an average axial load (Pa).

$$P_{a} = \sqrt[3]{\frac{1}{(S1+S2+S3)} \left(P_{aa}^{3} \cdot S1 + P_{ac}^{3} \cdot S2 + P_{ad}^{3} \cdot S3\right)} - \text{Formula (19)}$$

Pa: Average axial load (N)

S1: Traveling distance in accelerated motion (mm) (see Figure 4)

S2: Traveling distance in uniform motion (mm) (see Figure 4)

S3: Traveling distance in decelerated motion (mm) (see Figure 4)

Paa: Axial load in accelerated motion (N) - Formulas (14), (17)

Pac: Axial load in uniform motion (N) - Formulas (13), (16)

Pad: Axial load in decelerated motion (N) - Formulas (15), (18)

#### **EXAMPLE OF BALLSCREW ACTUATOR SELECTION**

#### Linear motion robot - X-axis

<Specifications>

Mass of work and table: M 10kg

Load distribution See right side diagram.

Maximum stroke: st 550mm

Fast-feed speed: v 500mm/s

Acceleration/deceleration time constant: t 0.2 s

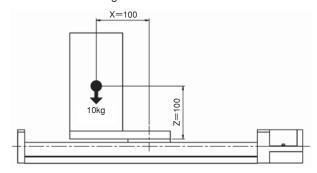
Maximum motor speed 6000min<sup>-1</sup>

Orientating orientation Horizontal

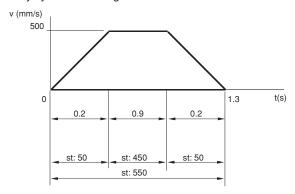
Repeated positioning accuracy ±0.01 mm or less

Expected life 30,000h

#### Load distribution diagram



#### Duty cycle model diagram



- ① Tentatively select SE4510A-740W-A1NN-NN in SE series, based on the conditions such as stroke and speed.
- 2 Calculation of life expectancy
- 2-1. Calculating life expectancy of guide

Considering the usage with moment being loaded, average load and life expectancy were calculated in accordance with "LIFE EXPECTANCY OF GUIDE" on page 111, and they resulted in 1,274 N and 39,030 hours, respectively. The load coefficient for the above calculation was determined to be 2, based on the conditions of use.

2-2. Calculating expected life of ball screw and support bearings

Average axial load and life expectancy were calculated in accordance with "LIFE EXPECTANCIES OF BALL SCREW AND SUP-PORT BEARING" on page 114, and the axial load resulted in 14.9 N and expected life of both ball screw and support bearing in over a million hours. The load coefficient for the above calculation was determined to be 2, based on the conditions of use.

#### 3 Results of the selection

The above calculation results of life expectancies confirmed that the tentatively selected model would satisfy the required specifications. Since there is no other particular specification to be further considered, the model is selected officially.

Selected model of ballscrew actuator: SE4510A-740W-A1NN-NN

If longer life expectancy than the calculated life is preferred, make re-calculation after changing specifications, such as upgrading model size or adding extra slide block.



#### **EXAMPLE OF BALLSCREW ACTUATOR SELECTION**

#### Lift - Z-axis

<Specifications>

Mass of work and table: M 6kg

Load distribution See right side diagram.

Maximum stroke: st 350mm

Fast-feed speed: v 500mm/s

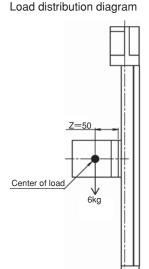
Acceleration/deceleration time constant: t 0.2 s

Maximum motor speed 6000min<sup>-1</sup>

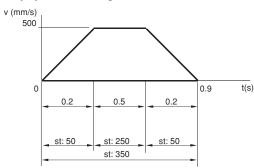
Orientating orientation Vertical

Repeated positioning accuracy  $\pm 0.003$  mm or less

Life expectancy 40,000h



#### Duty cycle model diagram



1) Tentative selection of ballscrew actuator

Tentatively select SG3310A-500H-A0NN-NN in SG series, based on the conditions such as strokes and speed.

- 2 Calculation of life expectancy
- 2-1. Calculating life expectancy of guide

Considering the usage with moment being loaded, average load and life expectancy were calculated in accordance with "LIFE EXPECTANCY OF GUIDE" on page 111, and they resulted in 805 N and 17,166 hours, respectively. The load coefficient for the above calculation was determined to be 2, based on the conditions of use.

2-2. Calculating expected life of ball screw and support bearing

Average axial load and life expectancy were calculated in accordance with "LIFE EXPECTANCIES OF BALL SCREW AND SUP-PORT BEARING" on page 114, and the axial load resulted in 60N and expected life of ball screw and support bearing in 44,202 and 353,620 house, respectively. The load coefficient for the above calculation was determined to be 2, based on the conditions of use.

3 Results of the selection

According to the above results of life expectancies, the life of the guide does not satisfy the life expectancy requirement. Since the ball screw and support bearing have satisfactory life expectancies, make re-calculation after changing the block on the guide. Leaving the guide rail length and required stroke as they are, change the model to SG3310D-500H-A0NN-NN.

4 Re-calculation of life

As in the previous step, average load and life expectancy were calculated in accordance with "LIFE EXPECTANCY OF GUIDE" on page 111, and they resulted in 198 N (load per block) and 146,740 hours, respectively.

(5) Results of the re-selection

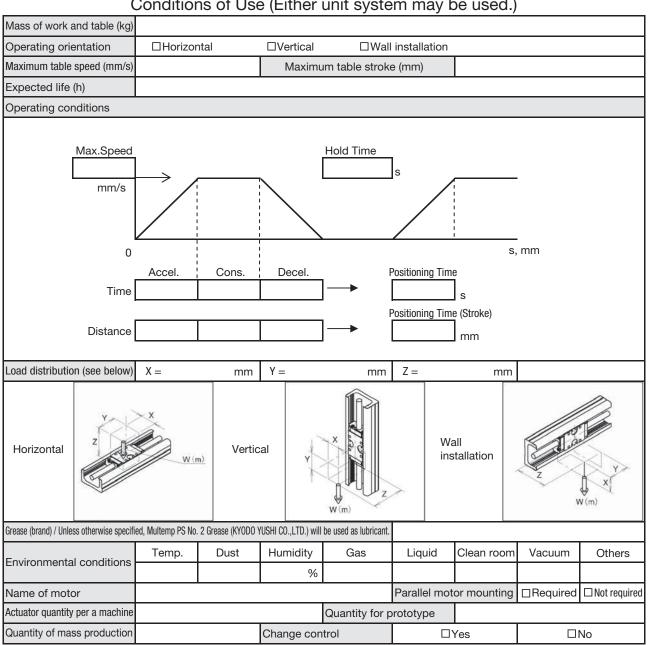
The results of re-calculation of life expectancy of the guide confirmed that the selected model would satisfy required hours of life expectancy.



#### BALLSCREW ACTUATOR SPECIFICATION DATA SHEET

Company Name		Date				
Department			Contact personnel			
Adress			Tel / Fax			
Name of Equipment/machine used			Location of use			
Drawing/conceptual drawing attached? ☐Yes pieces of pages			0	lo		

Conditions of Use (Either unit system may be used.)



## Ballscrew actuator specifications

Size	Lead		Slide block		Guide rail length		Precision grade	
Dust-preventive cover	Sensor	Type:		Qty:		Surface treatment		

#### Additional description / request

*KURODA office	*(	Contact personnel



## BALLSCREW ACTUATOR LUBSEAL

Lubrication Unit for Ballscrew Actuator

SE23 SE30 SE45 SC23 SC30 SC45

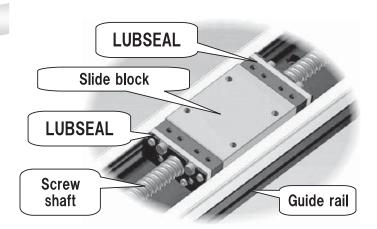
LUBSEAL is a lubrication unit which supplies a proper volume of grease to a ballscrew actuator. It contacts grooves on screw shaft and ball rolling point on guide rail. It also fits into both ends of a slide block in a ballscrew actuator compactly.

Suitable for semiconductor/liquid crystal manufacturing machines, machine tools and automobile production facilities.

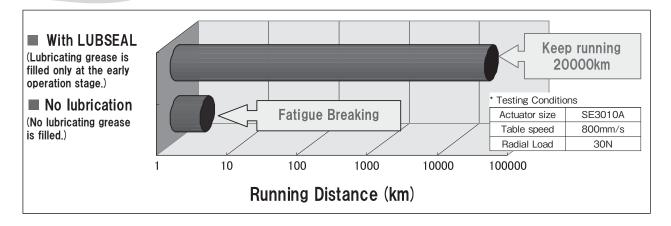
## **FEATURES**

- Simple, neat, and compact
- Remarkably extends maintenance period
- Clean and gently for the environment

## **STRUCTURE**



## **ENDURANCE TEST**



# Lineup

(Unit: mm)

Series	Model No.	Lead	Type of Slide Block	Applicable Guide Rail length (*)
	SE23	2, 5	Long Block	200-300
SE	SE30	4, 5, 10	Long Block	200-750
	SE45	5, 10, 20	Long Block, Short Block	540-940
	SC23	2, 5		200-300
SC	SC30	4, 5, 10	Long Block	200-750
	SC45	5, 10, 20		540-940

<sup>\*</sup> Because LUBSEAL are attached on both ends of a slide block, guide rail length is limited.



## HOW TO INTERPRET MODEL NO.

SE series						
Model NO.	Lead	Slide block				
SE30	10	E				
		T				

Guide rail length Performance grade

500 W

AO	С	С
Mortor bracket configuration	Type of cover	Sensor

Surface treatment Grease

Dowel pin hole

E: With 1 long block F: With 2 long blocks G: With 1 short block H: With 2 short blocks

\* To confirm variety of slide blocks, refer to the below-figure.

Model NO.	Lead	Slide block				
SC series						

Guide rail length grade

500 W

Mortor bracket configuration	Type of cover	Sensor
AO	N N	С

Surface treatment Grease

E: With 1 long block

# Maximum stroke and minimum stroke

(Unit: mm)

		Lubrication unit with LUBSEAL					
Model NO.	Guide rail		Maximui	n stroke		Minimum	stroke *2
Model No.	length	Long sli	de block	Short sli	de block	Long slide block	Short slide block
		E: 1 pc	F: 2 pcs	G: 1 pc	H: 2 pcs	E: 1pc, F: 2pcs	G: 1pc, H: 2pcs
	200	120		-			
SE23	250	170	95	-	-	75	_
	300	220	145	-	-		
	200	104	-	-	-		
	300	204	114	-	-		
SE30	400	304	214	_	-		
*1	500	404	314	-	-	91	-
'	600	504	414	-	-		
	700	604	514	-	-		
	750	654	564	-	-		
	540	411	288	441	348		
	640	511	388	541	448		
SE45	740	611	488	641	548	123	93
	840	711	588	741	648		
	940	811	688	841	748		
	200	110	_	_	_		
SC23	250	160	-	_	_	75	-
	300	210	_	_	-		
	200	94	-	_	_		
	300	194	-	-	-		
0000	400	294	-	-	-		
SC30 *1	500	394	-	-	_	91	<b>-</b>
" <b>!</b>	600	494	-	-	-		
	700	594	-	-	-		
	750	644	-	-	-		
	540	407	-	-	-		
	640	507	-	-	-		
SC45	740	607	-	-	-	123	_
	840	707	-	-	-		
	940	807	-	_	_		

Dash (-) in the above table means the configuration is not available.

# Operating Cautions

- 1. Operating temperature range is limited under 50 °C. For operating temperature exceeding 50 °C, consult KURODA.
- 2. Do not use organic solvent or kerosene.
- 3. In the case of anti-corrosive black coating specification, the coating film may be peeled off on the point of LUBSEAL contact.
- 4. Lubrication for SE series: To lubricate grooves on gide rail, pour grease for grease nipple. To lubricate screw shaft, apply grease to the shaft.
- 5. Lubrication for SC series: pour grease for central grease filler hole.



<sup>\*1</sup> Guide rail length 750mm for SE30 or SC30 is applied only to a 10mm lead-actuator.

<sup>\*2</sup> To use the length under minimum stroke, consult KURODA.



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